

Mr. Chakane Sibaya Air Quality Officer Fezile Dabi District Municipality P.O Box 10 Sasolburg 1947 Date: 14 April 2021

Enquiries: W de Klerk Tel +27 16 457 5308

LRP03PLA111 _0235/20210412

Dear Mr. Sibaya

LETHABO POWER STATION EMISSION MONTHLY REPORT FOR FEBRUARY 2021

Please find attached Lethabo Power Station emission report for the month of February 2021.

Also attached are the Ambient Air Quality Monitoring Report, Complaints Register and the Fugitive Dust Fallout Monitoring Report for February 2021.

For any additional information please do not hesitate to contact us.

Yours sincerely

Karabo Rakgolela GENERAL MANAGER

Eskom Holdings SOC Ltd Reg No 2002/015527/30

Eskom	Report		Lethabo Power Station	
Report Lethabo Powe name: February 2021	er Station Reference n	ation Reference number:		
Emission Rep	Document T	ype:	Report	
	Area of App	licability:	Environment	
	Report Date	:	April 2021	
	Classificatio	n:	Controlled Disclosure	
Signatures: Compiled by: P Parag System Engineer Date: 2021-04-12	Verified by : W de Klerk Environmental Officer Date: 2021 04 12	Reviewed N Mazibuk BPE Mana Date: 202	by: 0 ager 1-04-12	
Reviewed by: C Govinden PE Manager	Reviewed by: L Nel C&I Manager	Reviewed	by: M ental Manager	
Date: 2021/04/12	Date: 2021-04-13	Date: 13 Ap	ril 2021	

Approved by:

Alter sigle.

H Sewsunker Engineering Manager

Date: 2021/04/15.....

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Eskom

FEBRUARY 2021

LETHABO POWER STATION MONTHLY EMISSIONS REPORT

Atmospheric Emission License FDDM-MET-2011-08-P1



1. RAW MATERIALS AND PRODUCTS

Raw Materials and	Raw Material Type	Units	Maximum Permitted Consumption Rate	Consumption Rate Feb-2021	
Products	Coal	Tons	2 000 000	1 075 948	
	Fuel Oil	Tons	1 700	768.76	
	Product / By-Product Name	Units	Maximum Production Capacity Permitted	Production Rate Feb- 2021	
Production Rates	Product / By-Product Name Energy	Units GWh	Maximum Production Capacity Permitted 2560.32	Production Rate Feb- 2021 1 562.89	
Production Rates	Product / By-Product Name Energy Ash	Units GWh Tons	Maximum Production Capacity Permitted 2560.32 770 000	Production Rate Feb- 2021 1 562.89 420 157.5	

2. ENERGY SOURCE CHARACTERISTICS

Coal Characteristic	Units	Stipulated Range	Monthly Average Content
Sulphur Content	%	0.656 (Standard)	0.640
Ash Content	%	37.37 (Standard)	39.050

*Please note the "standard" is not necessary a limit, but merely a optimum indication, it will fluctuate as the coal quality changes. The Stipulated Range are the Station acceptance test values.

3. EMISSION LIMITS (mg/Nm³)

Associated Unit/Stack	РМ	SOx	NOx
Unit 1	100	3500	1100
Unit 2	100	3500	1100
Unit 3	100	3500	1100
Unit 4	100	3500	1100
Unit 5	100	3500	1100
Unit 6	100	3500	1100

4. ABATEMET TECHNOLOGY (%)

Associated Unit/Stack	Technology Type	Efficiency Feb-2021
Unit 1	Electrostatic Precipitator (ESP)	Unit Off-line
Unit 2	Electrostatic Precipitator (ESP)	99.72%
Unit 3	Electrostatic Precipitator (ESP)	99.74%
Unit 4	Electrostatic Precipitator (ESP)	99.80%
Unit 5	Electrostatic Precipitator (ESP)	99.78%
Unit 6	Electrostatic Precipitator (ESP)	99.78%

5. MONITOR RELIABILITY (%)

Associated Unit/Stack	РМ	SO₂	NO	CO₂	
Unit 1	0.0	0.0	0.0	0.0	
Unit 2	99.7	99.7	99.7	99.7	
Unit 3	98.5	99.7	99.7	99.7	
Unit 4	100.0	92.6	92.7	92.6	
Unit 5	94.6	98.7	98.7	94.7	
Unit 6	98.9	98.3	98.5	92.3	

6. EMISSION PERFORMANCE

Associated Unit/Stack	PM (tons)	SO ₂ (tons)	NO _x (tons)
Unit 1	0	0	0
Unit 2	237.8	4 400	1 601
Unit 3	234.3	3 760	1 889
Unit 4	195.1	4 409	2 124
Unit 5	134.1	2 108	935
Unit 6	103.2	2 090	979
SUM	904.5	16 766.8	7 528.3

Table 6.1: Monthly tonnages for the month of February 2021

Table 6.2: Operating days in compliance to PM AEL Limit - February 2021

Associated Unit/Stack	Normal	Grace	Section 30	Contraven tion	Total Exceedance	Average PM (mg/Nm ³)
Unit 1	0	0	0	0	0	
Unit 2	16	12	0	0	12	112.2
Unit 3	13	13	1	0	14	131.1
Unit 4	24	4	0	0	4	86.8
Unit 5	6	15	0	0	15	146.3
Unit 6	7	8	0	0	8	111.7
SUM	66	52	1	0	53	

