October 2012

## SYNERGISTICS ENVIRONMENTAL SERVICES

# Classification and Characterisation of Komati Power Station Fly Ash

Submitted to: Synergistics Environmental Services PO Box 1822 Rivonia 2128



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REPORT



### **CLASSIFICATION OF KOMATI FLY ASH**

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## 1.0 INTRODUCTION

Synergistics Environmental Services appointed Golder Associates Africa (Pty) Ltd (Golder) to characterise and classify fly ash generated by Komati Power station. The classification and characterisation are needed to determine the liner requirements for disposal of the ash.

This report details the approach, analytical results, waste classification and liner requirements for disposal of the Fly Ash.

## 2.0 SAMPLING AND ANALYSES

Two Fly ash samples were collected by a Golder representative at two different positions at the Komati Power Station. One sample was a representative fresh fly ash (S3) sample collected at the plant, and the other was a representative fly ash sample collected from the disposal site (Unit B). The samples were submitted to Waterlab (a SANAS accredited laboratory) for the following analyses:

- Acid rain leach procedure (ARLP) extraction followed by:
  - Semi-quantitative 33 element ICP scan;
  - Cations and anions including Ca, Na, K, Mg, SO<sub>4</sub>, Cl, F, NH<sub>4</sub>, NO<sub>3</sub> and pH;
- Deionised water (1:20) extraction followed by:
  - Semi-quantitative 33 element ICP scan;
    - Cations and anions including Ca, Na, K, Mg, SO<sub>4</sub>, Cl, F, NH<sub>4</sub>, NO<sub>3</sub> and pH;
- Aqua regia digestion followed by:
  - Semi-quantitative 33 element ICP scan; and
  - Cations and anions including Ca, Na, K, Mg, SO<sub>4</sub>, Cl, F, NH<sub>4</sub>, NO<sub>3</sub> and pH.

## 3.0 WASTE CLASSIFICATION

Waste classification in this report is based on both the Minimum Requirements for the Handling, Classification and Disposal of Hazardous Waste (Second Edition, 1998; Department of Water Affairs and Forestry) (MRs) and the draft Waste Classification and Management Regulations (WCMR) (GN 614 of 2012) published for comment in August 2012.

Since the WCMR is not yet enforceable and further here to the fact that the MRs will remain in force for a further 18 months (once the WCMR has been promulgated), both classification systems have been followed, the results of which are presented in this report

## 3.1 SANS 10234 as per WCMR

In terms of Regulation 4(1) of the WCMR, all waste generators must ensure that the wastes they generate are classified in accordance with SANS 10234 within ninety (90) days of generation.

The SANS 10234 covers the harmonised criteria for classification of potentially hazardous substances and mixtures, including wastes, in terms of its intrinsic properties/hazards. The classification criteria include:

- Physical hazards (flammability, corrosiveness, etc.);
- Health hazards (toxicity, carcinogenicity, etc.); and
- Environmental hazards (aquatic toxicity, bioaccumulation, etc.).

Table 1 indicate the different hazard classes for waste according to SANS 10234. The classification of the waste streams is based on the general characteristics of the waste as well as analytical results.





The Fly Ash is not explosive, flammable, oxidising and does not release toxic gases when in contact with water or acid. Therefore, it is not classified as hazardous in terms of Classes 1 - 4 of SANS 10234.

Potential health hazards include:

- Irritation (or inflammation) of the skin, eyes, mucous membranes and respiratory tract;
- Corrosiveness destroys living tissue on contact or cause irreversible damage;
- Harmful or toxic when ingested, inhaled or on dermal contact;
- Mutagenic cause mutation of genetic material;
- Carcinogenic cause cancer or increase the rate of occurrence; and
- Toxic for reproduction.

Based on analytical results of the Fly Ash, the only constituent that could pose any of these health hazards were soluble Cr, assumed to be in the Cr(VI) form due to its solubility. Cr(VI) is a carcinogen, therefore the Fly Ash is classified as a Class 10 hazardous waste in terms of SANS 10234.

Environmental hazard is based on toxicity to the aquatic ecosystem and distinguishes between acute and chronic toxicity and further relates to bioaccumulation and biodegradation. Based on the chemical analyses of the Fly Ash (see sections 3.2 and 3.3.2), potential constituents which may pose a hazard to the aquatic environment under acidic conditions and due to its solubility, include B, Ba, Cr, Mg and Sr. Therefore, the Fly Ash is classified as hazardous (Class 12 (Ecotoxicity)) in terms of SANS 10234.

