

Mr. Chakane Sibaya Air Quality Officer Fezile Dabi District Municipality P.O Box 10 Sasolburg 1947

Ref: LRP03PLA000 _0218/20201126

Dear Mr. Sibaya

Date:

07 December 2020

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RESUBMISSION OF LETHABO POWER STATION MONTHLY EMISSIONS REPORTS

Lethabo Power Station has resubmitted the monthly emissions reports for the period from November 2019 to September 2020. This letter serves as explanation for the need to resubmit the reports and key factors to be considered when interpreting the attached reports.

Replacement of Particulate Matter Monitors

As part of a capital project, Lethabo Power Station replaced the emissions monitors for Particulate Matter (PM) during November 2019. Due to the Original Equipment Manufacturer (OEM) support which expired at the end of 2019. The exact dates of monitor replacements are as follow:

Unit	Monitor Replacement Date	Period Without PM Emissions Data	
Unit 1		18 November 2019 at 09:20, until 19	
Unit 2	18 November 2019	November 2019 at 14:50	
Unit 3		November 2019 at 14.50	
Unit 4		N/A – Unit was off during the time of	
Unit 5	14 November 2019	replacement	
Unit 6		14 November 2019 at 09:54 until 16:19	

Since the replacement dates above, the new monitors have been used for reporting purposes and the previous correlation curves were still valid at the time of monitor replacement. Although it was advised to have new correlation curves generated for the new monitors and correlation tests had to be redone. After the valid correlation curves were received the data had to be back fitted with valid correlation factors. It was noted in original monthly reports, as well as the Lethabo Power Station Annual Emissions Report for 2020 Financial Year, that the correlation tests used previously are invalid since the monitor replacement.

Conducting Correlation Tests and Implementation

The correlation test for Unit 1 and 2 were completed in December 2019 and the results were received on 27 February 2020 (Unit 1) and 2 March 2020 (Unit 2). Units 3 and 4 correlation tests were conducted in February 2020, and the reports were received in 23 May 2020 (Unit 3) and 27 June (Unit 4).

The correlation test for Unit 5 and Unit 6 took place in May 2020 and results for both Units were received on 30 June 2020. Delays in the correlation tests for Units 5 and 6 were attributed to the Units being off for outages for extended periods until February 2020 and April 2020 respectively. Thereafter COVID-19 lockdown restrictions caused additional delays to the test being conducted.

During verification of the correlation curves it was determined that the Units 4 and 6 correlations curves were not acceptable due to the coefficient factor not being within specification. Additionally, defects were identified on the new PM monitors and a decision was made redo to all PM correlations for all six units. The correlation tests were redone in July and August 2020 and the reports for second round of correlation tests were finalized and implemented in October 2020. Once the correlation tests were finalized, the station commenced with back fitting the data with valid curves.

Gaseous Emissions Investigations

Challenges were experienced with gaseous monitor reliability since February 2020, mainly due to calibration gas not being available intermittently. The lack of calibration gas meant that proper calibration of the monitors could not occur as planned. The challenge of procuring calibration gas was experienced by multiple Eskom sites; however, the station was able to place a temporary order for the procurement of calibration gas to do calibration on the monitors. Numerous investigations have been launched to determine which times have been affected by the monitors that were not properly calibrated. The findings from these investigation results have been actioned and the affected data was corrected as recommended.

Correlation Curve Validity and Back Fitting Rationale:

The table below reflects the previous and present gaseous and PM correlation dates and validity.

	PM and Ga	PM and Gaseous Correlation Curves Validity and Implementation as at 26 October 2020				
	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	Unit 6
Correlation 1 PM	02/07/2018	17/08/2018	31/10/2019	22/06/2019	13/05/2018	22/06/201 9
Expiry	02/07/2020	17/08/2020	31/10/2021	22/06/2021	13/05/2020	22/06/202 1
Validity	Not Valid Due to PM Monitor change (Nov-19)	Not Valid Due to PM Monitor change (Nov-19)	Not Valid Due to PM Monitor change (Nov-19)	Not Valid Due to PM Monitor change (Nov-19)	Not Valid Due to PM Monitor change (Nov-19)	Not Valid Due to PM Monitor change (Nov-19)
Implemented	31/08/2018	05/10/2018	20/11/2019	31/07/2019	04/07/2018	12/07/201 9
Reference	RSL285	RSL286	RSL345	RSL324	RSL274	RSL323

Correlation 2 PM	10/12/2019	15/12/2019	20/02/2020	22/06/2019	20/05/2020	22/06/201 9
Expiry	10/12/2022	15/12/2022	20/02/2022	22/06/2021	20/05/2022	22/06/202 1
Validity	Valid	Valid	Valid	Not Valid Due to PM Monitor change (Nov-19)	Valid	Not Valid Due to PM Monitor change (Nov-19)
Implemented 1	12/03/2020	12/03/2020	-	-	-	-
Implemented 2	15/07/2020 (Reviewed curves using Eskom's Tool)	15/07/2020 (Reviewed curves using Eskom's Tool)	15/07/2020 (Reviewed curves using Eskom's Tool)		15/07/2020 (Reviewed curves using Eskom's Tool)	
Reference	RGND020(0)	RGND021(0)	RGND026(0)	RSL324	RGND031(0)	RSL323

Correlation 1 Gaseous	01/07/2018	16/08/2018	14/08/2018	24/04/2018	13/05/2018	10/06/201 8
Expiry	01/07/2020	16/08/2020	14/08/2020	24/04/2020	13/05/2020	10/06/202 0
Validity	Not Valid					
Implemented	30/07/2018	29/10/2018	12/11/2018	04/06/2018	25/06/2018	20/08/201 8
Reference	RSL282	RSL288	RSL290	RSL269	RSL272	RSL276

Correlation 3 PM	15/08/2020	07/08/2020	01/08/2020	26/07/2020	16/07/2020	21/07/202 0
Expiry	15/08/2022	07/08/2022	01/08/2022	26/07/2022	16/07/2022	21/07/202 2
Validity	Valid	Valid	Valid	Valid	Valid	Valid
Implemented	08/10/2020	08/10/2020	08/10/2020	08/10/2020	16/10/2020	08/10/202 0
Reference	RSL370	RSL367	RSL365R1	RSL363R1	RSL359R3	RSL361R 1

Correlation 2 Gaseous	15/08/2020	07/08/2020	01/08/2020	26/07/2020	16/07/2020	21/07/202 0
Expiry	15/08/2022	07/08/2022	01/08/2022	26/07/2022	16/07/2022	21/07/202 2
Validity	Valid	Valid	Valid	Valid	Valid	Valid
Implemented	16/10/2020	07/10/2020	07/10/2020	07/10/2020	07/10/2020	07/10/202 0
Reference	RSL371	RSL368	RSL366	RSL364	RSL360	RSL362

Based on the above implementation dates and change of monitors the following back fitting exercise was undertaken to ensure reported data is correlated correctly:

 Unit 1 Gaseous curves back fitted from 01/07/2020 to 16/10/2020 (09:55 AM) using curves from RSL371.

Reports affected: July 2020; August 2020; September 2020; October 2020)

Item	Old Curve	New Curve
Oxides of Nitrogen	y=1.2185*x-32.5304	y=0.9811*x+34.305
Sulphur Dioxide	y=1.0503*x	y=1.026*x
Carbon Monoxide	y=1.1671*x+3.8652	y=0.9948*x-0.0062
Carbon Dioxide	y=0.9119*x	y=1.0156*x
Oxygen	y=0.9487*x	y=1.0698*x
Velocity	y=x	y=0.6706*x+7.9232
Moisture	y=x	y=0.9339*x

 Unit 2 Oxygen curves back fitted from 01/11/20219 to 07/10/2020 (15:15 PM) using curves from RSL368. Due to issues with the Oxygen correlation curves it is recommended that back fitting of Oxygen data be done using curves from RSL368.

Reports affected: November 2019, December 2019; January 2020; February 2020; March 2020; April 2020; May 2020; June 2020; July 2020; August 2020; September 2020; October 2020

Item	Old Curve	New Curve
Oxygen	y=1.408*x	y=1.0583*x

 Unit 2 Gaseous curves back fitted from 16/08/2020 to 07/10/2020 (15:15 PM) using curves from RSL368.

Reports affected: August 2020; September 2020; October 2020

Item	Old Curve	New Curve
Oxides of Nitrogen	y=1.0425*x+49.3013	y=1.0079*x+29.1776
Sulphur Dioxide	y=1.0354*x	y=1.0316*x
Carbon Monoxide	y=1.3611*x-28.5933	y=1.1025*x+26.3043
Carbon Dioxide	y=1.0698*x	y=1.0903*x
Velocity	y=x	y=1.4539*x-1.8744
Moisture	y=x	y=1.2962*x

 Unit 3 Gaseous curves back fitted from 14/08/2020 to 07/10/2020 (15:15 PM) using curves from RSL366.

Reports affected: August 2020; September 2020; October 2020

Item	Old Curve	New Curve
Oxides of Nitrogen	y=0.8459*x+35.4541	y=1.0646*x+19.9141
Sulphur Dioxide	y=0.9883x	y=1.0605*x
Carbon Monoxide	y=x	y=1.0364*x+7.0817
Carbon Dioxide	y=1.0225*x	y=0.9455*x
Oxygen	y=1.0002*x	y=1.0505*x
Velocity	y=x	y=0.4851*x+14.6883
Moisture	y=x	y=1.1852*x

Unit 4 Gaseous curves back fitted from 24/04/2020 to 07/10/2020 using curves from RSL364.
 Reports affected: April 2020; May 2020; June 2020; July 2020; August 2020; September 2020; October 2020

Item	Old Curve	New Curve
Oxides of Nitrogen	y=1.183*x-26.2333	y=1.1474*x-3.4711
Sulphur Dioxide	y=1.0051*x	y=1.0282*x
Carbon Monoxide	y=1.0699*x-13.504	y=1.2766*x-25.9368
Carbon Dioxide	y=0.9542*x	y=1.0822*x
Oxygen	y=1.1686*x	y=1.0236*x
Velocity	y=x	y=1.6122*x-11.3395
Moisture	y=x	y=1.1819*x

Unit 5 Gaseous curves back fitted from 13/05/2020 to 07/10/2020 using curves from RSL360. It is noted that the Moisture curve was incorrect and inflated during the time of the correlation. It was determined that an average of (6.4% H₂O) will be used from the point of curve expiry until the test is redone. The order has already been place to redo this correlation.
 Reports affected: May 2020; June 2020; July 2020; August 2020; September 2020; October

Reports affected: May 2020; June 2020; July 2020; August 2020; September 2020; October 2020

Item	Old Curve	New Curve
Oxides of Nitrogen	y=1.0708*x	y=1.0025*x
Sulphur Dioxide	y=0.9824*x	y=1.0251*x
Carbon Monoxide	y=0.9084*x-3.1968	y=1.5634*x+15.3230
Carbon Dioxide	y=1.0039*x	y=1.015*x
Oxygen	y=1.1186*x	y=1.0698*x
Velocity	y=x	y=0.3782*x+17.909
Moisture	y=x	y=3.2336*x+0.0349

Unit 6 Oxygen curves back fitted from 01/11/2020 to 07/10/2020 (15:15 PM) using curves from RSL362. Due to issues with the Oxygen instrument was changed soon after the previous QAL 2 tests were done. The recommendation was to utilize a calculated curve due to this. For this reason, it was recommended that back fitting of Oxygen data be done using curves from RSL362. Reports affected: November 2019, December 2019; January 2020; February 2020; March 2020; April 2020; May 2020; June 2020; July 2020; August 2020; September 2020; October 2020

Item	Old Curve	New Curve
Oxygen	y=x	y=1.1686x

 Unit 6 Gaseous curves back fitted from 10/06/2020 to 07/10/2020 (15:15 PM) using curves from RSI 362

Reports affected: June 2020; July 2020; August 2020; September 2020; October 2020

Item	Old Curve	New Curve
Oxides of Nitrogen	y=1.4129*x+114.035	y=1.0959*x+0.6585
Sulphur Dioxide	y=1.0505*x	y=1.0105*x
Carbon Monoxide	y=x	y=x
Carbon Dioxide	y=1.0383*x	y=1.1272*x
Velocity	y=x	y=1.2482*x-2.8833
Moisture	y=x	y=1.1184*x

• Unit 1 PM curves back fitted from 18/11/2020 to 12/03/2020 (08:20 AM) using curves from RGND020(0) (Implementation 1).

