

Ms Mpho Nembilwi

Nkangala District Municipality PO BOX 437 MIDDLEBURG 1050 Date: 19 April 2021

**Enquiries:** 

Livhuwani Tshilate 017 615 2317

Ref: 17/4/AEL/MP312/11/09

Dear Ms Nembilwi

# KRIEL POWER STATION'S MONTHLY STACK EMISSIONS REPORT FOR THE MONTH OF MARCH 2021

This serves as the monthly report required in terms of Section 7.4 in Kriel Power Station's Atmospheric Emission License 17/4/AEL/MP312/11/09. The emissions are for the month of March 2021. Verified emissions of particulates matter,  $SO_2$  and  $NO_x$  (as  $NO_2$ ) are also included.

### **Raw Materials and Products**

Table 1: Quantity of Raw Materials and Products used/produced for the month of March 2021

Raw Materials and Products used	Raw Material Type	Units	Maximum Permitted Consumption / Rate (Quantity)	Consumption / Rate in Month of March 2021
useu	Coal	Tons/month	1 227 600	740 850
	Fuel Oil	Tons/month 5 000		4 194.24
Production Rates	Product/ By- Product Name	Unit	Maximum Production Capacity Permitted (Quantity)	Production Rate in Month of March 2021
	Ash	Tons/month	not specified	321.3
	RE PM	kg/MWh	not specified	0.35 (figure still to be verified)

## **Abatement Technology**

Table 2: Abatement Equipment Control Technology for March 2021.

Associated		Minimum Control Efficiency (%)	Actual Efficiency (%)
Unit/Stack	Technology Type		March 2021
Unit 1	ESP	98%	99.77%
Unit 2	ESP	98%	99.83%
Unit 3	ESP	98%	99.66%
Unit 4	ESP	98%	99.84%
Unit 5	ESP	98%	Outage
Unit 6	ESP	98%	99.81%

# **Energy Source Characteristics**

 Table 3: Energy Source Material Characteristics for the month of March 2021

Characteristic	Stipulated Range (Unit)	Monthly Average Content	
Sulphur Content	0.6-1.2 (%)	0.63	
Ash Content	21-36 (%)	22.69	

**Monthly Monitor Reliability** 

Associated Unit/Stack	PM (%)	SOx (%)	NOx (%)
North	96.24%	98.79%	100.00%
South	99.55%	99.57%	100.00%

**Emissions Reporting Table 6.5: Graph Legend Description** 

Condition	Colour	Description
Normal		Emissions below Emission Limit Value (ELV)
Grace		Emissions above the ELV during grace period
Section 30		Emissions above ELV during a NEMA S30 incident
Contravention		Emissions above ELV but outside grace or S30 incident conditions

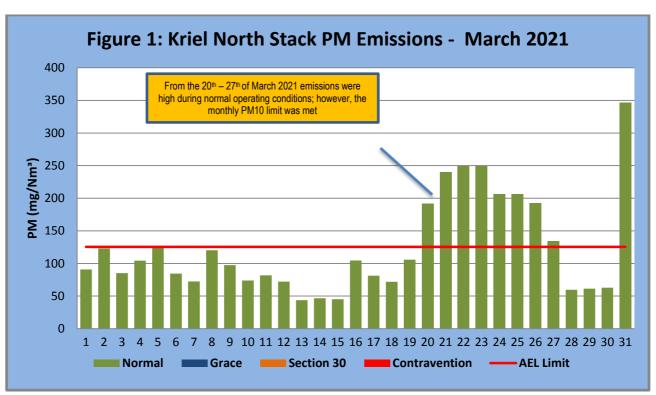


Figure 1: PM emissions for the month of March 2021 against emission limit for the North Stack; monthly average was 123.6mg/Nm<sup>3</sup>