Class 1	Explosive	Class 7	Harmful
Class 2A	Highly Flammable	Class 8	Тохіс
Class 2B	Flammable	Class 9	Mutagenic
Class 3	Oxidising	Class 10	Carcinogen
Class 4	Substances that release toxic gases in contact with water or acid	Class 11	Toxic for reproduction
Class 5	Irritant	Class 12	Ecotoxic
Class 6	Corrosive		

#### Table 1: Hazard classes according to SANS 10234

## 3.2 Hazard rating as per MRs

The Hazard Rating is used to classify waste into any of the four Hazard Rating levels. The four Hazard Ratings are ranked according to a logarithmic progression, whereby Extreme Hazard is 10 times more toxic than High Hazard and 1000 times more toxic than Low Hazard:

- Hazard Rating 1 (Extreme Hazard): Contains significant concentrations of extremely toxic substances, including certain carcinogens, teratogens and infectious wastes;
- Hazard Rating 2 (High Hazard): Highly toxic characteristics which are not persistent, including certain carcinogens;
- Hazard Rating 3 (Moderate Hazard): Moderately toxic or containing substances that are potentially highly harmful to human health or to the environment, but are not persistent; and
- Hazard Rating 4 (Low Hazard): Contains potentially harmful substances in concentrations that in most instances would represent only a limited threat to human health or to the environment.



At a certain concentrations in the environment any compound (excluding certain carcinogens and teratogens) will be classified in any one of the above four Hazard Ratings.

A summary of the analytical results, Contaminants of Concern (COCs) detected at concentrations higher than the detection limits of the ARLP extract (compared to the Acceptable Risk Levels (ARLs)) are presented in Table 2 together with the hazard rating and the maximum load calculations. Values indicated in red exceeded the ARLs. The detailed analytical certificates are in Appendix A.

CoCs	ARL	Fly Ash S3	Fly Ash Unit B
Ag	2	<0.025	<0.025
AI	10	0.202	0.213
As	0.43	0.038	0.114
В	7.8	5.286	5.508
Ва	7.8	0.183	0.072
Be	7.8	<0.025	<0.025
Са	ng	279	130
Cd	0.031	<0.005	<0.005
Со	6.9	<0.025	<0.025
Cr	0.02	1.09	0.827
Cu	0.1	<0.025	<0.025
Fe	9	<0.025	<0.025
К	ng	1.9	<1.0
Li	0.14	0.141	0.14
Mg	10	154	159
Mn	0.3	0.044	<0.025
Мо	55	0.122	0.196
Na	ng	4	<2
Ni	0.62	0.058	0.048
Pb	0.1	<0.020	<0.020
Sb	0.07	<0.010	<0.010
Se	0.26	0.043	0.027
Si	1000	8	7
Sn	0.042	<0.025	<0.025
Sr	1	2.465	2.354
Ti	0.731	<0.025	<0.025
V	1.3	0.707	1.009
Zn	0.7	<0.025	<0.025
Haz	zard rating	HR1(Cr(VI))	HR1 (Cr(VI))
Max loa	id (t/ha/month)	2.8	3.7

Table 2: Analytic	al results of acid	rain extracts of Fly	v Ash comp	ared to ARL	(ma/l)
	ai i courto or aora				(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,





These results indicate the following:

- The Komati Fly Ash has elevated Cr, Mg and Sr concentrations, exceeding the ARL detailed in the MRs;
- Since Cr(III) is an insoluble constituent, it is assumed that the soluble Cr in the acid rain extract is in the Cr(VI) form. Therefore, the Fly Ash has a HR1 hazard rating due to the elevated Cr(VI) concentrations; and
- The Fly Ash has to be disposed on a H:H designed landfill, except when the monthly load is less than 2.8 tonnes when it can be disposed on a correctly engineered and authorised G:L:B<sup>+</sup> landfill site with a leachate collection system.

## 3.3 Type of waste as per WCMR

In terms of Regulation 13(1) of the WCMR, the potential level of risk associated with disposal or downstream use of wastes must be determined by following the prescribed and appropriate leach test protocols as detailed in GN 613 of 2012, published for comment in August 2012. The results must be assessed against the four levels of thresholds for leachable and total concentrations, which in combination, determines the Risk Profile of the waste.