Reports affected: November 2019, December 2019; January 2020; February 2020; March 2020

Item	Old Curve	New Curve
Output 1	y=6.0444*x-21.3859	y=10.2387*x-52.91
Output 2	y=40.2962*x-158.393	y=68.2582*x-284.99

• Unit 2 PM curves back fitted from 18/11/2019 to 12/03/2020 (08:20 AM) using curves from RGND021(0) (Implementation 1).

Reports affected: November 2019, December 2019; January 2020; February 2020; March 2020

Item	Old Curve	New Curve
Output 1	y=6.708*x-26.9533	y=11.4509*x-39.52
Output 2	y=33.54*x-134.281	y=57.2545*x-222.74

Unit 3 PM curves back fitted from 18/11/2019 to 19/11/2020 using curves from RGND026(0).
 Reports affected: November 2019

Item	Old Curve	New Curve
Output 1	y=11.8552*x-42.9435	y=16.57*x-68.913
Output 2	y=39.5172*x-153.592	y=54.3377*x-219.96

 Unit 3 PM curves back fitted from 20/11/2020 to 15/07/2020 (10:10 AM) using curves from RGND026(0).

Reports affected: November 2019, December 2019; January 2020; February 2020; March 2020; April 2020; May 2020; June 2020; July 2020

Item	Old Curve	New Curve
Output 1	y=13.1908*x-52.7815	y=16.57*x-68.913
Output 2	y=37.1843*x-141.2112	y=54.3377*x-219.96

• Unit 4 PM curves back fitted from 14/11/2019 to 08/10/2020 (10:00 AM) using curves from RSL363R1. (Note after the monitor change, the correlation test did not meet the requirements and could not be used. Due to this the back fitting was done from November 2019 to the next curve implementation)

Reports affected: November 2019, December 2019; January 2020; February 2020; March 2020; April 2020; May 2020; June 2020; July 2020; August 2020; September 2020; October 2020

Item	Old Curve	New Curve
Output 1	y=7.8865*x-27.5857	y=9.5164*x-38.7168
Output 2	y=26.2883*x-101.193	y=31.7214*x-127.5366

 Unit 5 PM curves back fitted from 14/11/2020 to 15/07/2020 (10:40 AM) using curves from RGND031(0).

Reports affected: November 2019, December 2019; January 2020; February 2020; March 2020; April 2020; May 2020; June 2020; July 2020

Item	Old Curve	New Curve
Output 1	y=10.9526*x-47.1537	y=8.6012*x-31.658
Output 2	y=36.5087*x-149.378	y=28.627*x-111.67

 Unit 6 PM curves back fitted from 14/11/2020 to 08/10/2020 (10:00 AM) using curves from RSL362. (Note after the monitor change, the correlation test did not meet the requirements and was not used. Due to this the back fitting was done from November 2019 to the next curve implementation)

Reports affected: November 2019, December 2019; January 2020; February 2020; March 2020; April 2020; May 2020; June 2020; July 2020; August 2020; September 2020; October 2020

Item	Old Curve	New Curve
Output 1	y=4.9333*x-19.2737	y=11.2651*x-46.9329
Output 2	y=25.1964*x-94.9214	y=37.5503*x-152.0737

Other factors that affected the gaseous data especially include corrective actions stemming from investigations done on site relating to data integrity issues related to gaseous emissions. These findings and actions are summarized below:

	Finding	Ac	tion
Unit 4	SO ₂ and NO data:	1.	O ₂ Data:
	On 25 th January 2020 the gas readings dropped	•	29th January to 24th Apri
	to zero and it was later discovered that the air		2020 use 6.18% O ₂ ;
	purge valve was closed on the common airline at	•	25 th April to 31 st May 2020
	the bottom of the smoke stack. The monitor does		use 7.12% O ₂ .
	an auto zero correction every 12 hours and if the		NO 100 D (
	air is closed it will cause the values to drop to	2.	NO and SO ₂ Data:
	zero. It was rectified on 27th January 2020. The	•	The NO and SO ₂ values
	time frame where this happened is from 25th		should be removed from
	January 2020 12:11 to 27 th January 2020 11:15.		25 th January 2020 12:11 to
	On 29 th January a faulty gas calibration was		27 th January 2020 11:15
	done. The SO ₂ made a big upward step and		due to the air purge valve that was closed.
	caused a few exceedances consequently. Due to		that was closed.
	the lack of available calibration gas the problem	3.	SO ₂ Data:
	could only be rectified on 7th March 2020.	•	For 29th-31st January 2020
	Ovugan data:		use the average for 1-28
	Oxygen data: When Eskom Research Training and		January 2020;
	When Eskom Research Training and Development (RT&D) did O ₂ verifications in	•	For 1st-29th February 2020
	. ,		use the average of January
	January they found the O ₂ 's higher than what it is supposed to be and therefore their average of		and March which is 1st-28th
	6.18% were used from 29 th January to 24 th April.		January and 8th-31st March
	On 24 th April RT&D did a verification again and		2020.
	their average of 7.12% was used from then. Due	•	For 1st-7th March use the
	to the unavailability of calibration gas and		average of 8th-31st March
	unverified gas the oxygen had to be corrected		2020
	with the verified values.		
	with the verified values.		

	Finding	Action
Unit 5	Oxygen adjustments:	O ₂ Data:
	On 23 rd April 2020 RT&D did gas verifications and	The QAL2 test was due and
	saw that the O ₂ readings were too high. An	was finished on 16 th July 2020,
	average of their values were calculated and it was	therefore 6.8% is used from 1
	6.8%. Therefore, this value will be used from 1st	April 2020 until 16th July 2020
	April 2020 to 13 th May 2020. Calibrations were	
	not done as frequently as supposed to due to the	
	lack of calibration gas. The monitors were	
	calibrated on 13 th May and QAL 2 tests were	
	completed on the 16 th July 2020	
Unit 6	SO ₂ and NO adjustments:	O ₂ Data:
	On 3 rd April 2020 Unit 6 came back from an	• Use 6.13% O ₂ for 3 April
	outage, but the gas monitor was removed during	2020 to 27 May 2020
	the outage to be used on Unit 3 that had a	
	problem at the time. On 6 th April 2020 the monitor	NO and SO₂ Data
	was moved back to Unit 6. Therefore, no gas	A monthly average for SO ₂
	values were available from 3 rd to 6 th April 2020. It	and NO should be used for
	must be noted that only on 11th April 2020 the	3 rd -11 th April 2020. That
	calibration coefficients were changed and	means an average from
	therefore the monthly averages from the 12 th April	12 th -30 th April 2020 will
	2020 to 30 th April 2020 must be used for the SO ₂	replace the SO ₂ and NO
	and NO.	values for 3 rd -11 th April
		2020.
	There was a problem with the heater on the gas	Also, the heater tube had a
	analyser that started on 16 th May 2020. There	loose wire that caused the
	was a loose wire on the SSR (solid state relay) that switched the heater off. That caused the	heater to operate
	process gas temperature values to go below	intermittently and therefore
	110°C which caused the monitor to go into a	the following dates and
	purge mode. When that happened all the gas	times must be removed
	values dropped to zero. It mainly happened	when these occurrences
	during early morning hours when ambient	happened.
	temperatures were low. On 9th June the loose	o 16 May 2020, 06:37-09:13;
	wire was found and corrected and that rectified	o 24 May 2020, 06:58-12:33;
	the problem. The following dates and times are	26 May 2020, 06:53-11:37;27 May 2020, 03:56-10:11;
	when that happened and will be removed from	00.14
	the reported data:	28 May 2020, 00:48-10:41;29 May 2020, 03:09-09:17;
		o 3 June 2020, 05:08-07:32;
	Oxygen adjustments:	o 4 June 2020, 02:41-10:58;
	When RT&D did verifications on 22 nd April they	o 6 June 2020, 03:28-11:01;
	discovered that the O ₂ measurements were	o 7 June 2020, 01:08-13:18;
	reading higher and therefore the average of	8 June 2020, 01:09-10:25;
	6.13% was used for the period where no valid	 9 June 2020, 03:24-11:56.
	calibration was done due to the lack of calibration	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5
	gas. This value is used from 3 rd April to 27 May	
	2020.	
		1

Note on use of average for gaseous emission values, where it was required to utilize averages, it is the view of the station to take it as monitor unavailability (even if the monitor was reading and available, but the data was not reliable). This would ultimately adversely affect the percentage availability of the various monitors for that period, therefore the monitor availability for respective months were affected.

Backfitting Results

A significant reduction of gaseous exceedances was observed after the back fitting exercise and the remaining exceedances are being investigated diligently.

Numerous additional PM exceedances were picked up during the back fitting exercise, some of which result in the station exceeding the 72 hours grace period during upset, maintenance, start up and shut down conditions. However, it should be noted the station was not observing the correct emission figures at the time as the monitors were not correlated for the monitors in use, as such the station could not act on emission excursion incurred during this period, as it was under the impression that the emissions were within acceptable limits. If the station was aware of such exceedances, it would have acted immediately to intervene with these emissions exceedances.

Lethabo Power Station remains committed to minimize emissions and continue to operate within the confine of legislative requirements.

Yours sincerely

Karabo Rakgolela

GENERAL MANAGER



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Ref: LRP03PLA000 _0210/20201111 Rev 01

Date: 04 December 2020

Enquiries: W de Klerk Tel +27 16 457 5308

Dear Mr. Sibaya

LETHABO POWER STATION EMISSION MONTHLY REPORT FOR MAY 2020 RESUBMISSION

Please find attached Lethabo Power Station emission report for the month of May 2020.

Also attached ambient air quality monitoring report, complaints register and the fugitive dust fallout monitoring report for May 2020.

For any additional information please do not hesitate to contact us.

Yours sincerely

Karabo Rakgolela

GENERAL MANAGER

⊗ Eskom		Report		Lethabo Power Station	
Report Lethabo Powname: May 2020 E	Emission Report -	D-f		LRP03PLA000 _0210/20201111 Rev01	
. Xoodaaoo.o	•	Document Ty	pe:	Report	
		Area of Appli	cability:	Environment	
		Report Date:		November 2020	
		Classification	:	Controlled Disclosure	
Signatures:					
Compiled by:	Verified by :		Reviewed	by:	
P Parag System Engineer	W de Klerk Environmenta	l Officer	N Mazibuk BPE Mana		
Date: 27/11/2020	Date: 2020-11-	26 	Date: 27	//11/2020	
Reviewed by:	Reviewed by:	fu/	Reviewed	am baw	
C Govinden PE Manager	L Nel C&I Manager		M Hariram Environm	ental Manager	
Date: 27/11/2020	Date: 2020-11-	30	Date: 202	20-12-03	
Approved by:					
H Sewsunker Engineering Manager					

Date: .2020/12/03



LETHABO POWER STATION MONTHLY EMISSIONS REPORT

Atmospheric Emission License FDDM-MET-2011-08-P1



1. RAW MATERIALS AND PRODUCTS

Raw Materials and	Raw Material Type	Units	Maximum Permitted Consumption Rate	Consumption Rate May-2020
Products	Coal	Tons	2 000 000	1 290 371
	Fuel Oil	Tons	1 700	801.47
	Product / By-Product Name	Units	Maximum Production Capacity Permitted	Production Rate May- 2020
Production Rates	•	Units GWh		•
Production Rates	Name		Capacity Permitted	2020

2. ENERGY SOURCE CHARACTERISTICS

Coal Characteristic	Units	Stipulated Range	Monthly Average Content
Sulphur Content	%	0.55 (Standard)	0.920
Ash Content %		36.89 (Standard)	39.050

3. EMISSION LIMITS (mg/Nm³)

Associated Unit/Stack	РМ	SOx	NOx	
Unit 1	100	3500	1100	
Unit 2	100	3500	1100	
Unit 3	100	3500	1100	
Unit 4	100	3500	1100	
Unit 5	100	3500	1100	
Unit 6	100	3500	1100	

4. ABATEMET TECHNOLOGY (%)

Associated Unit/Stack	Technology Type	Efficiency May-2020
Unit 1	Electrostatic Precipitator (ESP)	99.65%
Unit 2	Electrostatic Precipitator (ESP)	99.85%
Unit 3	Electrostatic Precipitator (ESP)	99.76%
Unit 4	Electrostatic Precipitator (ESP)	99.91%
Unit 5	Electrostatic Precipitator (ESP)	99.91%
Unit 6	Electrostatic Precipitator (ESP)	99.81%

5. MONITOR RELIABILITY (%)

Associated Unit/Stack	PM	SO₂	NO	CO ₂		
Unit 1	88.9	94.7	94.7	94.7		
Unit 2	99.2	100.0	100.0	99.9		
Unit 3	99.2	99.9	100.0	99.9		
Unit 4	100.0	99.8	99.8	99.8		
Unit 5	100.0	93.5	93.6	48.5		
Unit 6	98.2	90.9	90.9	91.2		