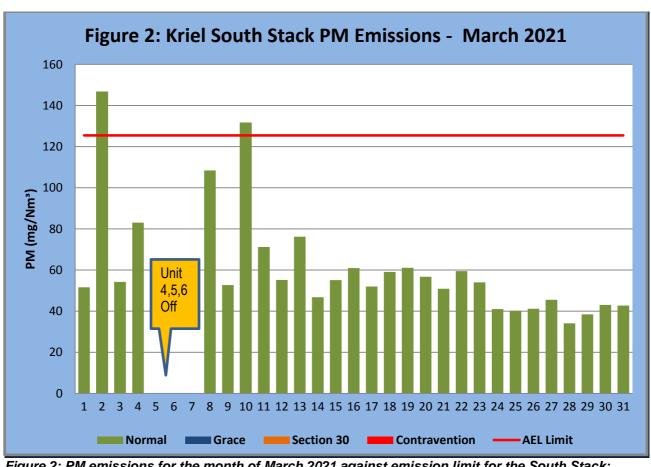


Figure 2: PM emissions for the month of March 2021 against emission limit for the South Stack; monthly average was 61.2mg/Nm<sup>3</sup>

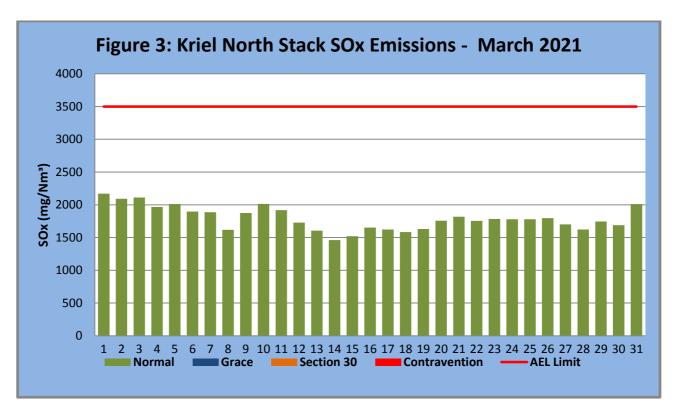


Figure 3. SO2 emissions for the month of March 2021 against emission limit for the North Stack. The SOx Limit is 3500mg/Nm<sup>3</sup>.

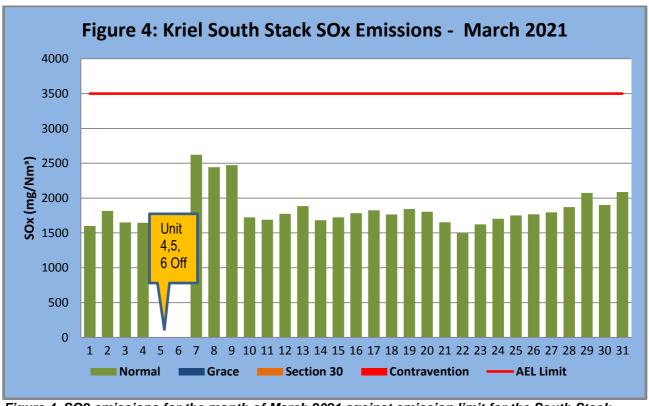


Figure 4. SO2 emissions for the month of March 2021 against emission limit for the South Stack.

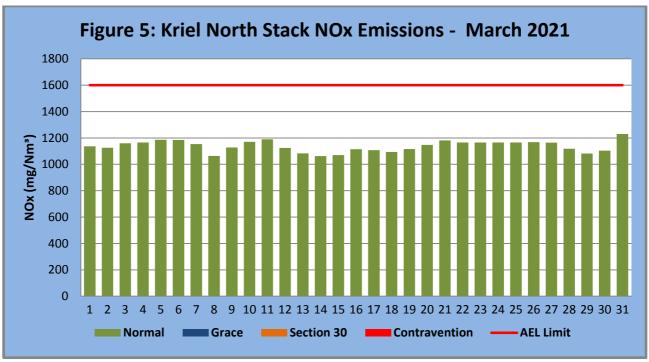


Figure 5. NO2 emissions for the month of March 2021 against emission limit for the North Stack.