The terminology relevant to the WCMR is as follows:

- LC = means the leachable concentration of a particular contaminant in a waste, expressed as mg/l;
- TC = means the total concentration of a particular contaminant in a waste, expressed as mg/kg;
- LCT = means the leachable concentration thresholds for particular contaminants in a waste (LCT0, LCT1, LCT2 and LCT3); and
- TCT = means the total concentration thresholds for particular contaminants in a waste (TCT0, TCT1, TCT2).

Figure 1 shows the flow diagram of the process to be followed to determine the waste type destined for disposal or downstream use. According to this process, the waste needs to be analysed to determine total and leachable concentrations of potential CoCs. The results are then compared to the threshold values to determine the waste type (Type 0 - Type 4).



Figure 1: Flow diagram for determination of the waste type based on the WCMR



## 3.3.1 Total concentrations

The total concentrations (*aqua regia* extract) of the waste samples compared to the TCT levels are presented in Table 3. This is a summary of the results and includes only elements which were detected at concentrations higher than the detection limit. The detailed analytical certificates are appended in Appendix A.

Values indicated in green exceeded the TCT0 threshold level. These results show that:

- The total Arsenic (As) concentration in the Unit B sample exceeded the TCT0, while the As in the S3 sample were below the reporting limit;
- The total Barium (Ba) in both samples exceeded the TCT0 threshold level;
- The total Lead (Pb) in sample S3 was equal to the TCT0 and in Unit B sample it was 1 mg/kg higher than TCT0;
- Therefore, based on the total concentrations of CoCs according to the methodology detailed in the WCMR, the Komati Fly Ash is a Type 3 waste and can be disposed on a G:L:B<sup>+</sup> landfill site.

#### Table 3: Analytical results of aqua regia digestion of Fly Ash compared to TCT levels

CoCs	тсто	TCT1	TCT2	Fly Ash S3	Fly Ash Unit B				
		mg/kg							
Al		ng		22200	28600				
As	5.8	500	2000	<2.00	6.6				
В	150	15000	60000	50	64				
Ва	62.5	6250	25000	554	411				
Ca		ng		34000	46000				
Cr	46000	800000	N/A	61	94				
Fe		ng		11000	12000				
К		ng		460	500				
Li		ng		6.4	7.8				
Mg		ng		9000	9800				
Mn	1000	25000	100000	245	286				
Мо	40	1000	4000	19	15				
Na		ng		<40	55				
Ni	91	10600	42400	22	21				
Pb	20	1900	7600	20	21				
Si		ng		1760	1720				
Sr	ng			754	681				
Ti		ng		1688	2000				
V	150	2680	10720	<5.00	29				
Zn	240	160000	640000	146	202				
	Waste	e type	Туре 3	Туре 3					



### 3.3.2 Leachable concentrations

The analytical results of the deionised water extract were compared to the LCT levels to assess the risk profile of the waste samples based on leachable concentrations of CoCs (Table 4). Levels indicated in green exceeded the LCT0 level.

These results indicate the following:

- Elevated soluble B in sample S3;
- Slightly elevated soluble Ba concentration in the sample from Unit B, only just exceeding the LCT0 level;
- The soluble Cr concentration in both samples exceeded the LCT0 threshold;
- Based on the leachable concentrations of CoCs in the Fly Ash and the methodology detailed in the WCMR, the Fly Ash is a Type 3 waste and can be disposed on a G:L:B<sup>+</sup> landfill site.

Table 4: Analytical results of deionised water extract of Fly Ash compared to LCT levels

CoCs	LCT0	LCT1	LCT2	LCT3	Fly Ash S3	Fly Ash Unit B			
mg/l									
AI		n	g		11	1.712			
В	0.5	25	50	200	1.059	0.04			
Ba	0.7	35	70	280	0.328	0.722			
Ca		n	g		124	281			
Cr	0.05	2.5	5	20	0.347	0.145			
K		n	g		1.8	<1.0			
Li		n	g		0.075	0.082			
Мо	0.07	3.5	7	28	0.052	0.043			
Na		n	g		3	<2			
SO <sub>4</sub>	250	12500	25000	100000	71	14			
F	1.5	75	150	600	0.3	0.6			
рН		n	g		11.5	12.1			
		Waste type	Туре 3	Туре 3					

## 4.0 LINER REQUIREMENTS FOR DISPOSAL

## 4.1 Minimum Requirements

Since the Fly Ash has a HR1 hazard rating due to the elevated Cr concentration in the acid rain extract, the material must be disposed on a H:H designed landfill.