Table 6.3: Operating days in compliance to SOx AEL Limit - February 2021

Associated Unit/Stack	Normal	Grace	Section 30	Contraven tion	Total Exceedance	Average SOx (mg/Nm³)
Unit 1	0	0	0	0	0	
Unit 2	28	0	0	0	0	2 078.1
Unit 3	28	0	0	0	0	1 990.1
Unit 4	28	0	0	0	0	1 968.1
Unit 5	23	0	0	0	0	1 874.8
Unit 6	17	0	0	0	0	2 171.5
SUM	124	0	0	0	0	

Associated Unit/Stack	Normal	Grace	Section 30	Contraven tion	Total Exceedance	Average NOx (mg/Nm ³)
Unit 1	0	0	0	0	0	
Unit 2	28	0	0	0	0	755.7
Unit 3	24	0	0	4	4	997.6
Unit 4	28	0	0	0	0	947.8
Unit 5	23	0	0	0	0	812.9
Unit 6	16	0	0	1	1	996.5
SUM	119	0	0	5	5	

Table 6.4: Operating days in compliance to NOx AEL Limit - February 2021

Table 6.5: Legend Description

Condition	Colour	Description
Normal		Emissions below Emission Limit Value (ELV)
Grace		Emissions above the ELV during grace period
Section 30		Emissions above ELV during a NEMA S30 incident
Contravention		Emissions above ELV but outside grace or S30 incident conditions





































7. SHUT DOWN AND LIGHT UP INFORMATION

Table 7.1: PM Start-up information for the month of February 2021

Unit No.1								
Breaker Open (BO)								
Draught Group (DG) Shut Down (SD)								
BO to DG SD (duration)								
Fires in time								
Synch. to Grid (or BC)								
Fires in to BC (duration)								
Emissions below limit from BC (end date)								
Emissions below limit from BC (duration)								

Unit No.2								
Breaker Open (BO)								
Draught Group (DG) Shut Down (SD)								
BO to DG SD (duration)								
Fires in time								
Synch. to Grid (or BC)								
Fires in to BC (duration)								
Emissions below limit from BC (end date)								
Emissions below limit from BC (duration)								

Unit No.3	Unit tripped on feed water tank level low							
Breaker Open (BO)	8:50 PM	2021/02/13						
Draught Group (DG) Shut Down (SD)	DG did not trip or SD	DG did not trip or SD						
BO to DG SD (duration)	n/a	DD:HH:MM						
Fires in time	12:26 AM	2021/02/14						
Synch. to Grid (or BC)	2:10 AM	2021/02/14						
Fires in to BC (duration)	00:01:44	DD:HH:MM						
Emissions below limit from BC (end date)	11:00 PM	2021/02/15						
Emissions below limit from BC (duration)	01:20:50	DD:HH:MM						

Unit No.4								
Breaker Open (BO)								
Draught Group (DG) Shut Down (SD)								
BO to DG SD (duration)								
Fires in time								
Synch. to Grid (or BC)								
Fires in to BC (duration)								
Emissions below limit from BC (end date)								
Emissions below limit from BC (duration)								

Unit No.5	For RHO Pi partially b	recip casing locked and					
Breaker Open (BO)	2:20 AM	2021/02/19					
Draught Group (DG) Shut Down (SD)	8:25 PM	2021/02/19					
BO to DG SD (duration)	00:18:05	DD:HH:MM					
Fires in time	12:35 AM	2021/02/26					
Synch. to Grid (or BC)	2:13 AM	2021/02/26					
Fires in to BC (duration)	00:01:38	DD:HH:MM					
Emissions below limit from BC (end date)	not > limit	not > limit					
Emissions below limit from BC (duration)	n/a	DD:HH:MM					

Unit No.6	Boiler tube leak		Boiler t rep	Boiler tube leak repairs.			
Breaker Open (BO)	10:25 AM	2021/02/10	1:45 PM	2021/02/22			
Draught Group (DG) Shut Down (SD)	5:15 AM	2021/02/11	12:55 AM	2021/02/23			
BO to DG SD (duration)	00:18:50	DD:HH:MM	00:11:10	DD:HH:MM			
Fires in time	1:35 PM	2021/02/17	10:40 AM	2021/02/28			
Synch. to Grid (or BC)	3:40 PM	2021/02/17	12:44 PM	2021/02/28			
Fires in to BC (duration)	00:02:05	DD:HH:MM	00:02:04	DD:HH:MM			
Emissions below limit from BC (end date)	3:00 AM	2021/02/18	not > limit	not > limit			
Emissions below limit from BC (duration)	00:11:20	DD:HH:MM	n/a	DD:HH:MM			

7.2: Point Source emissions released during start-up (fires-in) and Shut-down (SD) for the month of February 2021 in mg/Nm³

8. MAINTENANCE

Unit 1		
Beginning of		
Reason for Maintenance		
End (Time):		
Duration		

Unit 2			
Beginning of	2021/02/21 00:00:00		
Reason for Maintenance	LHO Precip casing repairs.		
End (Time):	2021/02/21 22:23:00		
Duration	22:23:00		

Unit 3			
Beginning of	2021/02/27 00:00	2021/02/28 00:30	
Reason for Maintenance	LHI pricip casing repairs	RHI Precip casing repairs.	
End (Time):	2021/02/28 00:30	2021/02/28 19:41	
Duration	24:30:00	19:11:00	

Unit 4			
Beginning of	2021/02/08 00:00:00		
Reason for Maintenance	SO3 plant off for repairs		
End (Time):	2021/02/10 00:00:00		
Duration	48:00:00		

Unit 5			
Beginning of	2021/02/19 02:11		
Reason for Maintenance	RHO Precip casing		
	partially blocked		
End (Time):	2021/02/22 03:08		
Duration	72:57:00		

Unit 6				
Beginning of	2021/02/08 00:12:00	2021/02/08 04:28	2021/02/06 00:36	
Reason for Maintenance			RHI precip casing	
	RHI precip casing repairs.	RHI precip casing repairs.	repairs.	
End (Time):	2021/02/08 04:28:00	2021/02/08 17:51	2021/02/06 00:52	
Duration	4:16:00	13:23:00	0:16:00	

9. GENERAL

Unit 3:

A Section 30 was reported for extended start up condition, Unit synchronized on 28/01/2021 @ 01:24, needed to be below the limit by 31/01/2021 @ 01:24. On 31/01/2021 the SO3 plant was shut down due to a converter leak, this coupled with start up conditions contributed to the Section 30 being incurred.