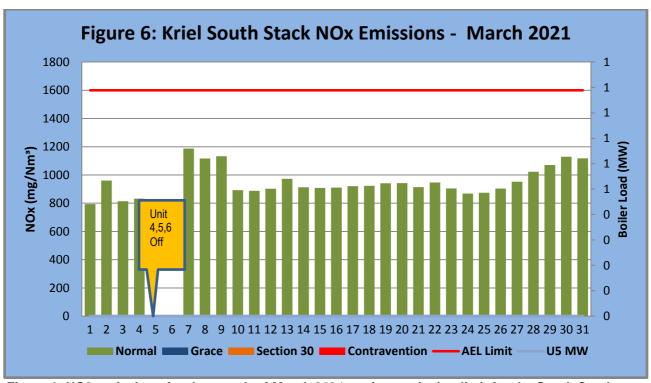


Figure 6. NO2 emissions for the month of March 2021 against emission limit for the South Stack.

Table 4: Monthly tonnages for the month March 2021

Table 4. Monthly torinages for the month March 2021							
Unit	PM (tons)	SO <sub>2</sub> (tons)	NO <sub>2</sub> (tons)				
SUM	321.3	6800.6	3911.2				

**Table 5:** Each unit and respective days operating under normal operation and section 30 days respectively

Table 5.1: Operating days in compliance to PM AEL Limit - March 2021

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average PM (mg/Nm³)
North	31		0	0	9	123.6
South	31		0	0	2	61.2

Table 5.2: Operating days in compliance to SOx AEL Limit - March 2021

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average SOx (mg/Nm³)
North	31	0	0	0	0	1 793.3
South	31	0	0	0	0	1844.0

Table 5.3: Operating days in compliance to NOx AEL Limit - March 2021

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average NOx (mg/Nm³)
North	31	0	0	0	0	1 138.4
South	31	0	0	0	0	953.6

### **Light up information**

 Table 6: PM Start-up information for the month of fabricate March 2021

North Stack	Ever	nt 1	Ev	ent 2
Unit No.	Unit	: 1	U	nit 2
Breaker Open (BO)	7:00 PM	2021/03/20	BO previously	BO previously
Draught Group (DG) Shut Down (SD)	00:12:05	DD:HH:MM	n/a	n/a
BO to DG SD (duration)	6:30 AM	2021/03/23	n/a	DD:HH:MM
Fires in time	2:40 PM	2021/03/25	3:25 AM	2021/03/17
Synch. to Grid (or BC)	02:08:10	DD:HH:MM	4:00 PM	2021/03/18
Fires in to BC (duration)	12:00 AM	2021/02/23	01:12:35	DD:HH:MM
Emissions below limit from BC (end date)		DD:HH:MM	12:00 AM	2021/02/23
Emissions below limit from BC (duration)	7:00 PM	2021/03/20		DD:HH:MM
North Stack	Ever	nt 3	Event 4	
Unit No.	Unit	: 3	Unit 2	
Breaker Open (BO)	11:20 PM	2021/03/11	10:40 PM	2021/03/26
Draught Group (DG) Shut Down (SD)	12:10 PM	2021/03/12	1:15 PM	2021/03/27
BO to DG SD (duration)	00:12:50	DD:HH:MM	00:14:35	DD:HH:MM
Fires in time	11:20 PM	2021/03/14	11:55 AM	2021/03/29
Synch. to Grid (or BC)	4:20 PM	2021/03/15	7:50 AM	2021/03/30
Fires in to BC (duration)	00:17:00	DD:HH:MM	00:19:55	DD:HH:MM
Emissions below limit from BC (end date)	not > limit	not > limit	not > limit	not > limit
Emissions below limit from BC (duration)	n/a	DD:HH:MM	n/a	DD:HH:MM