## 4.2 WCMR

The standard containment barrier design and landfill disposal requirements for different types of waste, as detailed in the draft Standards for Disposal of Waste to Landfill (GN 615 of 2012), are presented in Table 5. According to these requirements the Fly Ash disposal area need a Class C liner as a minimum (Figure 4).





#### Table 5: Landfill disposal requirements detailed in the Standard for Disposal of Waste to Landfill

Waste Type	Landfill Disposal Requirements
Туре 0	The disposal of Type 0 waste to landfill is <b>not allowed</b> . The waste must be treated and re- assessed in terms of the <i>Standard for Assessment of Waste for Landfill Disposal</i> to determine the level of risk associated with disposing the waste to landfill.
Туре 1	Type 1 waste may only be disposed of at a <b>Class A</b> landfill designed in accordance with Section 3(1) and 3(2), or, subject to Section 3(4), may be disposed of at a landfill site designed and operated in accordance with the requirements for a <b>Hh / HH landfill</b> as specified in the Minimum Requirements for Waste Disposal by Landfill (2 <sup>nd</sup> Ed., DWAF, 1998) (Figure 2).
Туре 2	Type 2 waste may only be disposed of at a <b>Class B</b> landfill designed in accordance with Section 3(1) and 3(2), or, subject to Section 3(4), may be disposed of at a landfill site designed and operated in accordance with the requirements for a <b>GLB+ landfill</b> as specified in the Minimum Requirements for Waste Disposal by Landfill (2 <sup>nd</sup> Ed., DWAF, 1998) (Figure 3).
Туре 3	Type 3 waste may only be disposed of at a <b>Class C</b> landfill designed in accordance with Section 3(1) and 3(2), or, subject to Section 3(4), may be disposed of at a landfill site designed and operated in accordance with the requirements for a <b>GLB+ landfill</b> as specified in the Minimum Requirements for Waste Disposal by Landfill (2 <sup>nd</sup> Ed., DWAF, 1998) (Figure 4).
Туре 4	Disposal allowed at a landfill with a <b>Class D</b> landfill designed in accordance with Section $3(1)$ and $3(2)$ , or, subject to Section $3(4)$ , may be disposed of at a landfill site designed and operated in accordance with the requirements for a <b>GSB- landfill</b> as specified in the Minimum Requirements for Waste Disposal by Landfill ( $2^{nd}$ Ed., DWAF, 1998).

And they	Waste body Geotextile filter
	200 mm Stone leachate collection system
	100 mm Protection layer of silty sand or a geotextile of equivalent performance 2 mm HDPE geomembrane
}	600 mm Compacted clay liner (in 4 x 150 mm layers)
	Geotextile filter layer 150 mm Leakage detection system of granular material or geosynthetic equivalent 100 mm Protection layer of silty sand or a geotextile of equivalent performance 1,5 mm HDPE geomembrane
	200 mm Compacted clay liner
	150 mm Base preparation layer
	In situ soil









## **CLASSIFICATION OF KOMATI FLY ASH**



Figure 3: Class B landfill liner system (proposed)



Figure 4: Class C landfill liner system (proposed)

## 5.0 CONCLUSION

The analytical results obtained during this investigation showed the following:

- According to the Minimum Requirements, the Komati Fly Ash has a HR1 rating due to elevated soluble Cr concentration in the acid rain extract, while the concentrations of Mg and Sr were also higher than ARLs. Therefore, the Fly Ash has to be disposed on hazardous landfill (H:H) (Figure 2);
- Based on the draft WCMR, the Fly Ash is classified as a Type 3 waste which can be disposed on a landfill site with a Class C barrier system (WCMR) (Figure 4) or a G:L:B<sup>+</sup> landfill site (MRs).





Currently, the Minimum Requirements are still enforceable while the WCMR is in draft and not promulgated yet. Therefore, at this point in time, the Fly Ash must be disposed of on a facility designed at H:H standards or correctly engineered and authorised G:L:B<sup>+</sup> landfill site with a leachate collection system (provided that the total load for the CoC's are not exceeded) until such time that the WCMR has been promulgated. From the date of promulgation of the WCMR onwards Fly Ash can be disposed of on a G:L:B<sup>+</sup> implying that if G:L:B<sup>+</sup> facility could be identified at this point in time for acceptance of Fly Ash, this practice could proceed and will be fully compliant also in terms of the WCMR once promulgated.