6. EMISSION PERFORMANCE

Table 6.1: Monthly tonnages for the month of May 2020

Associated Unit/Stack	PM (tons)	SO ₂ (tons)	NO _x (tons)
Unit 1	158.2	1 409	681
Unit 2	122.5	3 255	1 365
Unit 3	194.6	3 025	1 497
Unit 4	75.8	4 039	1 898
Unit 5	76.2	2 726	1 283
Unit 6	152.2	3 313	1 618
SUM	779.4	17 768	8 343

Table 6.2: Operating days in compliance to PM AEL Limit - May 2020

Associated Unit/Stack	Normal	Grace	Section 30	Contraven tion	Total Exceedance	Average PM (mg/Nm³)
Unit 1	10	8	0	0	8	190.6
Unit 2	29	2	0	0	2	74.2
Unit 3	11	10	0	10	20	119.5
Unit 4	30	0	0	0	0	41.1
Unit 5	31	0	0	0	0	50.7
Unit 6	16	7	0	4	11	106.2
SUM	127	27	0	14	41	

^{*} Please Note Conreventions found in the month of May 2020 were due to new exceedances determined during the Back fitting of valid correlation factors (Please refer to General Notes)

Table 6.3: Operating days in compliance to SOx AEL Limit - May 2020

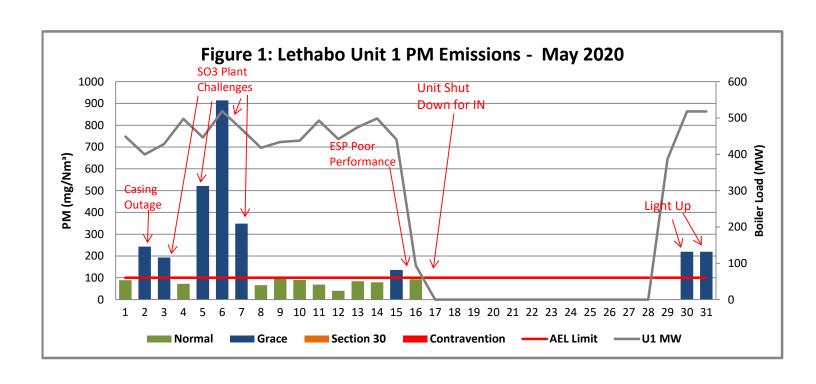
Associated Unit/Stack	Normal	Grace	Section 30	Contraven tion	Total Exceedance	Average SOx (mg/Nm³)
Unit 1	19	0	0	0	0	1 658.7
Unit 2	31	0	0	0	0	1 968.9
Unit 3	31	0	0	0	0	1 861.5
Unit 4	31	0	0	0	0	2 015.5
Unit 5	31	0	0	0	0	1 829.9
Unit 6	30	0	0	0	0	1 938.3
SUM	173	0	0	0	0	

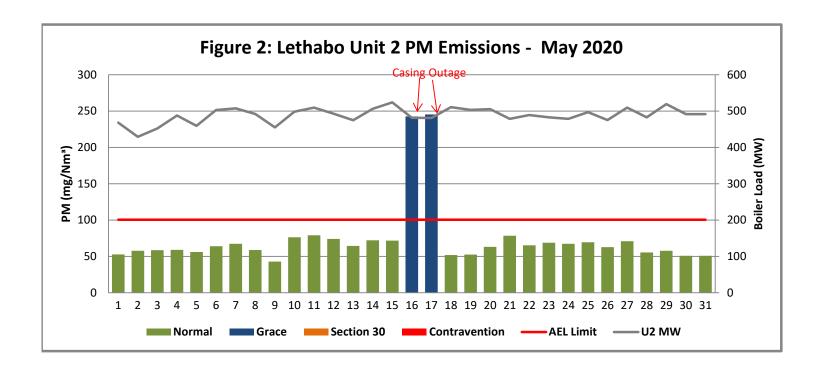
Table 6.4: Operating days in compliance to NOx AEL Limit - May 2020

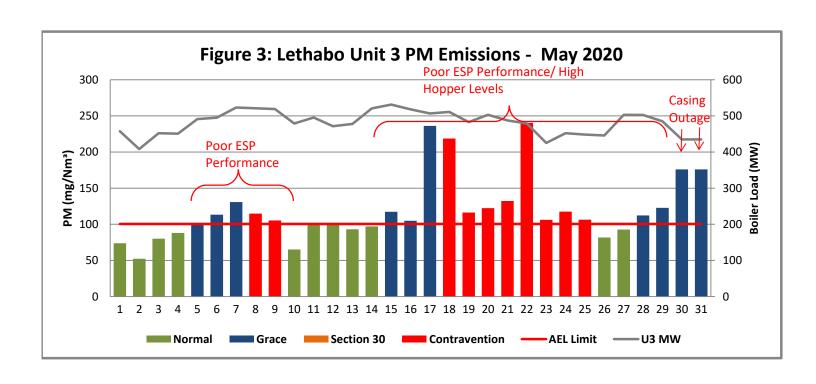
Associated Unit/Stack	Normal	Grace	Section 30	Contraven tion	Total Exceedance	Average NOx (mg/Nm³)
Unit 1	19	0	0	0	0	772.1
Unit 2	31	0	0	0	0	824.8
Unit 3	31	0	0	0	0	920.4
Unit 4	30	0	0	1	1	942.2
Unit 5	31	0	0	0	0	861.4
Unit 6	29	0	0	1	1	935.9
SUM	171	0	0	2	2	

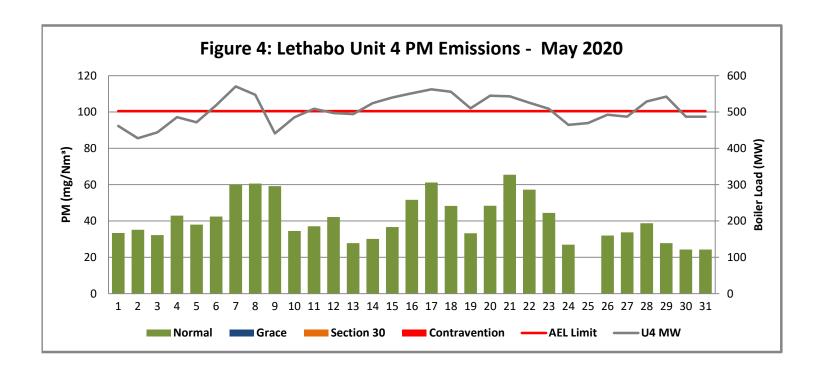
Table 6.5: Legend Description

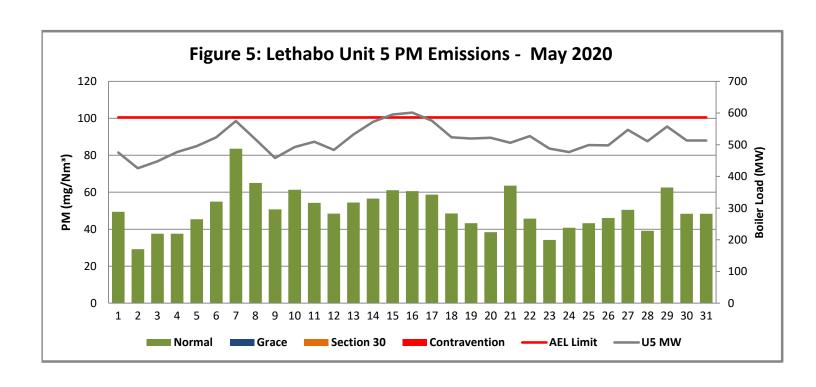
Condition	Colour	Description
Normal		Emissions below Emission Limit Value (ELV)
Grace		Emissions above the ELV during grace period
Section 30		Emissions above ELV during a NEMA S30 incident
Contravention		Emissions above ELV but outside grace or S30 incident conditions

