## Eskom

## Generation

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Total number of pages： 12

Total number of annexes：1

DUVHA POWER STATION
Atmospheric Emission License 17／4／AEL／MP312／11／07


GENERAL MANAGER

2021／04／12
DATE

## Eskom

DUVHA POWER STATION MONTHLY EMISSIONS REPORT
Atmospheric Emission License 17/4/AEL/MP312/11/07


1 RAW MATERIALS AND PRODUCTS

| Raw <br> Materials <br> and <br> Products | Raw Material Type | Units | Maximum Permitted <br> Consumption Rate | Consumption Rate <br> Feb-2021 |
| :---: | :---: | :---: | :---: | :---: |
|  | Coal | Tons | 1400000 | 352072.75 |
|  | Fuel Oil |  |  |  |  |
| Tons | 5000 | 2018.54 |  |  |
|  | Product/ By- <br> Product Name | Units | Maximum Production <br> Capacity Permitted | Production Rate <br> Feb-2021 |
|  | Energy | GWh | 3600 | 567.60 |
|  | Ash | Tons | not specified | 95975.03 |
|  | RE Ash | kg/MWh | not specified | 0.36 |

## 2 ENERGY SOURCE CHARACTERISTICS

| Coal Characteristic | Units | Stipulated Range | Monthly Average Content |
| :--- | :---: | :---: | :---: |
| Sulphur Content | $\%$ | 0.6 TO $>1.2$ | 0.86 |
| Ash Content | $\%$ | 27 TO 30 | 27.26 |

## 3 EMISSION LIMITS (mg/Nm ${ }^{3}$ )

| Associated <br> Unit/Stack | PM | SOx | NOx |
| :--- | ---: | ---: | ---: |
| Unit 1 | 100 | 3500 | 1100 |
| Unit 2 | 100 | 3500 | 1100 |
| Unit 3 | 100 | 3500 | 1100 |
| Unit 4 | 100 | 3500 | 1100 |
| Unit 5 | 100 | 3500 | 1100 |
| Unit 6 | 100 | 3500 | 1100 |

## 4 ABATEMET TECHNOLOGY (\%)

| Associated Unit/Stack | Technology Type | Minimum Control Efficiency | Efficiency <br> Feb-2021 | Minimum Utilization | Utilization Feb- 2021 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Unit 1 | Fabric Filter Plant (FFP) | 99\% | 99\% | 100\% | 100\% |
| Unit 2 | Fabric Filter Plant (FFP) | 99\% | 99\% | 100\% | 100\% |
| Unit 3 | Fabric Filter Plant (FFP) | 99\% | Unit Off-line | 100\% | Unit Off-line |
| Unit 4 | Electro Static Precipiator (ESP) | 99.6\% | Unit Off-line | 100\% | Unit Off-line |
| Unit 5 | Electro Static Precipiator (ESP) | 99.6\% | Unit Off-line | 100\% | Unit Off-line |
| Unit 6 | Electro Static Precipiator (ESP) | 99.6\% | 99\% | 100\% | 100\% |
| Unit 4 | Chemithon (SO3) | 99.6\% | Unit Off-line | 96\% | Unit Off-line |
| Unit 5 | Chemithon (SO3) | 99.6\% | Unit Off-line | 96\% | Unit Off-line |
| Unit 6 | Chemithon (SO3) | 99.6\% | 100\% | 96\% | 97\% |

## 5 MONITOR RELIABILITY (\%)

| Associated <br> Unit/Stack | $\mathbf{P M}$ | $\mathbf{S O}_{\mathbf{2}}$ | NO |
| :--- | :---: | :---: | :---: |
| Unit 1 | 99.6 | 97.8 | 96.3 |
| Unit 2 | 100.0 | 97.2 | 97.2 |
| Unit 6 | 80.2 | 100.0 | 100.0 |

## 6 EMISSION PERFORMANCE

Table 6.1: Monthly tonnages for the month of February 2021

| Associated Unit/Stack | PM (tons) | $\mathrm{SO}_{2}$ (tons) | $\mathrm{NO}_{\mathrm{x}}$ (tons) |
| :---: | :---: | :---: | :---: |
| Unit 1 | 52.2 | 3466 | 1524 |
| Unit 2 | 50.9 | 1641 | 1150 |
| Unit 6 | 119.0 | 1546 | 680 |
| SUM | 222.1 | 6653 | 3353 |