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#### WATERLAB (PTY) LTD CERTIFICATE OF ANALYSES

ICP-OES - SCAN

			ICF-UE3 - SCAN	4			
Date received: Project number:	2012/10/12 159				Date Completed: Report number:	2012/10/19 37114	
Client name: Address: Telephone:	Golder Associates PO Box 6001, Half 012 366 0100	s Africa way House, 1685	5		Contact person: Email:	Elize Herselman eherselman@gold	ler.co.za
					_		
Extract	Sample Dry Mass	Volume	Mass (g/l)	Factor			
Distilled Water	50	1000	50	20			
					-	1	
Sample Id	Sample number	Ag	Ag	Al	Al	As	As
Det Limit		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Elv Ach S2	13520	<0.025	<0.500	<0.100	<2.00	<0.010	<0.200
Fly Ash Unit B	13520	<0.025	<0.500	1.71	34	<0.010	<0.200
Sample Id	Sample number	В	В	Ba	Ba	Be	Ве
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit		<0.025	<0.500	<0.025	<0.500	<0.025	<0.500
Fly Ash S3	13520	1.06	21	0.328	6.56	<0.025	<0.500
Fly Ash Unit B	13521	0.040	0.800	0.722	14	<0.025	<0.500
Sample Id	Sample number	Bi	Bi	Ca	Ca	Cd	Cd
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit		<0.025	<0.500	<2	<40	<0.005	<0.100
Fly Ash S3	13520	<0.025	<0.500	124	2480	<0.005	<0.100
Fly Ash Unit B	13521	<0.025	<0.500	281	5620	<0.005	<0.100
Comula Id	Comula number	0-	0-	<u> </u>	0-	0	0
Sample Id	Sample number	<u> </u>	Co	Cr	Cr	Cu ma/l	Cu
Det Limit		mg/I	mg/kg	mg/i	mg/kg	mg/I	mg/kg
Det Limit	42520	<0.025	<0.500	<0.025	<0.500	<0.025	<0.500
Fly Ash Unit B	13520	<0.025	<0.500	0.347	2.94	<0.025	<0.500
TTy Ash onit D	15521	<b>\U.U20</b>	<0.000	0.140	2.30	(0.020	<0.000
Sample Id	Sample number	Fe	Fe	ĸ	K	Li	Li
Campio la		ma/l	ma/ka	ma/l	ma/ka	mg/l	ma/ka
Det Limit		<0.025	<0.500	<1.0	<20	<0.025	<0.500
Fly Ash S3	13520	<0.025	<0.500	1.8	36	0.075	1.50
Fly Ash Unit B	13521	<0.025	<0.500	<1.0	<20	0.082	1.64
Sample Id	Sample number	Mg	Mg	Mn	Mn	Мо	Мо
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit		<2	<40	<0.025	<0.500	<0.025	<0.500
Fly Ash S3	13520	<2	<40	<0.025	<0.500	0.052	1.04
Fly Ash Unit B	13521	<2	<40	<0.025	<0.500	0.043	0.860
Sample Id	Sampla number	No	No	Ni	NI	D	D
Sample Id	Sample number	na mg/l	Na ma/ka	NI mg/l	NI ma/ka	P mg/l	P ma/ka
Det Limit		-2	-40	-0.025	-0.500	-0.025	//////////////////////////////////////
Fly Ash S3	13520	3	60	<0.025	<0.500	<0.025	<0.500
Fly Ash Unit B	13520	<2	<40	<0.025	<0.500	<0.025	<0.500
Sample Id	Sample number	Pb	Pb	S	S	Sb	Sb
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit		<0.020	<0.400	<0.100	<2.00	<0.010	<0.200
Fly Ash S3	13520	<0.020	<0.400	34	680	<0.010	<0.200
Fly Ash Unit B	13521	<0.020	<0.400	9.77	195	<0.010	<0.200
Sample Id	Sample number	Se	Se	Si	Si	Sn	Sn
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit	40500	<0.020	<0.400	<0.2	<4.0	<0.025	<0.500
Fly Asil 33 Fly Ash Unit R	13020	<0.020	<0.400	1.0	32	<0.020	<0.500
	13321	-01020	N0.700		50	-01020	N0.000
Sample Id	Sample number	Sr	Sr	Ti	Ti	V	V
		mg/l	mg/kg	mg/l	mg/kq	mg/l	mg/kq
Det Limit		<0.025	<0.500	<0.025	<0.500	<0.025	<0.500
Fly Ash S3	13520	1.55	31	<0.025	<0.500	<0.025	<0.500
Fly Ash Unit B	13521	2.64	53	<0.025	<0.500	<0.025	<0.500
Sample Id	Sample number	W	W	Zn	Zn	Zr	Zr
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit		<0.025	<0.500	<0.025	<0.500	<0.025	<0.500
Fly Ash S3	13520	<0.025	<0.500	<0.025	<0.500	<0.025	<0.500
⊢ly Ash Unit B	13521	<0.025	<0.500	< 0.025	<0.500	<0.025	<0.500