Unit 5:

It is noted that the Moisture curve was incorrect and inflated during the time of the correlation. It was determined that an average of 6.4% (H2O) be used from the point of curve expiry until the test is redone. The test has been conducted and awaiting the report with the new curve.

Unit 3:

Because there is no abatement technology for NOx installed at Lethabo to assist with reducing the amount of NOx produced, operating with both top mills in service and one bottom mill out resulted in the NOx exceeding the limit on 6, 7, 9 and 17 February 2021.

On 14 January 2021 C&I Maintenance adjusted the sample pressure on the PROCAL gas analyser after they were requested to increase the pressure so that the sample pressure difference during the cycling purge be higher than 20mBar. This resulted in the H2O values also increasing. The H2O cannot be calibrated with the available facilities at Lethabo and are therefore fully reliant on the QAL2 corrections. The H2O values were therefore higher than what they were supposed to be since the adjustment. Because the H2O values are used in the calculation of the NOx, the NOx also increased when the H2O increased. On 19 February 2021 C&I Maintenance calibrated the pressure transducer which resulted in a similar percentage decrease on the H2O as the percentage increase observed on 14 January 2021.

The H2O data had to be corrected from 14 January 2021 @13:50 to 9 February 2021 @ 13:20 as it was falsely elevated during this time.

Unit 6:

Because there is no abatement technology for NOx installed at Lethabo to assist with reducing the amount of NOx produced, operating with both top mills in service and one bottom mill out resulted in the NOx exceeding the limit on 1 February 2021.

10. S30 INCIDENT OR LEGAL CONTRAVENTION REGISTER

Unit no	Incident Start Date	Incident End Date	Incident Cause	Remedial action	S30 initial notification sent	Date S30 investigation report sent	Date DEA Acknowledg- ment	Date DEA Acceptabe	Comments / Reference No.
3	31/01/20 21	01/02/20 21	SO3 plant failed as a result of converter air pipe expansion joint damage resulting in unpredicted equipment failure	Perform borescope inspection on both burner and converter expansion joints	01/02/2021	11/02/2021	None		
3	06/02/20 21	07/02/20 21	No Nox Abatement Technology, and Teo Top Mills in service	Avoid Two Top Mill operation where possible	N/A	N/A	None		NOx exceedances - Legal Contravention
3	09/02/20 21	09/02/20 21	No Nox Abatement Technology, and Teo Top Mills in service	Avoid Two Top Mill operation where possible	N/A	N/A	None		NOx exceedances - Legal Contravention
3	17/02/20 21	17/02/20 21	No Nox Abatement Technology, and Teo Top Mills in service	Avoid Two Top Mill operation where possible	N/A	N/A	None		NOx exceedances - Legal Contravention
6	01/02/20 21	01/02/20 21	No Nox Abatement Technology, and Teo Top Mills in service	Avoid Two Top Mill operation where possible	N/A	N/A	None		NOx exceedances - Legal Contravention

To be completed in the case of a S30 incident or a legal contravention:

11. PARTICULATE EMISSIONS

EMISSION RATE (ACTUAL EMISSION/MWh GENERATED - kg/MWh)

MONTH	UNIT 1	UNIT 2	UNIT 3	UNIT 4	UNIT 5	UNIT 6	STATION
Mar-20	0.37	0.58	0.72	0.26	0.33	OFF	0.45
Apr-20	0.54	0.36	0.69	0.21	0.18	0.64	0.41
May-20	0.83	0.34	0.54	0.20	0.20	0.42	0.38
Jun-20	0.23	0.26	0.29	0.18	0.20	0.48	0.27
Jul-20	0.40	0.49	0.36	0.22	0.21	0.45	0.35
Aug-20	0.31	0.30	0.49	0.26	0.35	0.43	0.35
Sep-20	0.24	0.43	OFF	0.25	0.18	0.32	0.28
Oct-20	0.32	0.54	OFF	0.26	0.36	0.31	0.35
Nov-20	0.42	0.49	OFF	0.40	0.31	0.41	0.41
Dec-20	0.47	0.82	OFF	0.69	0.43	0.60	0.63
Jan-21	0.75	0.66	0.68	0.39	0.37	0.54	0.52
Feb-21	OFF	0.64	0.59	0.49	0.51	0.52	0.56