Table 6.2: Operating days in compliance to PM AEL Limit - February 2021

| Associated Unit/Stack | Norm al | $\begin{gathered} \text { Grac } \\ \mathrm{e} \end{gathered}$ | $\begin{gathered} \text { Sectio } \\ \text { n } 30 \end{gathered}$ | Contraventi on | Total Exceedan ce | $\begin{gathered} \text { Average } \\ \text { PM } \\ \left(\mathrm{mg} / \mathrm{Nm}^{3}\right) \\ \hline \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Unit 1 | 27 | 1 | 0 | 0 | 1 | 27.4 |
| Unit 2 | 21 | 0 | 0 | 0 | 0 | 37.9 |
| Unit 6 | 5 | 8 | 0 | 0 | 8 | 209.5 |
| SUM | 53 | 9 | 0 | 0 | 9 |  |

Table 6.3: Operating days in compliance to SOx AEL Limit - February 2021

| Associated Unit/Stack | Norm al | Grac e | $\begin{gathered} \text { Sectio } \\ \text { n } 30 \end{gathered}$ | Contraventi on | Total Exceedan ce | $\begin{gathered} \text { Average } \\ \text { SOx } \\ \left(\mathrm{mg} / \mathrm{Nm}^{3}\right) \\ \hline \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Unit 1 | 28 | 0 | 0 | 0 | 0 | 1832.4 |
| Unit 2 | 22 | 0 | 0 | 0 | 0 | 1159.3 |
| Unit 6 | 16 | 0 | 0 | 0 | 0 | 1750.5 |
| SUM | 66 | 0 | 0 | 0 | 0 |  |

Table 6.4: Operating days in compliance to NOx AEL Limit - February 2021

| Associated Unit/Stack | Norm al | Grac e | $\begin{gathered} \text { Sectio } \\ \text { n } 30 \end{gathered}$ | Contraventi on | Total Exceedan ce | $\begin{gathered} \text { Average } \\ \text { NOx } \\ \left(\mathrm{mg} / \mathrm{Nm}^{3}\right) \\ \hline \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Unit 1 | 28 | 0 | 0 | 0 | 0 | 804.9 |
| Unit 2 | 22 | 0 | 0 | 0 | 0 | 812.1 |
| Unit 6 | 16 | 0 | 0 | 0 | 0 | 767.8 |
| SUM | 66 | 0 | 0 | 0 | 0 |  |

Table 6.5: Legend Description

| Condition | Colour | Description |
| :--- | :--- | :--- |
| Normal |  | Emissions below Emission Limit Value (ELV) |
| Grace |  | Emissions above the ELV during grace period |
| Section 30 |  | Emissions above ELV during a NEMA S30 incident |
| Contravention |  | Emissions above ELV but outside grace or S30 incident <br> conditions |



Figure 2: Duvha Unit 2 PM Emissions - February 2021



Figure 7: Duvha Unit 1 SOx Emissions - February 2021


[^0]

Figure 12: Duvha Unit 6 SOx Emissions - February 2021


Figure 13: Duvha Unit 1 NOx Emissions - February 2021

$\square$ Normal $\square$ Grace $\square$ Section $30 \square$ Contravention $\quad$ AEL Limit $\quad$ U1 MW

Figure 14: Duvha Unit 2 NOx Emissions - February 2021


[^1]Figure 18: Duvha Unit 6 NOx Emissions - February 2021


## 7 SHUT DOWN AND LIGHT UP INFORMATION

Tables 7.1: Shut-down and light-up information for the month of February 2021

| Unit No.2 | Event 1 |  |
| :--- | :---: | :---: |
| Breaker Open (BO) | $9: 40$ AM | $2021 / 02 / 10$ |
| Draught Group (DG) Shut <br> Down (SD) | $6: 40$ AM | $2021 / 02 / 16$ |
| BO to DG SD (duration) | $05: 21: 00$ | DD:HH:MM |
| Fires in time | $3: 20$ PM | $2021 / 02 / 16$ |
| Synch. to Grid (or BC) | $12: 20$ AM | $2021 / 02 / 17$ |
| Fires in to BC (duration) | 00:09:00 | DD:HH:MM |
| Emissions below limit from <br> BC (end date) | n/a | not > limit |
| Emissions below limit from <br> BC (duration) | DD:HH:MM |  |