#### WATERLAB (PTY) LTD CERTIFICATE OF ANALYSES

ICP-OES - SCAN

Date received: Project number:	2012/10/12 159				Date Completed: Report number:	2012/10/19 37114	
Client name: Address: Telephone:	Golder Associate PO Box 6001, Hal 012 366 0100	s Africa fway House, 1685			Contact person: Email:	Elize Herselman eherselman@gold	ler.co.za
Extract	Sample Dry Mass	Volume	Mass (n/l)	Factor			
Aqua Regia	0.5	100	5	200	-		
Sample Id	Sample number	Ag	Ag	Al	Al	As	As
Det Limit		<0.025	<5.00	<0.100	mg/kg <20	<0.010	<pre>mg/kg &lt;2.00</pre>
Fly Ash S3	13520	<0.025	<5.00	111	22200	<0.010	<2.00
Fly Ash Unit B	13521	<0.025	<5.00	143	28600	0.033	6.60
		_				-	_
Sample Id	Sample number	B	B	Ba	Ba	Be	Be
Dot Limit		mg/i	mg/kg	mg/i	mg/kg ∠5.00	mg/i	mg/kg ∠5.00
Fly Ash S3	13520	0.249	50	2.77	554	<0.025	<5.00
Fly Ash Unit B	13521	0.318	64	2.06	411	<0.025	<5.00
Sample Id	Sample number	Bi	Bi	Ca	Ca	Cd	Cd
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit	42520	<0.025	<5.00	<2	<400	<0.005	<1.00
Fly Ash Unit B	13520	<0.025	<5.00	230	46000	<0.005	<1.00
		101020					
Sample Id	Sample number	Со	Со	Cr	Cr	Cu	Cu
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit		<0.025	<5.00	<0.025	<5.00	<0.025	<5.00
Fly Ash S3	13520	<0.025	<5.00	0.306	61	<0.025	<5.00
Fly Ash Unit B	13521	<0.025	<5.00	0.471	94	<0.025	<5.00
Sample Id	Sample number	Fe	Fo	ĸ	ĸ	Li	Li
Campie la	oumple number	mg/l	ma/ka	mg/l	mg/kg	mg/l	mg/kg
Det Limit		<0.025	<5.00	<1.0	<200	<0.025	<5.00
Fly Ash S3	13520	55	11000	2.3	460	0.032	6.40
Fly Ash Unit B	13521	60	12000	2.5	500	0.039	7.80
Sample Id	Sampla number	Ma	Ma	Mn	Mp	Mo	Mo
Sample lu	Sample number	mg/l	mg/kg	ma/l	ma/ka	mg/l	ma/ka
Det Limit		<2	<400	<0.025	<5.00	<0.025	<5.00
Fly Ash S3	13520	45	9000	1.22	245	0.094	19
Fly Ash Unit B	13521	49	9800	1.43	286	0.077	15
			NL.	N/2	N.1		5
Sample Id	Sample number	Na mg/l	Na ma/ka	NI mg/l	NI mg/kg	P mg/l	P ma/ka
Det Limit		<2	<400	<0.025	<5.00	<0.025	<5.00
Fly Ash S3	13520	<2	<400	0.112	22	13	2600
Fly Ash Unit B	13521	0.277	55	0.105	21	16	3200
						<b>C</b>	
Sample Id	Sample number	Pb ma/l	Pb	S mall	S	Sb	Sb
Det Limit	+	<0.020	<4.00	<0.100	<20	<0.010	<2.00
Fly Ash S3	13520	0.101	20	12	2400	<0.010	<2.00
Fly Ash Unit B	13521	0.105	21	10	2000	<0.010	<2.00
Sample Id	Sample number	Se	Se	Si	Si	Sn ma//	Sn
Det Limit		<0.020	<4.00	<0.200	/Kg <40	<0.025	<5.00
Fly Ash S3	13520	<0.020	<4.00	8.8	1760	<0.025	<5.00
Fly Ash Unit B	13521	<0.020	<4.00	8.6	1720	<0.025	<5.00
Sample Id	Sample number	Sr	Sr	Ti	Ti	V	V
Dot Limit		mg/i	mg/kg	mg/l	mg/kg	mg/i	mg/кg
Fly Ash S3	13520	3.77	754	8.44	1688	<0.025	<5.00
Fly Ash Unit B	13521	3.40	681	10	2000	0.144	29
Sample Id	Sample number	W	W	Zn	Zn	Zr	Zr
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit	13520	<0.025	<5.00	<0.025	<5.00 1/6	<0.025	<5.00
Fly Ash Unit B	13521	<0.025	<5.00	1.01	202	0.212	42
P							