12. DAILY EMISSIONS FIGURES

	i inai	Duat Conc		ing/init/		
U1	U2	U3	U4	U5	U6	Limit
OFF	85	312	79	110	150	100
OFF	102	273	65	113	91	100
OFF	67	154	68	92	91	100
OFF	81	176	66	184	165	100
OFF	81	99	63	101	128	100
OFF	87	158	65	98	91	100
OFF	105	93	67	122	95	100
OFF	123	116	93	176	102	100
OFF	83	69	96	87	152	100
OFF	93	85	76	141	89	100
OFF	104	134	157	102	113	100
OFF	164	129	226	93	163	100
OFF	79	89	229	126	73	100
OFF	104	93	61	156	OFF	100
OFF	97	113	58	95	OFF	100
OFF	92	92	65	116	OFF	100
OFF	94	OFF	68	95	OFF	100
OFF	98	79	60	134	OFF	100
OFF	164	97	57	91	OFF	100
OFF	99	99	73	113	OFF	100
OFF	175	116	93	125	97	100
OFF	161	128	141	547	149	100
OFF	94	95	78	OFF	52	100
OFF	233	142	76	OFF	115	100
OFF	99	113	63	OFF	89	100
OFF	96	97	73	OFF	OFF	100
OFF	109	245	57	OFF	OFF	100
OFF	168	193	57	OFF	OFF	100
OFF	88	87	67	OFF	OFF	100
OFF	101	211	76	181	OFF	100
OFF	65	393	68	186	OFF	100
	U1 OFF OFF <	U1 U2 OFF 85 OFF 102 OFF 67 OFF 81 OFF 81 OFF 105 OFF 105 OFF 103 OFF 103 OFF 103 OFF 104 OFF 104 OFF 104 OFF 104 OFF 93 OFF 104 OFF 93 OFF 104 OFF 99 OFF 96 OFF 109 OFF 108 OFF 88 OFF 101	U1 U2 U3 OFF 85 312 OFF 102 273 OFF 67 154 OFF 81 176 OFF 81 99 OFF 81 176 OFF 81 99 OFF 87 158 OFF 105 93 OFF 123 116 OFF 83 69 OFF 123 116 OFF 93 85 OFF 104 134 OFF 104 93 OFF 104 93 OFF 97 113 OFF 92 92 OFF 94 OFF OFF 98 79 OFF 164 97 OFF 99 99 OFF 175 116 OFF 94 95 OFF	U1 U2 U3 U4 OFF 85 312 79 OFF 102 273 65 OFF 67 154 68 OFF 81 176 66 OFF 81 99 63 OFF 87 158 65 OFF 105 93 67 OFF 123 116 93 OFF 123 116 93 OFF 134 157 OFF 104 134 157 OFF 104 134 157 OFF 104 134 157 OFF 104 93 61 OFF 97 113 58 OFF 97 113 58 OFF 94 OFF 68 OFF 98 79 60 OFF 99 99 73 OFF <	U1 U2 U3 U4 U5 OFF 85 312 79 110 OFF 102 273 65 113 OFF 67 154 68 92 OFF 81 176 66 184 OFF 81 99 63 101 OFF 87 158 65 98 OFF 105 93 67 122 OFF 103 93 67 102 OFF 93 85 76 141 OFF 104 134 157 102 OFF 104 93 61 156 OFF 97 113 58 <	U1 U2 U3 U4 U5 U6 OFF 85 312 79 110 150 OFF 102 273 65 113 91 OFF 67 154 68 92 91 OFF 67 154 68 92 91 OFF 81 176 66 184 165 OFF 81 99 63 101 128 OFF 87 158 65 98 91 OFF 105 93 67 122 95 OFF 123 116 93 176 102 OFF 83 69 96 87 152 OFF 93 85 76 141 89 OFF 104 134 157 102 113 OFF 164 129 226 93 163 OFF 97

Final Dust Concentration (mg/Nm³)

						1	
Date	U1	U2	U3	U4	U5	U6	Limit
29-Jan	OFF	2092	1999	2097	1897	2106	3500
30-Jan	OFF	2110	1990	1968	1927	2149	3500
31-Jan	OFF	2082	1970	1968	1891	2098	3500
01-Feb	OFF	2032	1999	1968	1944	2112	3500
02-Feb	OFF	2171	2097	2041	1994	2178	3500
03-Feb	OFF	2080	2012	2050	1898	2150	3500
04-Feb	OFF	2130	2030	2074	1900	2184	3500
05-Feb	OFF	2102	1985	2042	1866	2134	3500
06-Feb	OFF	2055	1943	2007	1826	2080	3500
07-Feb	OFF	2117	2051	2048	1881	2111	3500
08-Feb	OFF	2097	2030	2008	1863	2122	3500
09-Feb	OFF	2080	2005	2024	1836	2127	3500
10-Feb	OFF	2078	2073	2055	1879	2161	3500
11-Feb	OFF	2043	1960	1947	1786	OFF	3500
12-Feb	OFF	2038	2018	1979	1873	OFF	3500
13-Feb	OFF	2124	2076	1988	1868	OFF	3500
14-Feb	OFF	2085	1987	2005	1841	OFF	3500
15-Feb	OFF	2139	1995	1937	1884	OFF	3500
16-Feb	OFF	2038	1998	1942	1853	OFF	3500
17-Feb	OFF	2138	2041	1943	1890	2518	3500
18-Feb	OFF	2065	2012	1937	1870	2141	3500
19-Feb	OFF	2128	1968	1984	1872	2180	3500
20-Feb	OFF	2088	1950	1966	OFF	2123	3500
21-Feb	OFF	2108	1968	1945	OFF	2139	3500
22-Feb	OFF	2034	1903	1919	1894	2139	3500
23-Feb	OFF	2131	1987	1901	OFF	OFF	3500
24-Feb	OFF	2016	1925	1884	OFF	OFF	3500
25-Feb	OFF	1972	1895	1889	OFF	OFF	3500
26-Feb	OFF	2035	1902	1909	1931	OFF	3500
27-Feb	OFF	2000	1969	1861	1842	OFF	3500
28-Feb	OFF	2065	1944	1854	1829	2314	3500

Final SOx Concentration (mg/Nm³)