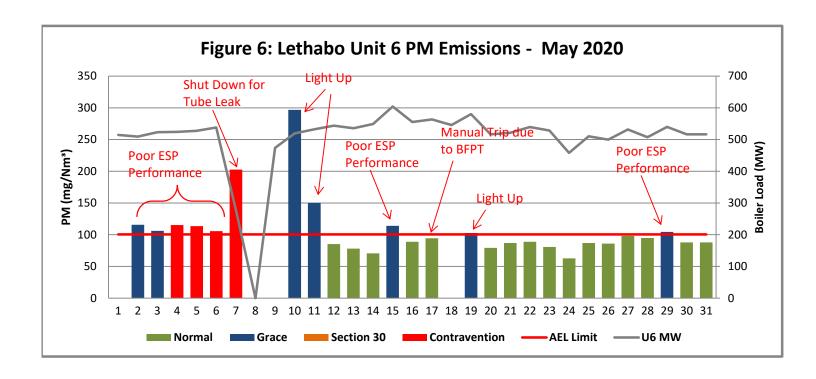


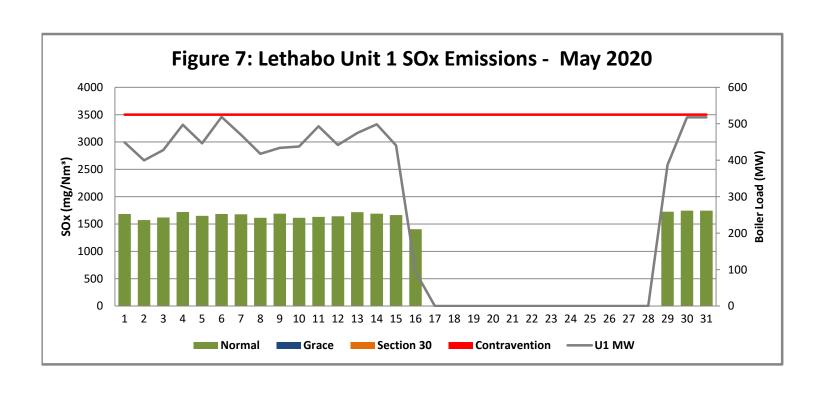


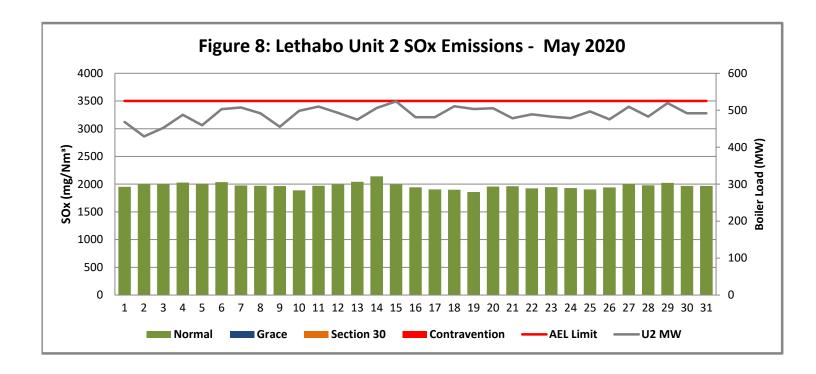


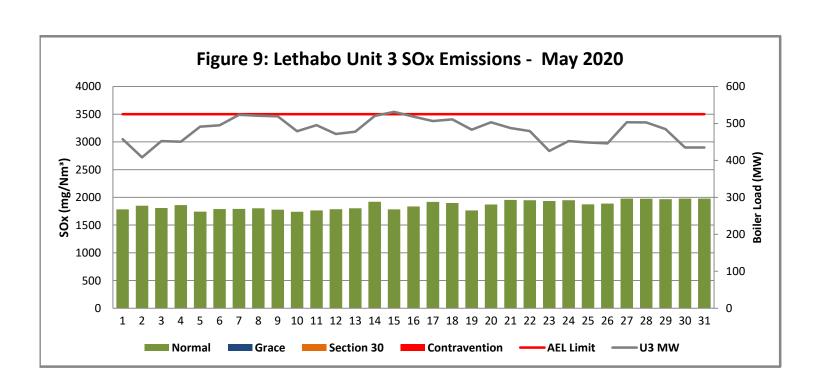


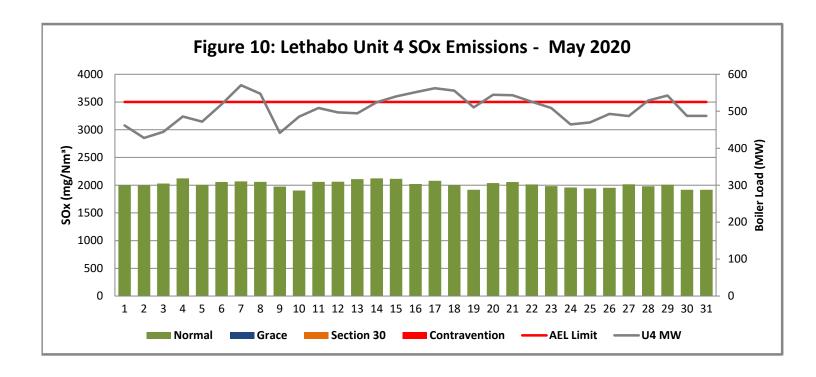


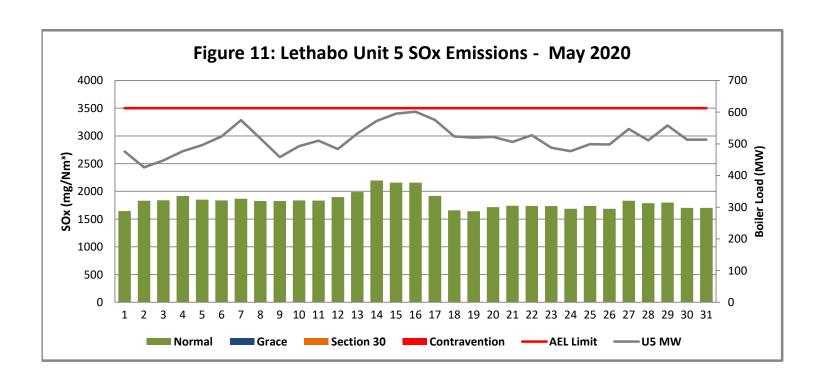


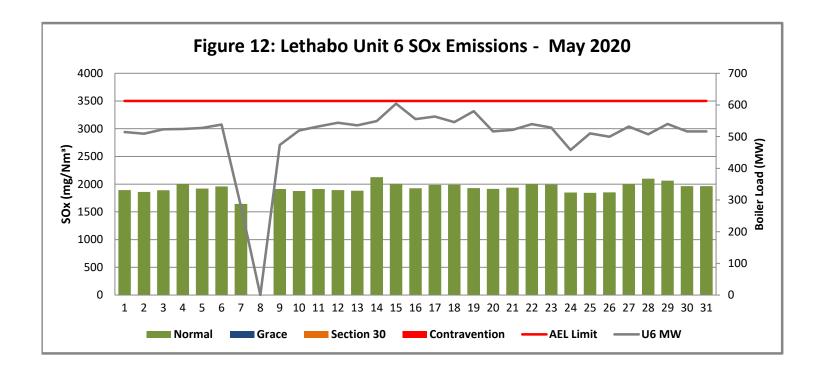


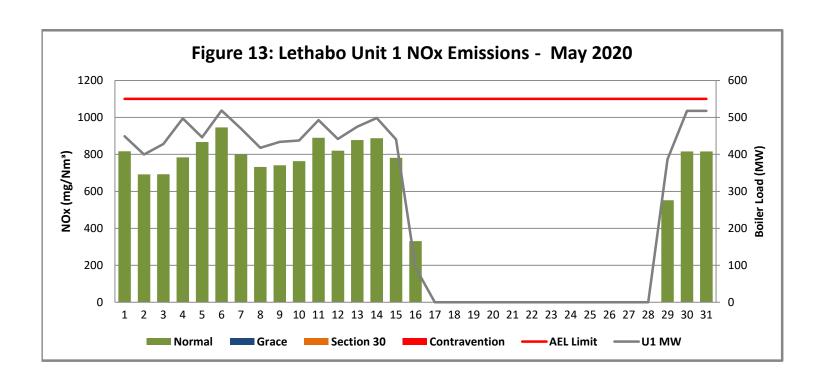


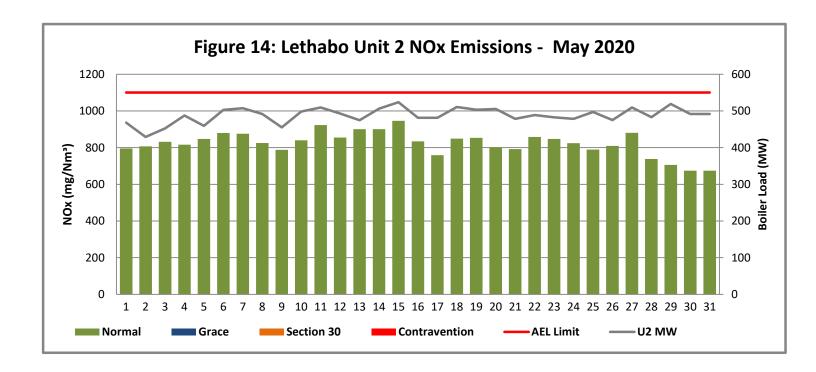


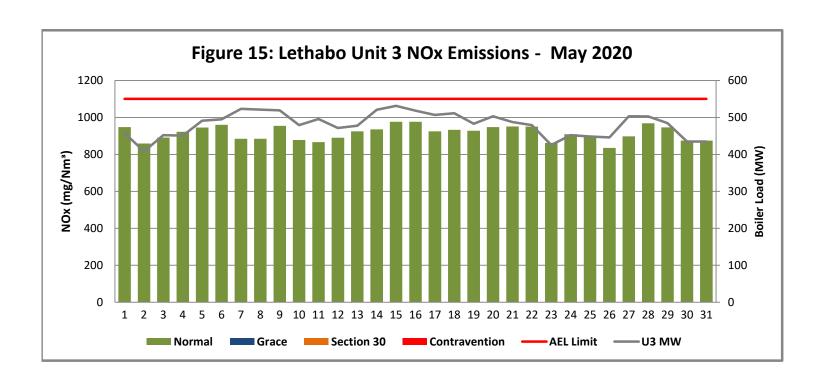


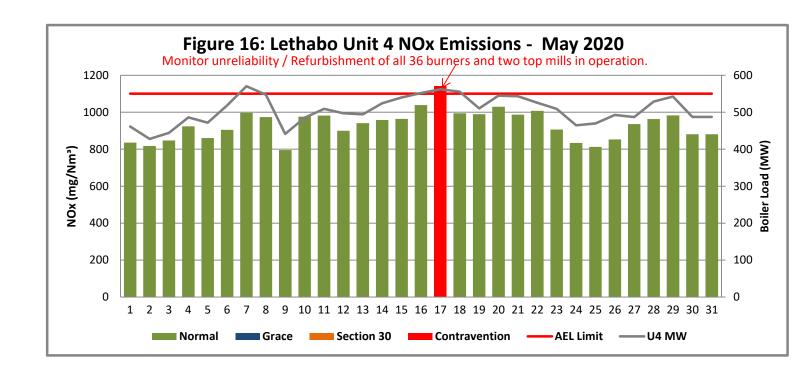


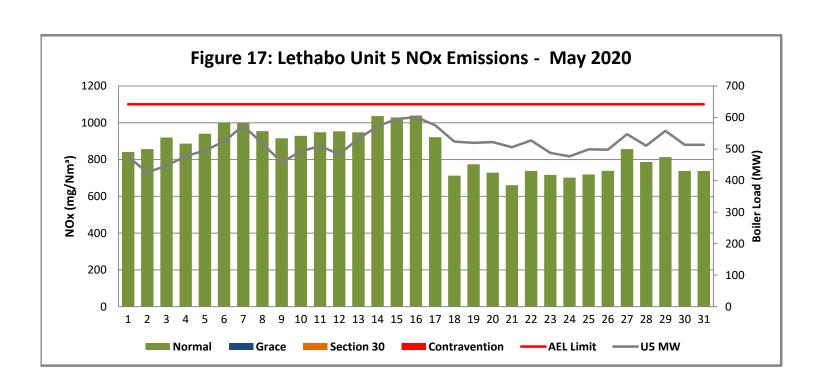


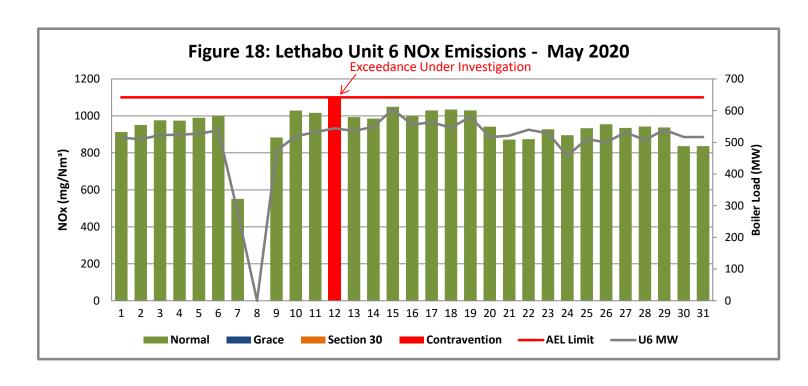












7. SHUT DOWN AND LIGHT UP INFORMATION

Table 7.1: PM Start-up information for the month of May 2020

Unit No.1	Inspec	ction			
Breaker Open (BO)	12:05 AM	2020/05/16			
Draught Group (DG) Shut Down (SD)	8:55 AM	2020/05/17			
BO to DG SD (duration)	01:08:50	DD:HH:MM			
Fires in time	12:55 PM	2020/05/29			
Synch. to Grid (or BC)	3:25 PM	2020/05/29			
Fires in to BC (duration)	00:02:30	DD:HH:MM			
Emissions below limit from BC (end date)	12:00 PM	2020/05/31			
Emissions below limit from BC (duration)	01:20:35	DD:HH:MM			

Unit No.2					
Olin HOLE					
Breaker Open (BO)	_				
Draught Group (DG) Shut Down (SD)					
BO to DG SD (duration)					
Fires in time					
Synch. to Grid (or BC)					
Fires in to BC (duration)					
Emissions below limit from BC (end date)					
Emissions below limit from BC (duration)					
Unit No.3					
Breaker Open (BO)					
Draught Group (DG) Shut Down (SD)					
BO to DG SD (duration)					
Fires in time	_	_			
Synch. to Grid (or BC)					
Fires in to BC (duration)					
Emissions below limit from BC (end date)					
Emissions below limit from BC (duration)					

Unit No.4	Load rejed	ction test	•	d controler stment	Island	ling test		
Breaker Open (BO)	12:15 AM	2020/05/09	11:00 PM	2020/05/24	1:40 AM	2020/05/30		
Draught Group (DG) Shut Down (SD)	12:15 AM	2020/05/09	DG did not trip or SD	DG did not trip or SD	1:40 AM	2020/05/30		
BO to DG SD (duration)		DD:HH:MM	n/a	DD:HH:MM		DD:HH:MM		
Fires in time	3:20 AM	2020/05/09			2:40 AM	2020/05/30		
Synch. to Grid (or BC)	5:30 AM	2020/05/09			5:21 AM	2020/05/30		
Fires in to BC (duration)	00:02:10	DD:HH:MM		DD:HH:MM	00:02:41	DD:HH:MM		
Emissions below limit from BC (end date)	2:00 AM	2020/05/10			10:00 AM	2020/05/30		
Emissions below limit from BC (duration)	00:20:30	DD:HH:MM		DD:HH:MM	00:04:39	DD:HH:MM		
Unit No.5								
Breaker Open (BO)								
Draught Group (DG) Shut Down (SD)								
BO to DG SD (duration)								
Fires in time								
Synch. to Grid (or BC)								
Fires in to BC (duration)								
Emissions below limit from BC (end date)								
Emissions below limit from BC (duration)							_	

Unit No.6	Physical over	speed test		Cold Reserve/ Boiler Tube Leak		s manually e to the loss and EFP A to cut in	
Breaker Open (BO)				2020/05/07	10:20 PM	2020/05/17	
Draught Group (DG) Shut Down (SD)			1:20 AM	2020/05/07	DG did not trip or SD	DG did not trip or SD	
BO to DG SD (duration)	DD:HH:MM		00:00:40	DD:HH:MM	n/a	DD:HH:MM	
Fires in time			7:00 AM	2020/05/09			
Synch. to Grid (or BC)			9:00 AM	2020/05/09			
Fires in to BC (duration)		DD:HH:MM		DD:HH:MM		DD:HH:MM	
Emissions below limit from BC (end date)	DD.HH.I.WIW		5:00 AM	2020/05/12			
Emissions below limit from BC (duration)		DD:HH:MM	02:20:00	DD:HH:MM		DD:HH:MM	

 $^{7.2:} Point Source \ emissions \ released \ during \ start-up \ (fires-in) \ and \ Shut-down \ (SD) \ for \ the \ month \ of \ May \ 2020 \ \ in \ mg/Nm^3$

8. MAINTENANCE

Unit 1				
Beginning of	2020/05/02 00:00	2020/05/03 00:00:00		
Reason for Maintenance	LHI precip casing repairs.	LHO precip casing repairs		
End (Time):	2020/05/02 20:15	2020/05/03 17:39:00		
Duration	20:15:00	17:39:00		
Unit 2	0000/05/40 00 00 00	2222/25/45 22 22 22		
Beginning of	2020/05/16 00:00:00	2020/05/17 00:00:00		
Reason for Maintenance	RHO precip casing repairs	LHI Precip casing maintenance		
End (Time):	2020/05/16 18:21:00	2020/05/17 17:56:00		
Duration	18:21:00	17:56:00		
Unit 3	0000/05/05 55 55	0000/07/01/02/02		
Beginning of	2020/05/30 00:00:00	2020/05/31 00:00:00		
Reason for Maintenance	RHO precip casing repairs.	LHI precips casing repairs		
End (Time):	2020/05/30 17:17:00	2020/05/31 16:20:00		
Duration	17:17:00	16:20:00		
Unit 4				
Beginning of				
Reason for Maintenance				
End (Time):				
Duration				
Unit 5				
Beginning of				
Reason for Maintenance				
End (Time):				
Duration				
Unit 6				
Beginning of				
Reason for Maintenance				
End (Time):				
Liid (Tillie).			<u> </u>	

9. GENERAL

Unit 2:

The correction factor applied to the stack oxygen values on Unit 2 was very high due to the correlation curve that was determined from a faulty monitor. This was corrected with the back fitting exercise after the correlation tests were redone. This resulted in most of the previously reported NOx and SOx exceedances to no longer be exceedances

Unit 4: NOx Exceedances.