# WATERLAB (PTY) LTD CERTIFICATE OF ANALYSES

ICP-OFS - SCAN

Date received: Project number:	2012/10/12 159				Date Completed: Report number:	2012/10/19 37114	
Client name: Address: Telephone:	Golder Associates Africa PO Box 6001, Halfway House, 1685 012 366 0100			Contact person: Email:	Elize Herselman eherselman@golder.co.za		
Extract	Sample Dry Mass	Volume	Mass (g/l)	Factor			
Acid Rain	50	1000	50	20			
			-			-	
Sample Id	Sample number	Ag	Ag	Al	Al	As	As
Det Limit		mg/i	mg/kg ∠0.500	mg/i	тд/кд <2.00	mg/i	mg/kg
Fly Ash S3	13520	<0.025	<0.500	0.202	4.04	0.038	0.760
Fly Ash Unit B	13521	<0.025	<0.500	0.213	4.26	0.114	2.28
Sample Id	Sample number	В	В	Ba	Ва	Be	Ве
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit		<0.025	<0.500	<0.025	<0.500	<0.025	<0.500
Fly Ash S3	13520	5.29	106	0.183	3.66	<0.025	<0.500
Fly ASh Unit B	13521	5.51	110	0.072	1.44	<0.025	<0.500
Sample Id	Sample number	Bi	Bi	Са	Са	Cd	Cd
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit		<0.025	<0.500	<2	<40	<0.005	<0.100
Fly Ash S3	13520	<0.025	<0.500	279	5580	<0.005	<0.100
Fly Ash Unit B	13521	<0.025	<0.500	130	2600	<0.005	<0.100
Sample Id	Sample number	Co	Со	Cr	Cr	Cu	Cu
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit		<0.025	<0.500	<0.025	<0.500	<0.025	<0.500
Fly Ash S3	13520	<0.025	<0.500	1.09	22	<0.025	<0.500
Fiy Ash Unit B	13521	<0.025	<0.500	0.827	17	<0.025	<0.500
Sample Id	Sample number	Fe	Fe	к	к	li	Li
Campio la		ma/l	ma/ka	mg/l	ma/ka	mg/l	ma/ka
Det Limit		<0.025	<0.500	<1.0	<20	<0.025	<0.500
Fly Ash S3	13520	<0.025	<0.500	1.9	38	0.141	2.82
Fly Ash Unit B	13521	<0.025	<0.500	<1.0	<20	0.140	2.80
Sample Id	Sample number	Mg	Mg	Mn	Mn	Mo	Mo
Det Limit		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit	13520	<2	<40	<0.025	<0.500	<0.025	<0.500
Fly Ash Unit B	13520	159	3180	<0.044	<0.500	0.122	3.92
	10021		0100		401000		0.02
Sample Id	Sample number	Na	Na	Ni	Ni	Р	Р
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit		<2	<40	<0.025	<0.500	<0.025	<0.500
Fly Ash S3	13520	4	80	0.058	1.16	0.706	14
Fly Ash Unit B	13521	<2	<40	0.048	0.960	0.995	20
Sample Id	Sample number	Ph	Ph	S	S	Sh	Sh
Campio la		ma/l	ma/ka	mg/l	ma/ka	mg/l	ma/ka
Det Limit		<0.020	<0.400	<0.100	<2.00	<0.010	<0.200
Fly Ash S3	13520	<0.020	<0.400	85	1700	<0.010	<0.200
Fly Ash Unit B	13521	<0.020	<0.400	75	1500	<0.010	<0.200
							1
Sample Id	Sample number	Se	Se	Si	Si	Sn	Sn
<b>-</b>		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit	42520	<0.020	<0.400	<0.2	<4.0	<0.025	<0.500
Fly Ash Unit B	13520	0.043	0.860	7.0	140	<0.025	<0.500
	10021		0.040		1 10		20.000
Sample Id	Sample number	Sr	Sr	Ti	Ti	V	V
		mg/l	mg/kg	mg/l	mg/kg	mg/l	mg/kg
Det Limit		< 0.025	<0.500	<0.025	<0.500	<0.025	<0.500
Fly Ash S3	13520	2.47	49	<0.025	<0.500	0.707	14
Fly Ash Unit B	13521	2.35	47	<0.025	<0.500	1.01	20
Comple Id	Somela number	14/	14/	7	7.	7-	7-
Sample Id	Sample number	w ma/l	W	Zn mc//	Zn		
Det Limit	+ +		mg/kg	-0 025	mg/Kg	-0 025	111g/kg
Fly Ash S3	13520	0.023	1.98	<0.025	<0.500	<0.025	<0.500
Fly Ash Unit B	13521	0.125	2.50	<0.025	<0.500	<0.025	<0.500