Date	U1	U2	U3	U4	U5	U6	Limit	
29-Jan	OFF	757	908	900	961	1093	1100	
30-Jan	OFF	756	839	948	912	1097	1100	
31-Jan	OFF	715	941	948	832	1102	1100	
01-Feb	OFF	722	982	948	835	1135	1100	
02-Feb	OFF	784	963	1092	916	1062	1100	
03-Feb	OFF	781	1007	1011	969	1016	1100	
04-Feb	OFF	772	853	1024	891	1001	1100	
05-Feb	OFF	742	928	1059	896	1018	1100	
06-Feb	OFF	774	1127	1052	826	1024	1100	
07-Feb	OFF	779	1118	1057	856	970	1100	
08-Feb	OFF	723	1100	1057	786	998	1100	
09-Feb	OFF	745	1129	1032	890	1052	1100	
10-Feb	OFF	741	999	887	862	954	1100	
11-Feb	OFF	747	985	861	890	OFF	1100	
12-Feb	OFF	799	1018	878	825	OFF	1100	
13-Feb	OFF	750	938	897	745	OFF	1100	
14-Feb	OFF	717	978	903	732	OFF	1100	
15-Feb	OFF	753	1057	892	776	OFF	1100	
16-Feb	OFF	756	1090	888	829	OFF	1100	
17-Feb	OFF	769	1120	902	807	1054	1100	
18-Feb	OFF	800	972	897	719	1006	1100	
19-Feb	OFF	773	905	898	537	1050	1100	
20-Feb	OFF	799	895	959	OFF	894	1100	
21-Feb	OFF	672	1026	931	OFF	960	1100	
22-Feb	OFF	703	967	930	684	908	1100	
23-Feb	OFF	725	991	864	OFF	OFF	1100	
24-Feb	OFF	708	1036	912	OFF	OFF	1100	
25-Feb	OFF	781	962	872	OFF	OFF	1100	
26-Feb	OFF	808	899	958	753	OFF	1100	
27-Feb	OFF	792	966	962	829	OFF	1100	
28-Feb	OFF	744	921	915	844	837	1100	

Final NOx Concentration (mg/Nm³)

13. AVAILABILITY

ESP utilisation

						Availat	pility					
Month	Unit 1	Days Affected	Unit 2	Days Affected	Unit 3	Days Affected	Unit 4	Days Affected	Unit 5	Days Affected	Unit 6	Days Affected
Mar-20	99.19%	1	98.39%	2	97.58%	3	100.00%	0	100.00%	0	0.00%	OFF LOAD
Apr-20	98.33%	2	95.00%	6	100.00%	0	100.00%	0	100.00%	0	100.00%	0%
May-20	98.39%	2	98.39%	2	98.39%	2	100.00%	0	100.00%	0	100.00%	0
Jun-20	98.33%	2	100.00%	0	100.00%	0	100.00%	0	100.00%	0	100.00%	0
Jul-20	98.39%	2	98.39%	2	99.19%	1	100.00%	0	100.00%	0	100.00%	0
Aug-20	100.00%	0	100.00%	0	98.39%	2	100.00%	0	98.39%	2	100.00%	0
Sep-20	98.33%	2	98.33%	2	OFF LOAD	0	100.00%	0	100.00%	0	100.00%	0
Oct-20	99.19%	1	99.19%	1	OFF LOAD	0	100.00%	0	99.19%	1	100.00%	0
Nov-20	97.50%	3	98.33%	2	OFF LOAD	0	100.00%	0	100.00%	0	99.17%	1
Dec-20	98.39%	2	97.58%	3	OFF LOAD	0	100.00%	0	99.19%	1	100.00%	0
Jan-21	100.00%	0	99.19%	1	100.00%	0	100.00%	0	99.19%	1	99.19%	1
Feb-21	OFF LOAD	0	99.11%	1	98.21%	2	100.00%	0	100.00%	0	100.00%	0

SO₃ plant utilisation

						Availal	oility					
Month	Unit 1	Days Affected	Unit 2	Days Affected	Unit 3	Days Affected	Unit 4	Days Affected	Unit 5	Days Affected	Unit 6	Days Affected
Mar-20	100.00%	0	93.55%	2	87.10%	4	100.00%	0	64.52%	11	OFF LOAD	0
Apr-20	100.00%	0	100.00%	0	100.00%	0	100.00%	0	100.00%	0	90.00%	3
May-20	93.55%	2	100.00%	0	100.00%	0	100.00%	0	100.00%	0	100.00%	0
Jun-20	100.00%	0	100.00%	0	96.67%	1	100.00%	0	100.00%	0	100.00%	0
Jul-20	100.00%	0	96.77%	1	100.00%	0	100.00%	0	100.00%	0	100.00%	0
Aug-20	93.55%	2	100.00%	0	100.00%	0	100.00%	0	77.42%	7	100.00%	0
Sep-20	100.00%	0	93.33%	2	OFF LOAD	0	100.00%	0	100.00%	0	100.00%	0
Oct-20	100.00%	0	100.00%	0	OFF LOAD	0	100.00%	0	100.00%	0	100.00%	0
Nov-20	100.00%	0	96.67%	1	OFF LOAD	0	100.00%	0	100.00%	0	100.00%	0
Dec-20	100.00%	0	100.00%	0	OFF LOAD	0	100.00%	0	93.55%	2	100.00%	0
Jan-21	57.14%	3	100.00%	0	83.87%	5	100.00%	0	96.77%	1	100.00%	0
Feb-21	OFF LOAD	0	100.00%	0	96.43%	1	92.86%	2	100.00%	0	100.00%	0