South Stack	Ev	ent 1		E	vent 2
Unit No.	U	nit 4		L	Jnit 6
Breaker Open (BO)	8:10 AM	2021/03/02		12:00 AM	2021/03/05
Draught Group (DG) Shut Down (SD)	8:45 PM	20	021/03/02	12:30 PM	2021/03/05
BO to DG SD (duration)	00:12:35	DI	D:HH:MM	00:12:30	DD:HH:MM
Fires in time	3:40 AM	20	021/03/07	3:45 PM	2021/03/08
Synch. to Grid (or BC)	12:25 PM	20	021/03/07	11:25 PM	2021/03/08
Fires in to BC (duration)	00:08:45	DD:HH:MM		00:07:40	DD:HH:MM
Emissions below limit from BC (end date)	12:00 AM	2021/02/23		12:00 AM	2021/02/23
Emissions below limit from BC (duration)		DD:HH:MM			DD:HH:MM
South Stack				Event 3	
Unit No.			Unit 4		
Breaker Open (BO)			7:20 PM 2021/03/23		
Draught Group (DG) Shut Down	n (SD)		9:30 PM		2021/03/23
BO to DG SD (duration)			00:02:10		DD:HH:MM
Fires in time			2:10 AM		2021/03/25
Synch. to Grid (or BC)			6:40 AM		2021/03/25
Fires in to BC (duration)	00:04:30		DD:HH:MM		
Emissions below limit from BC	12	2:00 AM	2021/02/23		
Emissions below limit from BC	(duration)				DD:HH:MM

### **Complaints Register**

Table 9: Complaints for the month of March 2021.

Source Code/ Name	Root Cause Analysis	Calculation of Impacts/ emissions associated with the incident	Dispersion modeling of pollutants where applicable	Measures implemented to prevent reoccurrence	Date by which measure will be implemented		
There was no complaint related to air quality received during the month of March 2021.							

### General

The particulate matter (PM10) emissions on the North and South common stack were within the **monthly limit**; North stack recorded the monthly PM10 average emissions figure of **123.6 mg/Nm3** while south stack recorded PM10 monthly average figure of **61.2 mg/Nm3**. The gaseous (NOx & SOx) emissions on the north and south common stack were also within the **daily limit** during the month of March 2021; refer to graphs above.

NB: The rest of the information demonstrating compliance with the emission license conditions is supplied in the annual emission reports sent to your office.

Kriel Power Station's List of NEMA Section 30 Incidents for 2021/2021 Financial Year

Month	ation's List of NEMA Sect  Description of Section30	Root Cause (s)	Status of S30	iolai i oai
	Incidents - including the reference number	Root Cause (s)	Incident with DEFF (open or closed)	Remarks
April – 2020	No section 30 incident reported.			No event to report.
May – 2020	No section 30 incident reported.			No event to report.
June – 2020	No section 30 incident reported.			No event to report.
July – 2020	No section 30 incident reported.			No event to report.
Aug - 2020	Upset condition in unit 4, 5&6 exceeded 48 hours grace period. Section 30 compiled in terms of Section 7.3.2 Kriel's Atmospheric Emissions License	High hopper levels and ash transportation backlog at Unit 5 due to MCB	Open	1 Event reported
Sep - 2020	No section 30 incident reported.			No event to report.
Oct – 2020	No section 30 incident reported.			No event to report.
Nov – 2020	No section 30 incident reported.			No event to report.
Dec – 2020	Upset conditions in unit 1 & 2 exceeded 48hours grace period(north stack)	Failure of 11KV overhead line due development of hotspot on the conductor.	Open	1 Event reported
Jan – 2021	Upset conditions in unit 1,2 and 3 exceeded 48hours grace period (north stack)	Misfiring SO3     electric heater due     to heater phase     failure.     Contaminated     sulphur in the     storage tank.	Open	1 Event reported
Feb - 2021	Upset conditions in unit 1,2 and 3 exceeded 48hours grace period (north stack)  Upset Condition in Units	Failure of SO3 Program Logic Controller system and power supply failure into the compressor plant  Malfunction of Unit	Open	2 Events
	4&6 exceeded 48 ours Grace period (south stack)	4 SO3 heater		
Mar - 2021	No section 30 incident reported.			No event to report.