WATERLAB (PTY) LTD

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#### CERTIFICATE OF ANALYSES TCLP / ACID RAIN / DISTILLED WATER EXTRACTIONS

Date received: 2012-10-12 Project number: 159

Report number: 37114

Date completed: 2012-10-19 Order number: 47238

Client name: Golder Associates Africa Address: P.O. Box 6001, Halfway House, 1685 Telephone: 012 366 0100 Contact person: Me. E. Herselman Email: eherselman@golder.co.za Facsimile: (012) 366 0111

Analyza	Sample Identification				
Analyses	Fly A	sh S3	Fly Ash Unit B		
Sample number	13520		13521		
TCLP / Acid Rain / Distilled Water / H <sub>2</sub> O <sub>2</sub>	Acid Rain		Acid Rain		
Dry Mass Used (g)	50		50		
Volume Used (mℓ)	1000		1000		
pH Value at 25°C	7.8		8.5		
Units	mg/ℓ	mg/kg	mg/ℓ	mg/kg	
Chloride as Cl	<5	<100	<5	<100	
Sulphate as SO₄	160	3 200	151	3 020	
Nitrate as N	<0.2	<4.0	<0.2	<4.0	
Fluoride as F	0.3	6.0	0.7	14	
Ammonia as N	<0.2	<4.0	<0.2	<4.0	
ICP-OES Scan	See attached report 37114 ICP AR		See attached report 37114 ICP AR		

Please note: The blank was subtracted from all leach results, except pH

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Analyses	Sample Identification				
Analyses	Fly A	sh S3	Fly Ash Unit B		
Sample number	13520		13521		
TCLP / Acid Rain / Distilled Water / $H_2O_2$	Distilled Water		Distilled Water		
Dry Mass Used (g)	50		50		
Volume Used (mℓ)	1000		1000		
pH Value at 25°C	11.5		12.1		
Units	mg/ℓ	mg/kg	mg/ℓ	mg/kg	
Chloride as Cl	<5	<100	<5	<100	
Sulphate as SO₄	71	1 420	14	280	
Nitrate as N	<0.2	<4.0	<0.2	<4.0	
Fluoride as F	0.3	6.0	0.6	12	
Ammonia as N	<0.2	<4.0	<0.2	<4.0	
ICP-OES Scan	See attached report 37114 ICP DW		See attached report 37114 ICP DW		

Analyzan	Sample Identification			
Analyses	Fly Ash S3	Fly Ash Unit B		
Sample number	13520	13521		
TCLP / Acid Rain / Distilled Water / $H_2O_2$	Aqua Regia	Aqua Regia		
Dry Mass Used (g)	0.5	0.5		
Volume Used (mℓ)	100	100		
ICP-OES Scan	See attached report 37114 ICP AQR	See attached report 37114 ICP AQR		

Please note: The blank was subtracted from all leach results, except pH.

Geochemistry Project manager

E. Botha

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Africa Asia Australasia Europe North America South America

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