Particulate Emission Monitors

Availability						
	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	Unit 6
Mar-20	86.67%	96.97%	96.20%	99.44%	96.84%	OFF
Apr-20	91.26%	96.53%	98.53%	98.66%	96.22%	95.18%
May-20	88.89%	99.19%	99.19%	100.00%	99.73%	98.25%
Jun-20	89.86%	99.20%	99.17%	98.75%	97.78%	90.56%
Jul-20	92.47%	98.48%	99.33%	99.35%	100.00%	99.19%
Aug-20	100.00%	100.00%	99.85%	100.00%	97.99%	100.00%
Sep-20	94.71%	99.63%	OFF	100.00%	100.00%	100.00%
Oct-20	97.98%	99.19%	OFF	99.33%	99.19%	100.00%
Nov-20	94.04%	94.58%	OFF	97.17%	97.28%	99.69%
Dec-20	98.99%	99.01%	OFF	98.92%	93.67%	99.19%
Jan-21	86.90%	99.60%	99.74%	100.00%	91.53%	99.44%
Feb-21	OFF	99.70%	98.46%	100.00%	94.64%	98.90%

Gaseous Emission Monitors

	Availability											
	Unit 1 Unit 2		Unit 3		U	Unit 4		it 5	Unit 6			
Month	SO _x	NOx	SOx	NOx	SOx	NOx	SOx	NO _x	SO _x	NOx	SOx	NOx
Mar-20	99.73%	99.73%	98.80%	98.80%	99.68%	99.68%	99.12%	98.45%	98.79%	98.92%	OFF	OFF
Apr-20	100.00%	99.86%	100.00%	100.00%	96.68%	96.68%	99.83%	99.97%	99.96%	99.96%	99.94%	99.94%
May-20	94.74%	94.74%	100.00%	100.00%	99.87%	100.00%	99.84%	99.84%	93.47%	93.61%	90.89%	90.89%
Jun-20	99.44%	99.44%	99.33%	99.33%	99.33%	99.33%	100.00%	100.00%	100.00%	100.00%	93.30%	93.10%
Jul-20	99.73%	99.73%	99.07%	99.07%	99.73%	99.87%	98.54%	98.85%	99.60%	99.87%	99.86%	99.87%
Aug-20	99.91%	99.91%	100.00%	100.00%	99.85%	99.85%	100.00%	100.00%	100.00%	100.00%	96.67%	96.53%
Sep-20	100.00%	100.00%	99.86%	99.86%	OFF	OFF	100.00%	100.00%	100.00%	100.00%	99.77%	99.77%
Oct-20	99.87%	100.00%	99.87%	99.60%	OFF	OFF	99.46%	99.46%	99.46%	99.46%	99.46%	99.46%
Nov-20	97.66%	97.66%	97.64%	97.78%	OFF	OFF	94.14%	94.14%	94.55%	94.55%	94.64%	94.64%
Dec-20	99.17%	99.17%	98.89%	99.05%	OFF	OFF	99.22%	99.22%	95.32%	95.32%	99.33%	99.33%
Jan-21	99.56%	99.56%	99.60%	99.73%	99%	99%	92.39%	92.39%	99.87%	99.87%	100.00%	100.00%
Feb-21	OFF	OFF	99.70%	99.70%	100%	100%	92.56%	92.71%	98.65%	98.65%	98.27%	98.52%

Oxygen Mo	nitor Avail	abilty				
	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	Unit 6
Mar-20	100.00%	99.80%	97.24%	99.95%	99.19%	OFF
Apr-20	51.08%	100.00%	97.35%	99.97%	99.96%	99.94%
May-20	89.69%	100.00%	100.00%	99.84%	100.00%	99.95%
Jun-20	99.31%	99.92%	99.33%	98.85%	100.00%	100.00%
Jul-20	99.87%	99.30%	99.87%	99.02%	100.00%	99.87%
Aug-20	99.86%	99.92%	99.85%	100.00%	100.00%	96.67%
Sep-20	99.68%	99.86%	OFF	100.00%	100.00%	98.97%
Oct-20	99.73%	99.87%	OFF	99.33%	99.33%	99.46%
Nov-20	99.45%	99.72%	OFF	93.97%	94.55%	94.64%
Dec-20	99.31%	98.85%	OFF	99.22%	95.32%	99.33%
Jan-21	99.56%	99.06%	99.54%	100.00%	99.87%	99.87%
Feb-21	OFF	99.70%	99.55%	99.26%	98.32%	98.52%

14. EFFICIENCY

	ESP Efficiency (%)										
	Unit 1	Unit 1 Unit 2 Unit 3 Unit 4 Unit 5 Unit 6									
Mar-20	99.851%	99.749%	99.698%	99.892%	99.851%	OFF					
Apr-20	99.777%	99.838%	99.695%	99.909%	99.914%	99.707%					
May-20	99.652%	99.847%	99.757%	99.912%	99.909%	99.805%					
Jun-20	99.907%	99.883%	99.874%	99.922%	99.913%	99.783%					
Jul-20	99.835%	99.777%	99.837%	99.905%	99.903%	99.788%					
Aug-20	99.875%	99.872%	99.791%	99.892%	99.845%	99.809%					
Sep-20	99.892%	99.793%	OFF	99.882%	99.913%	99.848%					
Oct-20	99.860%	99.742%	OFF	99.876%	99.828%	99.850%					
Nov-20	99.835%	99.792%	OFF	99.833%	99.867%	99.822%					
Dec-20	99.817%	99.651%	OFF	99.713%	99.813%	99.739%					
Jan-21	99.622%	99.689%	99.717%	99.832%	99.827%	99.745%					
Feb-21	OFF	99.722%	99.736%	99.799%	99.779%	99.775%					