Calibrations were not done because of unavailability of calibration gas and unverified gas therefore the oxygen values were questionable and had to be adjusted. An average oxygen value of 7.13% was used from 1-31 May based on verifications done by Research, Testing & Development division (RT&D).

Exceedances on 17 May 2020

Additional contributors besides monitor unreliability - All 36 PF burners were refurbished on Unit 4 during its outage to improve combustion. The refurbishment of all the burners simultaneously has a major impact on the combustion process, which improves the heat released and absorbed in the furnace. This directly influences the NOx produced.

The OEM performed an assessment on the burners to determine the amount of NOx produced after the refurbishment. The results from the assessment indicates that the expected NOx could vary between 904mg/Nm³ and 1166mg/Nm³ which is already higher than the limit of 1100mg/Nm³.

The production of NOx is increased when operating with high air flows and high temperatures. When the units are operated with top mills in service, the already high NOx (from after the refurbishment) is further increased which results in exceedance of the NOx limit of 1100mg/Nm³. The unit operated with two top mills in service.

Unit 2,4,5 and 6:

RT&D did verification test during late April 2020.

Unit5

Calibrations were not done because of unavailability of calibration gas and unverified gas therefore the oxygen values were questionable and had to be adjusted. An average oxygen value of 6.8% was used for the whole of May 2020.

Unit 6

Calibrations were not done because of unavailability of calibration gas and unverified gas therefore the oxygen values were questionable and had to be adjusted. An average oxygen value of 6.13% was applied from 1 - 27 May 2020 as a calibration was done on 27 May.

There was a problem with the heater on the gas analyser that started on 16 May 2020. There was a loose wire on the SSR (solid state relay) that switched the heater off. That caused the process gas temperature values to go below 110 °C which caused the monitor to go into a purge mode. When that happens all the gas values drop to zero. It mainly happened during early morning hours when ambient temperatures were low. The following dates and times are when that happened and will be removed from the reported data:

- 16 May 06:37-09:13 (2.6 hours)
- 24 May 06:58-12:33 (5.58 hours)
- 26 May 06:53-11:37 (5.73 hours)
- 27 May 03:56-10:11 (6.25 hours)
- 28 May 00:48-10:41 (9.88 hours)
- 29 May 03:09-09:17 (6.13 hours)

Note on the use of average values:

It is noted that, where it was required to utilize averages, it is the view of the station to take it as monitor unavailability (even if the monitor was reading and available, but the data was not reliable). This would ultimately adversely affect the percentage availability of the various monitors for that period.

Unit 1-6: Back Fitting of Valid Correlated Data:

Correlation Tests have been redone and implemented. Back Fitting was required based on correlation validity and implementation for the 2020 calendar year. Based on the back fitting exercise new exceedance in some cases would be added and some existing exceedances would be removed. This was the case for both Gaseous and Particulate matter emissions.

It is also noted that if the number of new exceedance days add up to greater than the allowable grace periods, it will be reported as contraventions. These would not have been reported and investigated as Section 30 incidents as the events were not known to the station at the time. These new contraventions will be reported and investigated promptly. The following exceedances and associated contraventions are noted:

Unit 3 PM Exceedance on the 5th-6th May 2020 and 8th-9th May 2020 was found to be an exceedance after the back fitting of the correlation curves were done.

Unit 3 PM Exceedance on the 15th-16th May 2020, 19th-20th May 2020 and 23rd-25th May 2020 was found to be an exceedance after the back fitting of the correlation curves were done.

Unit 6 PM Exceedance on the 2nd-6th May 2020 was found to be an exceedance after the back fitting of the correlation curves were done.

10. S30 INCIDENT OR LEGAL CONTRAVENTION REGISTER

To be completed in the case of a S30 incident or a legal contravention:

Unit no	Incident Start Date	Incident End Date	Incident Cause	Remedial action	S30 initial notification sent	Date S30 investigation report sent	Date DEA Acknowledg- ment	Date DEA Acceptabe	Comments / Reference No.
							·		

11. PARTICULATE EMISSIONS

EMISSION RATE (ACTUAL EMISSION/MWh GENERATED - kg/MWh)

MONTH	UNIT 1	UNIT 2	UNIT 3	UNIT 4	UNIT 5	UNIT 6	STATION
JUNE '19	0.30	0.27	0.41	0.33	OFF	0.36	0.33
JULY '19	0.40	0.31	0.47	0.34	OFF	0.36	0.38
AUG '19	0.30	0.19	0.49	0.23	OFF	0.38	0.33
SEPT '19	0.31	0.17	0.46	OFF	OFF	0.35	0.32
OCT '19	0.35	0.24	0.48	OFF	OFF	0.45	0.38
NOV '19	0.31	0.47	0.37	OFF	OFF	0.59	0.43
DEC '19	0.58	0.48	0.51	OFF	OFF	0.77	0.59
JAN '20	0.42	0.52	0.62	0.25	OFF	0.73	0.49
FEB '20	0.56	0.46	0.67	0.29	0.27	OFF	0.47
MAR '20	0.37	0.58	0.72	0.26	0.33	OFF	0.45
APR '20	0.54	0.36	0.69	0.21	0.18	0.64	0.41
MAY '20	0.83	0.34	0.54	0.20	0.20	0.42	0.38

12. DAILY EMISSIONS FIGURES

Final Dust Concentration (mg/Nm³) (Back Fitted Emissions)

				· · · ·			
Date	U1	U2	U3	U4	U5	U6	Limit
01-May	89	53	74	33	49	OFF	100
02-May	243	58	52	35	29	116	100
03-May	193	59	80	32	38	106	100
04-May	72	59	88	43	38	111	100
05-May	521	56	101	38	45	113	100
06-May	914	64	113	42	55	106	100
07-May	349	67	131	60	84	203	100
08-May	66	59	115	61	65	OFF	100
09-May	100	43	105	59	51	OFF	100
10-May	90	76	65	35	61	297	100
11-May	69	79	99	37	54	150	100
12-May	40	74	100	42	48	85	100
13-May	84	64	93	28	54	78	100
14-May	79	72	97	30	57	71	100
15-May	136	72	117	37	61	114	100
16-May	93	243	105	52	61	89	100
17-May	OFF	245	236	61	59	94	100
18-May	OFF	52	219	48	49	OFF	100
19-May	OFF	53	116	33	43	103	100
20-May	OFF	63	122	48	38	79	100
21-May	OFF	79	132	65	64	87	100
22-May	OFF	65	240	57	46	89	100
23-May	OFF	69	106	44	34	81	100
24-May	OFF	67	118	27	41	63	100
25-May	OFF	70	106	OFF	43	87	100
26-May	OFF	63	82	32	46	86	100
27-May	OFF	71	93	34	50	98	100
28-May	OFF	55	112	39	39	95	100
29-May	OFF	58	123	28	63	104	100
30-May	220	51	176	24	48	88	100
31-May	71	42	184	26	59	76	100

Final Dust Concentration (mg/Nm³) (Pre-Back Fitting)

Date	U1	U2	U3	U4	U5	U6	Limit
01-May	89	53	60	32	56	OFF	100
02-May	243	58	43	34	30	58	100
03-May	193	59	65	31	41	54	100
04-May	72	59	71	40	41	56	100
05-May	521	56	82	36	51	56	100
06-May	914	64	90	40	63	54	100
07-May	349	67	105	54	100	127	100
08-May	66	59	92	55	76	OFF	100
09-May	100	43	84	54	58	OFF	100
10-May	90	76	53	33	71	205	100
11-May	69	79	79	35	62	82	100
12-May	40	74	80	40	55	50	100
13-May	84	64	75	28	62	38	100
14-May	79	72	78	30	65	34	100
15-May	136	72	94	35	71	55	100
16-May	93	243	84	47	70	45	100
17-May	OFF	245	173	55	68	47	100
18-May	OFF	52	162	45	55	OFF	100
19-May	OFF	53	92	32	48	48	100
20-May	OFF	63	97	45	42	39	100
21-May	OFF	79	105	59	74	41	100
22-May	OFF	65	179	52	51	42	100
23-May	OFF	69	85	41	37	42	100
24-May	OFF	67	93	27	45	37	100
25-May	OFF	70	85	OFF	48	47	100
26-May	OFF	63	66	31	51	46	100
27-May	OFF	71	75	32	57	50	100
28-May	OFF	55	90	37	43	46	100
29-May	OFF	58	98	28	73	50	100
30-May	220	51	133	25	55	42	100
31-May	71	42	137	26	69	40	100

Final SOx Concentration (mg/Nm³) (Back Fitted Emissions)

Date	U1	U2	U3	U4	U5	U6	Limit
01-May	1684	1952	1785	2000	1645	1894	3500
02-May	1573	1995	1849	1993	1830	1861	3500
03-May	1621	2001	1808	2030	1840	1891	3500
04-May	1719	2027	1860	2123	1917	2003	3500
05-May	1651	2008	1743	2006	1850	1920	3500
06-May	1682	2037	1790	2056	1836	1958	3500
07-May	1678	1976	1793	2067	1868	1642	3500
08-May	1612	1971	1804	2060	1825	OFF	3500
09-May	1690	1966	1777	1975	1826	1911	3500
10-May	1613	1890	1740	1904	1837	1877	3500
11-May	1630	1971	1765	2059	1833	1912	3500
12-May	1642	1992	1786	2062	1897	1893	3500
13-May	1717	2042	1803	2109	1988	1883	3500
14-May	1689	2142	1921	2123	2195	2127	3500
15-May	1663	1993	1783	2116	2156	2006	3500
16-May	1406	1943	1835	2021	2157	1926	3500
17-May	OFF	1907	1917	2078	1920	1987	3500
18-May	OFF	1899	1900	1997	1657	1989	3500
19-May	OFF	1859	1765	1918	1642	1929	3500
20-May	OFF	1956	1871	2037	1715	1914	3500
21-May	OFF	1963	1954	2057	1741	1936	3500
22-May	OFF	1924	1948	2012	1736	2002	3500
23-May	OFF	1946	1934	1982	1735	1992	3500
24-May	OFF	1931	1948	1957	1686	1850	3500
25-May	OFF	1905	1873	1942	1737	1844	3500
26-May	OFF	1941	1889	1953	1687	1852	3500
27-May	OFF	2005	1978	2016	1830	2003	3500
28-May	OFF	1979	1977	1980	1788	2098	3500
29-May	1724	2023	1967	2008	1797	2064	3500
30-May	1744	1969	1978	1918	1703	1963	3500
31-May	1776	1923	1965	1922	1852	2020	3500

Final SOx Concentration (mg/Nm³) (Pre-Back Fitting)