| Unit No.6 | Event 1 |  | Event 2 |  | Event 3 |  | Event 4 |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Breaker <br> Open (BO) | BO <br> previously | BO <br> previously | $6: 55$ PM | $2021 / 02 / 06$ | $10: 05$ PM | $2021 / 02 / 16$ | $11: 35$ <br> AM | 2021/02/28 |
| Draught <br> Group <br> (DG) Shut <br> Down (SD) | $n / a$ | $n / a$ | $1: 45$ AM | $2021 / 02 / 13$ | $3: 45$ PM | $2021 / 02 / 17$ | DG <br> did <br> not <br> trip or <br> SD | DG did not <br> trip or SD |
| BO to DG <br> SD <br> (duration) | $n / a$ | DD:HH:MM | $06: 06: 50$ | DD:HH:MM | $00: 17: 40$ | DD:HH:MM | $n / a$ | DD:HH:MM |
| Fires in <br> time | $9: 45$ AM | $2021 / 02 / 01$ | $12: 30$ <br> $P M$ | $2021 / 02 / 14$ | $4: 20$ AM | $2021 / 02 / 22$ |  |  |
| Synch. to <br> Grid (or <br> BC) | $11: 05$ PM | $2021 / 02 / 01$ | $8: 25$ PM | $2021 / 02 / 14$ | $8: 30$ AM | $2021 / 02 / 22$ |  |  |
| Fires in to <br> BC <br> (duration) | $00: 13: 20$ | DD:HH:MM | $00: 07: 55$ | DD:HH:MM | $00: 04: 10$ | DD:HH:MM |  | DD:HH:MM |
| Emissions <br> below limit <br> from BC <br> (end date) | $12: 00$ PM | $2021 / 02 / 04$ | $12: 00$ AM | $2021 / 02 / 18$ | $12: 00$ AM | $2021 / 02 / 25$ |  |  |
| Emissions <br> below limit <br> from BC <br> (duration) | $02: 12: 55$ | DD:HH:MM | $03: 03: 35$ | DD:HH:MM | $02: 15: 30$ | DD:HH:MM |  | DD:HH:MM |

## 8 General

Units 3, 4 and 5 were offload during the month of February 2021.
Units 2 and 6 oxygen monitors were faulty and giving faulty readings during the month of February 2020. The average Oxygen Standard Reference Method value from units 2 and 6 QAL 2 report were used to generate averages for this period.

The rest of the information demonstrating compliance with the emission license conditions is supplied in the annual emission report which will be sent to your office.

## 9 Complaints and 10 Incidents Register

## Refer to addendum $A$



Boiler Plant Engineering Manager

09 April 2021
Date


2021/04/12
Date

| Nanchenisp | 09 April 2021 |  |
| :---: | :---: | :---: |
| Engineering Manager | Date |  |
| Compiled by: | Environmental Officer |  |
| For: | Nkangala District Municipality | Air Quality Officer |
| Copies: | Eskom Environmental Management | D Herbst <br> B Mccourt |
|  | Group Technology Engineering | R Rampiar E Patel |
|  | Duvha Power Station: | Engineering <br> Manager <br> Operating Manager <br> Maintenance <br> Manager |
|  |  | Production Manager Boiler Engineering Manager |
|  |  | System Engineer Environmental Manager |

## ADDENDUM TO MONTHLY EMISSIONS REPORT

## 9 COMPLAINTS REGISTER

Table 9. Complaints for the month of February 2021

| Source Code / <br> Name | Root Cause Analysis | Calculation of <br> Impacts $/$ <br> emissions <br> associated <br> with the <br> incident | Dispersion modeling of pollutants where <br> applicable | Measures implemented to <br> prevent reoccurrence |
| :--- | :--- | :--- | :--- | :--- | :--- |
| No complaints were received during the month of February 2021. | Date measure will be <br> implemented |  |  |  |
|  |  |  |  |  |
|  |  |  |  |  |

## 10 S30 INCIDENT OR LEGAL CONTRAVENTION REGISTER

To be completed in the case of a S30 incident or a
legal contravention:

| Unit no Incident <br> Start <br> Date Incident <br> End <br> Date Inciden <br> t Cause Remedial <br> action S30 initial <br> notification <br> sent Date S30 <br> investigation <br> report sent Date DEA <br> Acknowledgment Date DEA <br> Acceptable Comments /Reference No. <br> No Section 30 or legal contravention incident incurred during the month of February 2021.          <br>           |
| :--- |


[^0]:    $\square$ Normal $\square$ Grace $\square$ Section $30 \square$ Contravention $\quad$ AEL Limit $\quad$ U1 MW

[^1]:    $\square$ Normal Grace $\square$ Section $30 \square$ Contravention $\quad$ AEL Limit $\quad$ U2 MW