15. REMARKS

UNIT	MWLOSS	REASON	ACTUALSTARTDATE	ACTUALENDDATE
1	593	General Overhaul Outage	2021/02/01 00:00:00	2021/02/28 23:59:59
2	47	EF: High stack emissions	2021/02/06 14:35:00	2021/02/07 00:08:00
2	67	EF: High stack emissions.	2021/02/10 00:43:00	2021/02/10 08:57:00
2	69	High stack emissions.	2021/02/10 15:16:00	2021/02/10 17:51:00
2	80	High stack emissions	2021/02/12 14:45:00	2021/02/12 17:30:00
2	130	High stack emissions	2021/02/12 20:39:00	2021/02/13 02:41:00
2	80	EF: High stack emissions	2021/02/14 21:18:00	2021/02/15 00:04:00
2	122	EF:High stack emissions	2021/02/17 20:38:00	2021/02/18 03:45:00
2	78	EF: High stack emissions	2021/02/20 00:43:00	2021/02/20 08:44:00
2	28	EF: High stack emissions	2021/02/20 08:44:00	2021/02/20 13:33:00
2	79	EF: High stack emissions	2021/02/20 13:33:00	2021/02/20 16:58:00
2	79	EF: High stack emissions.	2021/02/20 20:06:00	2021/02/21 00:00:00
2	80	High stack emissions	2021/02/22 20:02:00	2021/02/22 23:26:00
2	180	Hight stack emissions	2021/02/22 23:26:00	2021/02/23 00:11:00
2	52	EF:High stack emissions	2021/02/26 23:16:00	2021/02/27 00:18:00
2	80	AM: LHO Precip casing repairs.	2021/02/21 00:00:00	2021/02/21 22:23:00
3	593	Unit tripped on feed water tank level low	2021/02/13 20:42:00	2021/02/14 02:10:00
3	47	High stack emissions	2021/02/02 10:56:00	2021/02/02 12:29:00
3	50	EF:High stack emissions.	2021/02/02 20:59:00	2021/02/03 00:22:00
3	69	EF: High stack emissions.	2021/02/10 20:47:00	2021/02/10 22:15:00
3	48	EF: High stack emissions.	2021/02/20 21:35:00	2021/02/21 00:01:00
3	114	High stack emissions.	2021/02/23 11:13:00	2021/02/23 17:40:00
3	66	EF: High stack emissions	2021/02/26 10:05:00	2021/02/26 12:21:00
3	116	EF: High stack emissions.	2021/02/26 12:21:00	2021/02/26 17:03:00
3	118	High stack emissions	2021/02/26 20:29:00	2021/02/27 00:00:00
3	118	LHI pricip casing repairs	2021/02/27 00:00:00	2021/02/28 00:30:00
3	118	AM: RHI Precip casing repairs.	2021/02/28 00:30:00	2021/02/28 19:41:00
3	218	EF: High stack emssions	2021/02/01 00:00:00	2021/02/01 04:48:00
4	200	EF: High stack emssions	2021/02/11 06:59:00	2021/02/11 12:29:00
4	99	EF: High stack emssions	2021/02/11 12:29:00	2021/02/11 13:48:00
5	525	Turbine physical over speed test	2021/02/18 22:45:00	2021/02/19 02:11:00
5	593	For RHO Precip casing partially blocked	2021/02/19 02:11:00	2021/02/22 03:08:00
5	593	Boiler tube leak repairs.	2021/02/22 10:28:00	2021/02/26 02:13:00
5	59	EF:High stack emissions.	2021/02/01 00:00:00	2021/02/01 03:19:00
5	90	High stack emissions	2021/02/03 13:19:00	2021/02/03 20:25:00
5	110	EF: High stack emissions	2021/02/03 20:25:00	2021/02/03 21:15:00
5	130	High stack emissions.	2021/02/03 21:15:00	2021/02/03 22:08:00
5	159	High stack emissions	2021/02/03 22:08:00	2021/02/04 05:23:00
5	50	EF: High stack emissions	2021/02/06 09:05:00	2021/02/06 10:22:00
5	148	EF: High stack emissions	2021/02/06 10:22:00	2021/02/07 00:03:00
5	151	righ stack emissions.	2021/02/09 09:42:00	2021/02/10 00:34:00
5	38	High stack emissions	2021/02/12 14:39:00	2021/02/12 17:20:00
5	32		2021/02/12 20:22:00	2021/02/13 00:20:00
5 5	180	EF: High stack emissions	2021/02/28 12:27:00	2021/02/28 17:03:00
5	140	RHI precip casing repairs.	2021/02/08 00:12:00	2021/02/08 04:28:00
5	61	Ef: High stock omssions	2021/02/03 11:09:00	2021/02/08 17:51:00
0	10 502	En righ slaak Roller tube leek	2021/02/03 11.00.00	2021/02/03 13.19.00
0	502	Boiler tube leak renairs	2021/02/10 10.20.00	2021/02/17 10.40.00
0	118	FF' High stack emissions	2021/02/22 13:39:00	2021/02/2012.44.00
6	60	FF: High stack emissions	2021/02/03 13:24:00	2021/02/03 17:03:00
6	171	EF: High stack emissions	2021/02/03 19:48:00	2021/02/04 05:12:00
6	72	EF:High stack emissions.	2021/02/04 20:18:00	2021/02/05 00:05:00
6	80	EF: High stack emissions.	2021/02/10 01:02:00	2021/02/10 08:56:00
6	119	RHI precip casing repairs.	2021/02/06 00:36:00	2021/02/06 00:52:00
6	217	AM: Dust plant standing.	2021/02/20 03:17:00	2021/02/20 17:42:00