Date	U1	U2	U3	U4	U5	U6	Limit
01-May	1684	2749	1785	1927	1645	1894	3500
02-May	1573	2800	1849	1921	1716	1861	3500
03-May	1621	2875	1808	1956	1840	1891	3500
04-May	1719	2830	1860	2046	1917	2003	3500
05-May	1651	2864	1743	1933	1850	1920	3500
06-May	1682	2871	1790	1980	1836	1958	3500
07-May	1678	2771	1793	1990	1868	1642	3500
08-May	1612	2803	1804	1984	1825	OFF	3500
09-May	1690	2802	1777	1903	1826	1911	3500
10-May	1613	2653	1740	1836	1837	1877	3500
11-May	1630	2760	1765	1983	1833	1912	3500
12-May	1642	2795	1786	1987	1897	1893	3500
13-May	1717	2926	1803	2031	1838	1883	3500
14-May	1689	3003	1921	2046	2035	2127	3500
15-May	1663	2790	1783	2038	2001	2006	3500
16-May	1406	2504	1835	1949	2001	1926	3500
17-May	OFF	2536	1917	2000	1755	1987	3500
18-May	OFF	2574	1900	1924	1481	1989	3500
19-May	OFF	2528	1765	1848	1467	1929	3500
20-May	OFF	2641	1871	1962	1533	1914	3500
21-May	OFF	2703	1954	1981	1561	1936	3500
22-May	OFF	2646	1948	1938	1554	2002	3500
23-May	OFF	2706	1934	1911	1548	1992	3500
24-May	OFF	2670	1948	1888	1505	1850	3500
25-May	OFF	2599	1873	1873	1553	1844	3500
26-May	OFF	2685	1889	1883	1506	1852	3500
27-May	OFF	2759	1978	1893	1590	2003	3500
28-May	OFF	2741	1977	1908	1599	2098	3500
29-May	1724	2759	1967	1934	1611	2064	3500
30-May	1744	2710	1978	1849	1523	1963	3500
31-May	1776	2653	1965	1853	1658	2020	3500

Final NOx Concentration (mg/Nm³) (Back Fitted Emissions)

Date	U1	U2	U3	U4	U5	U6	Limit
01-May	817	796	948	835	841	913	1100
02-May	800	876	884	997	1000	551	1100
03-May	693	832	891	847	920	976	1100
04-May	784	816	922	923	886	975	1100
05-May	867	847	945	860	941	990	1100
06-May	946	880	960	905	1001	999	1100
07-May	800	876	884	997	1000	551	1100
08-May	732	826	884	974	954	OFF	1100
09-May	741	788	955	795	916	883	1100
10-May	764	840	878	976	929	1029	1100
11-May	890	923	866	982	949	1016	1100
12-May	820	855	890	899	953	1103	1100
13-May	878	900	925	941	948	994	1100
14-May	888	901	935	958	1036	985	1100
15-May	781	946	977	964	1029	1050	1100
16-May	331	834	976	1039	1040	999	1100
17-May	OFF	759	925	1142	921	1029	1100
18-May	OFF	849	933	994	712	1035	1100
19-May	OFF	854	928	990	774	1030	1100
20-May	OFF	802	948	1029	729	942	1100
21-May	OFF	792	951	987	660	872	1100
22-May	OFF	858	950	1007	738	875	1100
23-May	OFF	848	862	907	717	928	1100
24-May	OFF	824	909	834	701	895	1100
25-May	OFF	790	897	813	719	933	1100
26-May	OFF	809	835	853	739	955	1100
27-May	OFF	881	898	936	857	935	1100
28-May	OFF	739	968	963	787	943	1100
29-May	552	706	946	983	813	938	1100
30-May	816	675	875	881	738	836	1100
31-May	771	651	987	993	754	917	1100

Final NOx Concentration (mg/Nm³) (Pre-Back Fitting)

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Date	U1	U2	U3	U4	U5	U6	Limit
01-May	817	1121	948	809	841	913	1100
02-May	800	1228	884	972	1000	551	1100
03-May	693	1195	891	821	920	976	1100
04-May	784	1139	922	899	886	975	1100
05-May	867	1208	945	835	941	990	1100
06-May	946	1239	960	879	1001	999	1100
07-May	800	1228	884	972	1000	551	1100
08-May	732	1173	884	949	954	OFF	1100
09-May	741	1121	955	769	916	883	1100
10-May	764	1180	878	953	929	1029	1100
11-May	890	1292	866	958	949	1016	1100
12-May	820	1199	890	874	953	1103	1100
13-May	878	1291	925	916	977	994	1100
14-May	888	1261	935	934	1071	985	1100
15-May	781	1323	977	939	1064	1050	1100
16-May	331	1082	976	1017	1075	999	1100
17-May	OFF	1010	925	1119	939	1029	1100
18-May	OFF	1150	933	971	709	1035	1100
19-May	OFF	1160	928	966	771	1030	1100
20-May	OFF	1081	948	1006	727	942	1100
21-May	OFF	1089	951	963	660	872	1100
22-May	OFF	1179	950	983	737	875	1100
23-May	OFF	1176	862	882	713	928	1100
24-May	OFF	1137	909	809	698	895	1100
25-May	OFF	1077	897	787	717	933	1100
26-May	OFF	1119	835	827	735	955	1100
27-May	OFF	1211	898	864	750	935	1100
28-May	OFF	1023	968	939	784	943	1100
29-May	552	962	946	958	813	938	1100
30-May	816	928	875	856	736	836	1100
31-May	771	897	987	970	752	917	1100

13. AVAILABILITY

ESP utilisation

						Availa	bility	·				
Month	Unit 1	Days Affected	Unit 2	Days Affected	Unit 3	Days Affected	Unit 4	Days Affected	Unit 5	Days Affected	Unit 6	Days Affected
Jun-19	100.00%	0	100.00%	0	100.00%	0	100.00%	0	OFF LOAD	0	100.00%	0
Jul-19	100.00%	0	100.00%	0	100.00%	0	100.00%	0	OFF LOAD	0	100.00%	0
Aug-19	100.00%	0	100.00%	0	100.00%	0	100.00%	0	OFF LOAD	0	100.00%	0
Sep-19	100.00%	0	100.00%	0	100.00%	0	OFF LOAD	0	OFF LOAD	0	100.00%	0
Oct-19	100.00%	0	100.00%	0	100.00%	0	OFF LOAD	0	OFF LOAD	0	100.00%	0
Nov-19	98.33%	2	99.17%	1	100.00%	0	OFF LOAD	0	OFF LOAD	0	100.00%	0
Dec-19	98.39%	2	100.00%	0	100.00%	0	OFF LOAD	0	OFF LOAD	0	99.19%	1
Jan-20	95.16%	6	99.19%	1	100.00%	0	100.00%	0	OFF LOAD	0	100.00%	0
Feb-20	94.17%	3	100.00%	0	93.33%	4	100.00%	0	100.00%	0	OFF LOAD	0
Mar-20	99.19%	1	98.39%	2	97.58%	3	100.00%	0	100.00%	0	OFF LOAD	0
Apr-20	98.33%	2	95.00%	6	100.00%	0	100.00%	0	100.00%	0	100.00%	0
May-20	98.39%	2	98.39%	2	98.39%	2	100.00%	0	100.00%	0	100.00%	0

SO₃ plant utilisation

<u> </u>						Availa	bility					
Month	Unit 1	Days Affected	Unit 2	Days Affected	Unit 3	Days Affected	Unit 4	Days Affected	Unit 5	Days Affected	Unit 6	Days Affected
Jun-19	100.00%	0	100.00%	0	98.00%	1	100.00%	0	OFF LOAD	OFF LOAD	100.00%	0
Jul-19	100.00%	0	100.00%	0	100.00%	0	100.00%	0	OFF LOAD	OFF LOAD	93.54%	2
Aug-19	100.00%	0	100.00%	0	100.00%	0	100.00%	0	OFF LOAD	OFF LOAD	100.00%	0
Sep-19	100.00%	0	100.00%	0	100.00%	0	OFF LOAD	OFF LOAD	OFF LOAD	OFF LOAD	94.60%	2
Oct-19	100.00%	0	100.00%	0	100.00%	0	OFF LOAD	OFF LOAD	OFF LOAD	OFF LOAD	96.77%	1
Nov-19	100.00%	0	100.00%	0	96.67%	1	OFF LOAD	OFF LOAD	OFF LOAD	OFF LOAD	93.33%	2
Dec-19	100.00%	0	100.00%	0	100.00%	0	OFF LOAD	OFF LOAD	OFF LOAD	OFF LOAD	96.77%	1
Jan-20	100.00%	0	100.00%	0	100.00%	0	100.00%	0	OFF LOAD	OFF LOAD	100.00%	0
Feb-20	100.00%	0	100.00%	0	93.33%	1	100.00%	0	83.33%	4	OFF LOAD	OFF LOAD
Mar-20	100.00%	0	93.55%	2	87.10%	4	100.00%	0	64.52%	11	OFF LOAD	OFF LOAD
Apr-20	100.00%	0	100.00%	0	100.00%	0	100.00%	0	100.00%	0	90.00%	3
May-20	93.55%	2	100.00%	0	100.00%	0	100.00%	0	100.00%	0	100.00%	0

Particulate Emission Monitors

		Α	vailability			
	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	Unit 6
Jun-19	99.86%	99.85%	98.47%	100.00%	OFF	97.27%
Jul-19	96.91%	97.08%	98.28%	97.70%	OFF	99.46%
Aug-19	98.19%	99.85%	100.00%	92.42%	OFF	98.26%
Sep-19	95.99%	99.28%	98.75%	OFF	OFF	98.51%
Oct-19	98.07%	100.00%	99.87%	OFF	OFF	98.66%
Nov-19	95.14%	95.00%	95.83%	OFF	OFF	77.98%
Dec-19	91.40%	100.00%	96.61%	OFF	OFF	68.55%
Jan-20	91.53%	98.92%	98.73%	99.81%	OFF	63.53%
Feb-20	75.98%	99.43%	98.42%	98.91%	99.68%	OFF
Mar-20	86.67%	96.97%	96.20%	99.44%	96.84%	OFF
Apr-20	91.26%	96.53%	98.53%	98.66%	96.22%	95.18%
May-20	88.89%	99.19%	99.19%	100.00%	100.00%	98.25%

Gaseous Emission Monitors

	Availability											
	Un	it 1	Un	it 2	Unit 3		Uı	nit 4	Un	it 5	Unit 6	
Month	SO _x	NO _x										
Jun-19	99.72%	99.86%	97.84%	97.84%	43.19%	43.19%	100.00%	100.00%	OFF	OFF	95.69%	95.69%
Jul-19	96.55%	96.41%	96.37%	96.37%	98.06%	98.06%	96.94%	96.94%	OFF	OFF	99.87%	99.87%
Aug-19	96.10%	95.97%	99.55%	99.55%	99.87%	99.87%	85.98%	85.98%	OFF	OFF	93.75%	93.91%
Sep-19	95.98%	96.13%	99.17%	99.31%	99.31%	99.31%	OFF	OFF	OFF	OFF	90.95%	90.80%
Oct-19	97.41%	97.41%	100.00%	100.00%	100.00%	100.00%	OFF	OFF	OFF	OFF	100.00%	100.00%
Nov-19	98.75%	98.75%	98.61%	98.75%	99.79%	96.45%	OFF	OFF	OFF	OFF	99.81%	99.81%
Dec-19	99.33%	99.33%	99.13%	99.13%	99.23%	99.23%	OFF	OFF	OFF	OFF	92.61%	92.61%
Jan-20	99.64%	99.64%	100.00%	100.00%	100.00%	99.90%	78.95%	90.79%	OFF	OFF	100.00%	99.20%
Feb-20	99.84%	99.84%	96.55%	98.71%	98.85%	98.71%	0.00%	99.49%	85.71%	85.71%	0.00%	0.00%
Mar-20	99.73%	99.73%	98.80%	98.80%	99.68%	99.68%	71.12%	98.45%	98.79%	98.92%	OFF	OFF
Apr-20	100.00%	99.86%	100.00%	100.00%	96.68%	96.68%	99.83%	99.97%	99.96%	99.96%	67.82%	67.82%
May-20	94.74%	94.74%	100.00%	100.00%	99.87%	100.00%	99.84%	99.84%	93.47%	93.61%	90.89%	90.89%