	PM Exceedances	
U2.	ESP Poor Performance	04-Feb
U2.	Flue gas temperature imbalance Poor Esp Performance and Manual Rapping	05-Feb
U2.	Poor ESP Performance	08-Feb
U2.	ESP Poor Performance and manual rapping	09-Feb
U2.	ESP Poor Performance	11-Feb
U2.	 Manual rapping was implemented last night. LHO F3 and RHO F3 high hopper levels. LHO F7 Poor performing (under voltage) EMS provided feedback internal fault confirmed LHI F7, EMS provided feedback sparking and arcing, awaiting plant 	16-Feb
	 Manual rapping done last night therefore high emissions 	18-Feb
U2.	Poor ESP Performance	
U2.	Poor ESP performance	19-Feb
U2.	LHO casing was taken on outage	21-Feb
	Sharp increase in air flow from 23:00 contributed to higher emissions	24-Feb
U2.	ESP poor Performance	
U2.	Manual Rapping ESP Poor Performace SO3 plant tripped on comms fault for 3 hours in the morning	25-Feb
U2.	ESP Poor Performance	27-Feb
112	Section 30 Incurred: SO3 plant challenges and Unit light up	01-Feb
03.		03-Feb
U3.	DHP Standing, Poor Esp Performance and Manual Rapping required	05-Eeb
U3.	Poor ESP performance and Manual rapping	03-1-60
	ESP Poor Performance GCD provided feedback that backend transformers investigation continued yesterday and was brought back to	08-Feb
U3.	service last night, additionally LH rapping problems occurred	
U3.	2 blocked hoppers; ESP poor Performance	12-Feb

U3.	Unit Tripped	13-Feb
U3.	• Synchronised on load 14/02 @ 02:11, need to be below the limit by 17/02 @ 02:11	14-Feb
U3.	ESP Poor Performance	18-Feb
U3.	HFT optimisation	21-Feb
U3.	ESP Poor Performance	22-Feb
U3.	Manual Rapping RHI has no power supply yesterday HFT optimization	24-Feb
U3.	Poor ESP Performance	25-Feb
U3.	Casing Outage	27-Feb
U3.	Casing Outage, Number of defects were addressed and improvement in performance was seen	28-Feb
U4.	 SO3 plant off for repairs on the thermocouple and pocket and leak on the converter. 	08-Feb
U4.	 SO3 plant off for repairs on the thermocouple and pocket and leak on the converter. 	09-Feb
U4.	SO3 plant repairs were done and the plant is ramping up	10-Feb
U5.	Exceedance due to Poor ESP Performance and Manual Rapping	01-Feb
U5.	ESP Poor Performance	04-Feb
U5.	Poor ESP Performance (casing outage planned for the weekend) and manual rapping	05-Feb
U5.	Poor ESP Performance	07-Feb

U5.	 High hoppers on LHO F5 and RHO F3, RHO casing is partially blocked causing poor performance. Unit need to be off for 3 days to unblock Manual Rapping done 	10-Feb
U5	Poor ESP Performance	11-Feb
05.		15-Feb
U5.	BPE advised unit was running high last night due to manual soot blowing	10100
	 Unit is requested for weekend maintenance of 3.5 days, Need to manage emissions with manual rapping until unit is off for opportunity 	17-Feb
U5.	RHO Precip casing partially blocked	
	• Unit was high due to it being shut down between 23:00-00:00	18-Feb
U5.	RHO Precip casing partially blocked	
U5.	Unit Shut Down for RHO Precip Casing blocked and ID fan Vane fault	19-Feb
U5.	Unit Synchronised 03:08 22/02/2021 Unit Shut Down for Boiler Tube Leak Repairs 10:29 22/02/2021	22-Feb
U5.	Unit Synchronised on load at 02:13 26/02/2021	26-Feb
U5.	Unit Light Up	27-Feb
U5.	Unit Light Up	28-Feb
U6.	Exceedance due to Poor ESP Performance and Manual Rapping	01-Feb
U6.	Poor ESP Performance	02-Feb
U6.	Poor ESP Performance and manual rapping	05-Feb
U6.	Poor ESP Performance	06-Feb
U6.	ESP Poor performance	08-Feb
U6.	ESP Poor Performance	09-Feb
U6.	ESP Poor Performance	21-Feb
U6.	• Unit Synchronized on 28/02 @ 12:44, need to be below the limit on 03/03 @ 12:44	28-Feb

NOX Exceedances				
	Because there is no abatement technology for NOx installed at Lethabo to assist with reducing the amount of NOx			
U3.	produced, operating with both top mills in service and one bottom mill out resulted in the NOx exceeding the limit	06-Feb		
	Because there is no abatement technology for NOx installed at Lethabo to assist with reducing the amount of NOx			
U3.	produced, operating with both top mills in service and one bottom mill out resulted in the NOx exceeding the limit	07-Feb		
	Because there is no abatement technology for NOx installed at Lethabo to assist with reducing the amount of NOx			
U3.	produced, operating with both top mills in service and one bottom mill out resulted in the NOx exceeding the limit	09-Feb		
	Because there is no abatement technology for NOx installed at Lethabo to assist with reducing the amount of NOx			
U3.	produced, operating with both top mills in service and one bottom mill out resulted in the NOx exceeding the limit	17-Feb		
	Because there is no abatement technology for NOx installed at Lethabo to assist with reducing the amount of NOx			
U6.	produced, operating with both top mills in service and one bottom mill out resulted in the NOx exceeding the limit	01-Feb		