		Oxygen N	Ionitor Av	ailabilty		
	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	Unit 6
Jun-19	99.86%	97.84%	99.58%	100.00%	OFF	95.42%
Jul-19	96.41%	96.24%	98.19%	97.08%	OFF	99.73%
Aug-19	96.77%	99.26%	99.87%	85.98%	OFF	93.91%
Sep-19	96.28%	99.17%	99.31%	OFF	OFF	90.95%
Oct-19	97.41%	100.00%	100.00%	OFF	OFF	99.46%
Nov-19	98.75%	100.00%	99.79%	OFF	OFF	99.81%
Dec-19	99.19%	98.94%	99.10%	OFF	OFF	100.00%
Jan-20	99.64%	99.19%	100.00%	82.95%	OFF	99.20%
Feb-20	99.84%	99.07%	98.85%	0.00%	67.86%	0.00%
Mar-20	100.00%	99.80%	97.24%	0.00%	99.19%	OFF
Apr-20	51.08%	100.00%	97.35%	0.00%	0.00%	0.00%
May-20	89.69%	100.00%	100.00%	0.00%	0.00%	13.33%

14. EFFICIENCY

		ESP I	Efficiency ((%)		
	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	Unit 6
Jun-19	99.999%	99.999%	99.998%	99.998%	OFF	99.998%
Jul-19	99.998%	99.998%	99.998%	99.998%	OFF	99.998%
Aug-19	99.998%	99.999%	99.997%	99.999%	OFF	99.998%
Sep-19	99.998%	99.999%	99.998%	OFF	OFF	99.998%
Oct-19	99.998%	99.999%	99.998%	OFF	OFF	99.998%
Nov-19	99.868%	99.785%	99.833%	OFF	OFF	99.729%
Dec-19	99.767%	99.787%	99.782%	OFF	OFF	99.654%
Jan-20	99.825%	99.768%	99.727%	99.086%	OFF	99.662%
Feb-20	99.998%	99.999%	99.997%	99.999%	99.998%	OFF
Mar-20	99.851%	99.749%	99.698%	99.892%	99.851%	OFF
Apr-20	99.777%	99.838%	99.695%	99.909%	99.914%	99.707%
May-20	99.652%	99.847%	99.757%	99.912%	99.909%	99.805%

15. REMARKS

UNIT	MWLOSS	REASON	ACTUALSTARTDATE	ACTUALENDDATE
1	179	AM: LHI precip casing repairs	2020/05/02 00:00:00	2020/05/02 20:15:00
1	180	AM: LHO precip casing repairs	2020/05/03 00:00:00	2020/05/03 17:39:00
1	80	EF:High stack emissions	2020/05/07 06:37:00	2020/05/08 05:37:00
1	180	EF:High stack emissions	2020/05/08 05:37:00	2020/05/08 16:58:00
1	78	EF: High stack emissions	2020/05/08 18:25:00	2020/05/08 18:47:00
1	181	EF:High stack emissions.	2020/05/08 18:47:00	2020/05/09 17:28:00
1	177	High stack emissions.	2020/05/10 13:42:00	2020/05/11 05:50:00
1	593	Inspection	2020/05/16 00:00:00	2020/05/29 15:26:00
2	149	Dust plant standing.	2020/05/09 09:42:00	2020/05/09 17:22:00
2	50	RHO precip casing repairs	2020/05/16 00:00:00	2020/05/16 18:21:00
2	50	LHI Precip casing maintenance	2020/05/17 00:00:00	2020/05/17 17:56:00
3	148	High stack emissions.	2020/05/23 06:23:00	2020/05/23 18:23:00
3	50	RHO precip casing repairs.	2020/05/30 00:00:00	2020/05/30 17:17:00
3	50	LHI precips casing repairs	2020/05/31 00:00:00	2020/05/31 16:20:00
4	593	Load rejection test	2020/05/09 00:06:00	2020/05/09 05:31:00
4	0	MT speed controler adjustment	2020/05/24 22:53:00	2020/05/25 04:43:00
4	593	Islanding test	2020/05/30 01:30:00	2020/05/30 05:21:00
5	117	AM: Correlation tests	2020/05/18 21:37:00	2020/05/19 03:23:00
5	218	AM; Correlation tests	2020/05/19 21:46:00	2020/05/20 03:39:00
6	593	Physical over sped test	2020/05/01 00:00:00	2020/05/01 00:04:00
6	0	Cold Reserve (Shift)	2020/05/07 00:31:00	2020/05/07 09:39:00
6	593	Boiler tube leak repairs	2020/05/07 09:39:00	2020/05/08 16:35:00
6	0	Cold Reserve	2020/05/08 16:35:00	2020/05/09 09:00:00
6	593	Unit 6 was manually tripped due to the loss of BFPT and EFP A unable to cut in	2020/05/17 22:15:00	2020/05/18 02:00:00
6	119	AM: Correlation tests	2020/05/26 20:04:00	2020/05/27 03:02:00
6	219	AM:Correlation test	2020/05/27 22:17:00	2020/05/28 04:23:00

	PM Exceedances	
U1.	LHI was on Permit on Saturday for casing outage, all hoppers were inspected and cleared RHO has three internal faults SO3 has a blockage on the converter S03 Plant tripped due to combution chamber high temperature	02-May
U1.	LHI Hoppers blocked RHO has three internal faults SO3 has a blockage on the converter LHO 4 fields off S03 Plant tripped due to combution chamber high temperature	03-May
U1.	SO3 Plant off load LHO F6 & 7 OFF; F5 CE RAPPER FAULT LHI F1 OFF; F4 &5 POOR PERFORMANCE; F3 CE RAPPER FAULT; F7 DE RAPPER FAULT RHI F1 DE RAPPER FAULTY; F7 OFF RHO F4,5 & 7 OFF; F3 UNDERVOLTAGE TRIP	05-May
U1.	11:15 S03 PLANT START UP IN PROGRESS, AS REQUESTED BY OPS MANAGER, S03 PLANT HAS LEAK ON LHI & LHO PIPE SUPPLYING THE LANCES @14:41 SO3 plant tripped LHO F6 & F5 CE RAPPER FAULT LHI F1 OFF; F4 &5 POOR PERFORMANCE; F3 CE RAPPER FAULT; F7 DE RAPPER FAULT RHI F1 DE RAPPER FAULTY; F7 OFF RHO F4,5 & 7 OFF; F3 UNDERVOLTAGE TRIP	06-May
U1.	Started dosing at 10kg/hr @ 06:20 @ 20:01 S03 PLANT TRIP ON MIXING CHAMBER OUTLET TEMP HIGH. @ 20:10 plant started again ESP Poor performance: LHO F2 OFF; F6 & 7 Arcing and Sparking LHI- F1 off; F4 Poor Performance; F7 DE rappers faulty RHI - F1 De rapper fault; F7 off; F4& 5 poor performance RHO F5 & 7 off; F3 Undervoltage trip	07-May
U1.	SO3 Plant Tripped twice ESP Poor performance: LHO F2 OFF; F6 & 7 Arcing and Sparking LHI- F1 off; F4 Poor Performance; RHI - F1 De rapper fault; F7 off; F4& 5 poor performance RHO F5 & 7 off	09-May
U1.	ESP Poor performance: LHO F2 OFF; F4,6 & 7 Arcing and Sparking LHI- F1 off; F4 Poor Performance; F5 CE rappers faulty RHI - F1 De rapper fault; F7 off; F4 poor performance RHO F5 & 7 off	15-May
	Split in airheater outlet temperatures LH & RH	
U1.	Unit 1 Shut down for IN	16-May
U1. U2.	Unit Light Up RHO precip Casing Outage	30-May 16-May
U2.	LHI Precip Casing Outage	17-May
U3.	LHO: F7 - Off (MCS to be reprogrammed) LHI: F3 - Communication fault; F5 OFF RHI: F4 - DE Rapper faulty RHO: F6- Tripping on underVoltage	05-May
U3.	LHO: F7 - Off (MCS to be reprogrammed);F4- Comms Fault LHI: F3 - Communication fault; F5 OFF; F4- Comms Fault & Higher hopper Level RHI: F4 - DE Rapper faulty RHO: F6- Tripping on underVoltage	06-May

U3.	RHO no.4 filed keeps on tripping fails to start RHO F5 ARCING AND SPARKING LHI no.3 field keeps on tripping LHI no.5 filed keeps on tripping and fails to start LHI F1,2 &3 ARCING AND SPARKING RHO no.6 field keeps on tripping LHO no.7 tripped and failed to start LHO F2 & 5 DE RAPPER FAULT; F3 ARCING AND SPARKING @12:43 emission increased more after 'both top mills were running to test run "f" mill	07-May
U3.	LHO: F7 - Off (MCS to be reprogrammed) LHI: F3 - Communication fault; F5 - Off RHI: F4 - DE Rapper faulty RHO: F4 - Communication fault; F6- Tripping on underVoltage	08-May
U3.	LHO: F7 - Off (MCS to be reprogrammed) LHI: F3 - Communication fault; F5 - Off RHI: F4 - DE Rapper faulty RHO: F4 - Communication fault; F6- Tripping on underVoltage	09-May
U3.	LHO: F7 - Off (MCS to be reprogrammed); F5 - Communication Fault LHI: F3 - Communication fault; F5 - Off RHI: F4 - DE Rapper faulty RHO: F4 - Communication fault; F6- Tripping on underVoltage	15-May
U3.	High hopper levels RHO F1 Comms fault, EMS noted EMS to inspect all HFT filters, Several fields tripped (17-May) LHI F5 transformer was changed but Three LHO F1, RHI 2, and RHO F2 are not rapping LHO: F7 - Off (MCS to be reprogrammed) LHI: F3 - Communication fault; F5 - Off RHI: F4 - DE Rapper faulty RHO: F4 - Communication fault; F6- Tripping on underVoltage; F1 - Communication fault	16-May
U3.	Two high hopper levels HFT filters to be checked, Several fields tripped. Precip poor performance: LHO: F7 OFF; LHI: F3 COMMS FAULT; F5 OFF; RHI: F4 DE RAPPER FAULT RHO: F1 & 4 COMMS FAULT; F6 TRIPPING ON UNDERVOLTAGE; LHO F1, RHI F2, and RHO F2 are not rapping	17-May

		1
	Issues were on the internal fields, RHO casing fields tripped.	
	HF transformer filters to be cleaned.	
	RHO F1 Cooling pump faulty.	
	LHO F7, Reprogramming issues	
	03WX11 unreliable, due to tripping on under speed, C&I to attend.	
U3.	High hopper levels contributed to high emissions.	18-May
	23WX41 Hopper 1 and 3 have false indications, and Fields will trip automatically on protection if high hopper levels are indicated for prolonged period.	
	Precip poor performance: LHO: F7 OFF; LHI: F3 COMMS FAULT; F5 OFF; RHI: F4 DE RAPPER FAULT RHO: F1 & 4 COMMS FAULT; F6 TRIPPING ON UNDERVOLTAGE;	
U3.	 Issues were on the internal fields, RHO casing fields tripped. Elec Eng attended to the issue and managed to restore the fields. EMS to start cleaning HF transformer filters today. RHO F1 Cooling pump faulty, EMS is checking spares for replacement. LHP F7, Reprogramming issues as there are faults with the laptop. 03WX11 unreliable, due to tripping on under speed, C&I to attend. High hopper levels contributed to yesterday's high emissions, and it is continuing today. 23WX41 Hopper 1 and 3 have false indications, Ops reported. Fields will trip automatically on protection if high hopper levels are indicated for prolonged period. 	19-May
U3.	High hopper levels LHO F4 LHI F4 & F7 RHO F3-F7 LHO F7 Reprogramming, planned for today. LHO F1 not rapping RHI F3 not rapping RHO F2 not rapping RHO F1 Comms fault, due to cooling pump, not spares available.	20-May
U3.	LHO: F6 & 7 OFF; F1 NOT RAPPING; LHI: F3 COMMS FAULT; F5 OFF; RHI: F4 DE RAPPER FAULTY; F2 NOT RAPPING RHO: F1 & 4 COMMS FAULT; F6 TRIPPING ON UNDERVOLTAGE; F2 NOT RAPPING RHI F1 AWAITING SPARES FOR COOLING PUMP Emissions were high between 16:00 to 00:00, Ops reported numerous issues with ESP fields, including casing LHI casing being off for inspection LHI F1 Communication fault High hopper levels: LHO F4 LHI F4 & 7 RHI 3 & 4 RHO 3, 4 & 7	21-May

LHI & RHO Casing outages could not be accommodated during the week, need to manage it over the weekend. And will be planned. U3. LHO. F7 off (MCS to be re-programmed), F6 off RHI: F4 DE Rapper Farginty RHO: F1 & F3 communication fault; F6 off RHI: F4 DE Rapper Farginty RHO: F1 & F4 Communication Fault; F6 Tripping on undervoltage U3. LHO F7 not in service. U3. LHO F7 not in service. U3. LHO F7 not in service. U3. High hopper levels U-Int needs require casing outage for LHI & RHO LHO F7 not in service. U3. High hopper levels: LHI F3 RHI F3 RHI F3 RHI F3 RHI F3 RHO F3, F4 and F7 Ops reported flap indication was faulty and therefor high hopper levels were indicated, defects were corrected. U3. LHE F6 rag relied concern regarding RHO casing which is constantly having high hopper levels, OPS to check what is virong on the casing LHI F3. Commis fault EMS will address. Casing outages will be confirmed today U3. High hopper levels: LHI Casings was taken on outage U4. LHO F1 Off, EMS to attend. Hopper levels was faulty indications and was cleared U5. LHO F7 MF, EMF and RHO F5-7 RHI F3 commis fault U5. LHO F7 POOR PERFORMANCE LHI Casings was taken on outage U6. RHI F1 A CROINS (AND SPARKING); F4 & 6 POOR PERFOMANCE HH F4 POOR PERFORMANCE LHI F7 A RCING AND SPARKING; F4 & 6 POOR PERFOMANCE HH F7 HOOR PERFORMANCE LHI F7 L-Caci Gripper faulty LHI F1 - Local (Off); F6 - On Local (Off) RHI F1 - Local (Off); F6 - On Local (Off) RHI F1 - Local (Off); F6 - On Local (Off) RHI F1 - Local (Off); F6 - On Local (Off) RHI F1 - Local (Off); F6 - On Local (Off) RHI F1 - Local (Off); F6 - On Local (Off) RHI F1 - Arcing & sparking; Not performing LHO F2 & F3 - Arcing & sparking; F4 - OE rappers faulty U6. RHI F1 - Arcing & sparking; Not performing RHO F2 & F3 - Arcing & sparking; Not performing RHO F2 & F3 - Arcing & sparking; F4 - OE rappers faulty			
RHO: F1 & F4 Communication Fault; F6 Tripping on undervoltage - High hopper levels - Unin heeds require casing outage for LHI & RHO - LHO F7 not in service. - High hopper levels: - LHI F7 not in service. - High hopper levels: - LHI F8 - RHI F9	U3.	And will be planned. LHO: F7 off (MCS to be re-programmed), F6 off LHI: F1 & F3 communication fault; F5 off	22-May
U.3. +LHO F7 not in service. 23-May - High hopper levels: - Unit needs require casing outage for LHI & RHO - Unit needs require casing outage for LHI & RHO - Unit needs require casing outage for LHI & RHO - Unit needs require casing outage for LHI & RHO - Unit needs require casing outage for LHI & RHO - Elice Eng requested one person from EMS to check on LHO F7 and attempt to get it in service. - Elec Eng raised concern regarding RHO casing which is constantly having high hopper levels, OPS to check what is wrong on the casing - LHI F3, Comms fault, EMS will address Casing outages will be confirmed today - High hopper levels: - LHI F4, RHI F4 and RHO F5-7 - RHI F3 comms fault High nopper levels: - LHI F4, RHI F4 and RHO F5-7 - RHI F3 comms fault LHO F1 Off, EMS to attend Hopper levels was faulty indications and was cleared - RHI and LHI precip casings that is not performing - LHO F7 PODR PERFORMANCE - RHI F2 ARCINIG AND SPARKING; F4 & 6 POOR PERFOMANCE - RHI F2 ARCINIG AND SPARKING; F4 & 6 POOR PERFOMANCE - RHI F2 ARCINIG AND SPARKING; F4 & 6 POOR PERFOMANCE - RHI F1 - Arcinig A sparking; F4 - CE rappers faulty - LHC: F2 - CE rapper faulty - LHC: F3 - Arcinig & sparking; F4 - CE rappers faulty - LHC: F2 - CE rapper faulty - LHC: F1 - Local (Off); F6 - On Local (Off) - RHI: F1 - Local (Off); F6 - On Local (Off) - RHI: F1 - Local (Off); F6 - On Local (Off) - RHI: F1 - Local (Off); F6 - On Local (Off) - RHI: F1 - Local (Sparking): F4 - CE rappers faulty - LHC: F3 - De rapper faulty - LHC: F3 - De rapper faulty - LHC: F1 - Local (Sparking): F4 - CE rappers faulty - LHC: F1 - Local (Sparking): F4 - CE rappers faulty - LHC: F1 - Local (Sparking): F4 - CE rappers faulty - LHC: F1 - Local (Sparking): F4 - CE rappers faulty - LHC: F1 - Local (Sparking): F4 - CE rappers faulty		RHO: F1 & F4 Communication Fault; F6 Tripping on undervoltage • High hopper levels	
U3. *Unit needs require casing outage for LHI & RHO LHO F7 not in service. 24-May *High hopper levels: LHI F3 RHI F3 RH	U3.	LHO F7 not in service.	23-May
LHIF3 RHIF3 RHOF3, F4 and F7 Ops reported flap indication was faulty and therefor high hopper levels were indicated, defects were corrected. • Unit needs require casing outage for LHI & RHO • Elec Eng requested one person from EMS to check on LHO F7 and attempt to get it in service. • Elec Eng raised concern regarding RHO casing which is constantly having high hopper levels, OPS to check what is wrong on the casing U3. • LHI F3, Comms fault, EMS will address. • Casing outages will be confirmed today • High hopper levels: U3. LHI F4, RHI F4 and RHO F5-7 • RHI F3 comms fault U3. RHO Casing Outage U3. LHO F1 Off, EMS to attend. Hopper levels was taken on outage U4. LHO F1 Off, EMS to attend. Hopper levels was faulty indications and was cleared RHI and LHI precip casings that is not performing LHO F7 POOR PERFORMANCE RHI F2 ARCING AND SPARKING; F4 & 6 POOR PERFOMANCE RHO F7 ON LOCAL LHO: F2 - CE rapper faulty LHI: F1 - Local (Off);F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F3 - DE rapper faulty LHO: F2 - CE rapper faulty LHO: F3 - DE rapper faulty LHO: F3 - DE rapper faulty; F6 - On Local (Off) RHI: F1 - Arcing & sparking: F4 - CE rappers faulty LHO: F3 - DE rapper faulty; F6 - On Local (Off); RHI: F1 - Arcing & sparking: F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking: F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking: F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking: F4 - CE rappers faulty	U3.	Unit needs require casing outage for LHI & RHO	24-May
is wrong on the casing - LHI F3, Comms fault, EMS will address Casing outages will be confirmed today - High hopper levels: - LHI F4, RHI F4 and RHO F5-7 - RHI F3 comms fault - Will F4 comms fault - W	U3.	LHI F3 RHI F3 RHO F3, F4 and F7 Ops reported flap indication was faulty and therefor high hopper levels were indicated, defects were corrected. • Unit needs require casing outage for LHI & RHO	25-May
U3. LHI F4, RHI F4 and RHO F5-7 RHI F3 comms fault U3. RHO Casing Outage U3. LHO F1 Off, EMS to attend. Hopper levels was faulty indications and was cleared RHI and LHI precip casings that is not performing LHO F7 POOR PERFORMANCE U5. LHI F2 ARCINIG AND SPARKING; F4 & 6 POOR PERFOMANCE RHO F7 ON LOCAL LHO: F2 - CE rapper faulty LHI: F1 - Local (Off); F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Local (Off); F6 - On Local (Off) RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Casing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Local (Off); F6 - On Local (Off) RHI: F1 - Local (Off); F6 - On Local (Off) RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F3 - DE rapper faulty; F6 - On Local (Off) RHI: F3 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off) RHI: F3 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off) RHI: F3 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off) RHI: F1 - Arcing & sparking - Not performing	U3.	is wrong on the casing • LHI F3, Comms fault, EMS will address.	28-May
LHI Casings was taken on outage U3. LHO F1 Off, EMS to attend. Hopper levels was faulty indications and was cleared RHI and LHI precip casings that is not performing LHO F7 POOR PERFORMANCE U5. LHI F2 ARCING AND SPARKING; F4 & 6 POOR PERFOMANCE RHI F4 POOR PERFORMANCE RHO F7 ON LOCAL LHO: F2 - CE rapper faulty LHI: F1 - Local (Off); F6 - On Local (Off) RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. LHO: F2 - CE rapper faulty LHI: F1 - Local (Off); F6 - On Local (Off) RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F3 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off) RHI: F3 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off) RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty	U3.	LHI F4, RHI F4 and RHO F5-7	29-May
U3. LHO F1 Off, EMS to attend. Hopper levels was faulty indications and was cleared RHI and LHI precip casings that is not performing LHO F7 POOR PERFORMANCE U5. LHI F2 ARCING AND SPARKING; F4 & 6 POOR PERFOMANCE RHI F4 POOR PERFORMANCE RHO F7 ON LOCAL LHO: F2 - CE rapper faulty LHI: F1 - Local (Off);F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty LHO: F2 - CE rapper faulty LHI: F1 - Local (Off);F6 - On Local (Off) RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. LHO: F2 - CE rapper faulty LHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. LHO: F2 - CE rapper faulty LHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty LHI: F1 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - Not performing	U3.	RHO Casing Outage	30-May
LHO F7 POOR PERFORMANCE U5. LHI F2 ARCING AND SPARKING; F4 & 6 POOR PERFOMANCE RHI F4 POOR PERFORMANCE RHO F7 ON LOCAL U6. LH0: F2 - CE rapper faulty LHI: F1 - Local (Off); F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - F4 - CE rappers faulty U6. LHI: F1 - Local (Off); F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty U6. LH0: F2 - CE rapper faulty LH1: F1 - Local (Off); F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty U6. LHI: F3 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - Not performing RHO: F3 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F3 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking - Not performing RHO: F3 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off)	U3.	LHO F1 Off, EMS to attend.	31-May
U6. LHI: F1 - Local (Off);F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty U6. LHI: F1 - Local (Off);F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty U6. LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHO: F2 - CE rapper faulty LHI: F1 - Local (Off);F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty U6. LHI: F1 - Arcing & sparking; F4 - CE rappers faulty U6. RHI: F3 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off) RHI: F1 - Arcing & sparking - Not perforing U6. RHI: F1 - Arcing & sparking - Not perforing U6. RHI: F1 - Arcing & sparking - Not perforing U6. O5-May	U5.	LHO F7 POOR PERFORMANCE LHI F2 ARCING AND SPARKING; F4 & 6 POOR PERFOMANCE RHI F4 POOR PERFORMANCE	07-May
U6. LHI: F1 - Local (Off);F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty LHO: F2 - CE rapper faulty LHI: F1 - Local (Off);F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty LHI: F3 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off) RHI: F1 - Arcing & sparking - Not perforing O5-May	U6.	LHI: F1 - Local (Off);F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing	02-May
U6. LHI: F1 - Local (Off);F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty LHI: F3 - DE rapper faulty; F6 - On Local (Off); F1 - Local (Off) RHI: F1 - Arcing & sparking - Not perforing 05-May	U6.	LHI: F1 - Local (Off);F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing	03-May
U6. RHI: F1 - Arcing & sparking - Not perforing 05-May	U6.	LHI: F1 - Local (Off);F6 - On Local (Off) RHI: F1 - Arcing & sparking - Not performing	04-May
	U6.	RHI: F1 - Arcing & sparking - Not perforing	05-May

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	LHI: F1 - Local (Off); F6 - On Local (Off)	
U6.	RHI: F4 - F1 - Arcing & sparking - Not performing	06-May
	RHO: F2 & F3 - Arcing & sparking; F4 - CE rappers faulty	
U6.	Unit Shut down for Boiler Tube Leak	07-May
U6.	Light Up, Synchronized 2020-05-09 @ 09:00:	10-May
U6.	Light Up LHO: F2 - Off LHI: F1 - Local (Off) RHI: F1 - Arcing & sparking - Not perforing RHO: F4 - CE rappers faulty	11-May
U6.	LHO: F2 - Off; F7 - Poorly performing LHI: F1 - Local (Off); F6 - Invalid program RHI: F1 - Arcing & sparking - Not perforing RHO: F4 - Undervoltage fault	15-May
U6.	Unit 6 tripped manually due to BFPT trip 22:15	17-May
U6.	Unit 6 Syncroised on load @ 02:01	18-May
U6.	Unit Light Up	19-May
U6.	LHO: F2 Tripped on UnderVoltage; F7 - Poorly performing LHI: F1 Off and On LOCAL RHI: F1 Perfoming Poorly - Excessive Sparking	29-May
	NOX Exceedances	
	Additional contributors besides monitor unreliability - the simultaneous refurbishment of all 36 burners and two top	
U4.	mills in operation.	17-May
U6.	Exceedance Under Investigation	12-May
	SOX Exceedances	1
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