

Ms Mpho Nembilwi Nkangala District Municipality PO BOX 437 MIDDLEBURG 1050 Date: 03 March 2021

Enquiries: Livhuwani Tshilate 017 615 2317

Ref: 17/4/AEL/MP312/11/09

Dear Ms Nembilwi

KRIEL POWER STATION'S MONTHLY STACK EMISSIONS REPORT FOR THE MONTH OF SEPTEMBER 2020

This serves as the monthly report required in terms of Section 7.4 in Kriel Power Station's Atmospheric Emission License 17/4/AEL/MP312/11/09. The emissions are for the month of September 2020. Verified emissions of particulates matter, SO_2 and NO_x (as NO_2) are also included.

Raw Materials and Products

Table 1: Quantity of Raw Materials and Products used/produced for the month of September 2020

Raw Materials and Products used	Raw Material Type	Units	Maximum Permitted Consumption / Rate (Quantity)	Consumption / Rate in Month of September 2020	
useu	Coal	Tons/month	1 227 600	529 158.00	
	Fuel Oil	Tons/month	5 000	1 876.08	
Production Rates	Product/ By- Product Name	Unit	Maximum Production Capacity Permitted (Quantity)	Production Rate in Month of September 2020	
	Ash	Tons/month	not specified	491.3	
	RE PM	kg/MWh	not specified	0.48	

1/...

Eskom Holdings SOC Limited Reg No 2002/015527/30

Abatement Technology

Associated Unit/Stack	Technology Type	Minimum Control Efficiency	Actual Efficiency (%) September 2020
Unit 1	ESP	98%	99.67%
Unit 2	ESP	98%	99.64%
Unit 3	ESP	98%	Outage
Unit 4	ESP	98%	99.42%
Unit 5	ESP	98%	99.50%
Unit 6	ESP	98%	99.73%

Table 2: Abatement Equipment Control Technology for September 2020.

Energy Source Characteristics

Table 3: Energy Source Material Characteristics for the month of September 2020

Characteristic	Stipulated Range (Unit)	Monthly Average Content	
Sulphur Content	0.6-1.2 (%)	0.87	
Ash Content	21-36 (%)	26.56	

Monthly Monitor Reliability

Associated Unit/Stack	PM (%)	SOx (%)	NOx (%)
North	99.72%	99.86%	100%
South	94.05%	100%	100%

Emissions Reporting

Graph Legend Description

Condition	Colour	Description
Normal		Emissions below Emission Limit Value (ELV)
Grace		Emissions above the ELV during grace period
Section 30		Emissions above ELV during a NEMA S30 incident
		Emissions above ELV but outside grace or S30 incident
Contravention		conditions

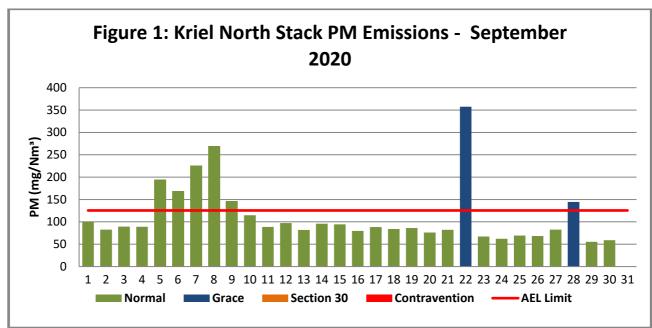


Figure 1: PM emissions (daily averages) for the month of September 2020 against emission limit for the North Stack; monthly average 113.39 mg/Nm³

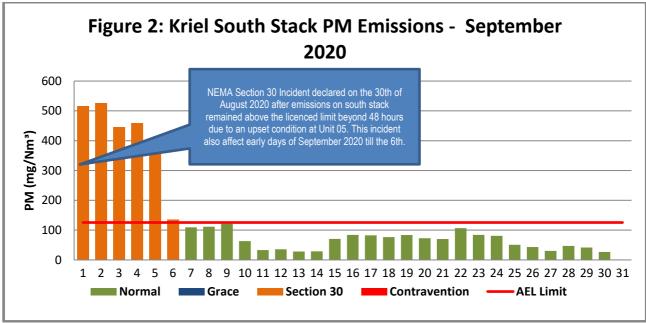


Figure 2: PM emissions (daily averages) for the month of September 2020 against emission limit for the South Stack; monthly average 134.28 mg/Nm³

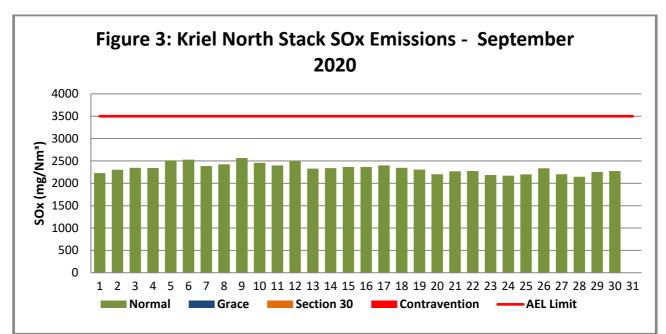


Figure 3. SO2 emissions (daily averages) for the month of September 2020 against emission limit for the North Stack. The SOx Limit is 3500mg/Nm³.

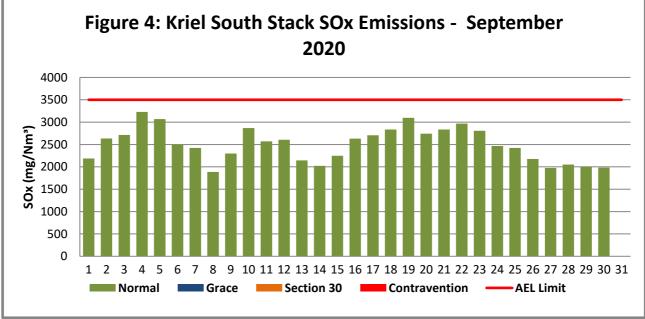


Figure 4. SO2 emissions (daily averages) for the month of September 2020 against emission limit for the South Stack. The SOx Limit is 3500mg/Nm³.

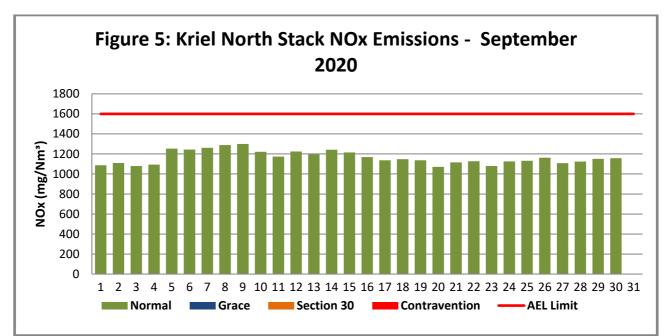


Figure 5. NO2 emissions (daily averages) for the month of September 2020 against emission limit for the North Stack. The NOx Limit is 1600mg/Nm³.

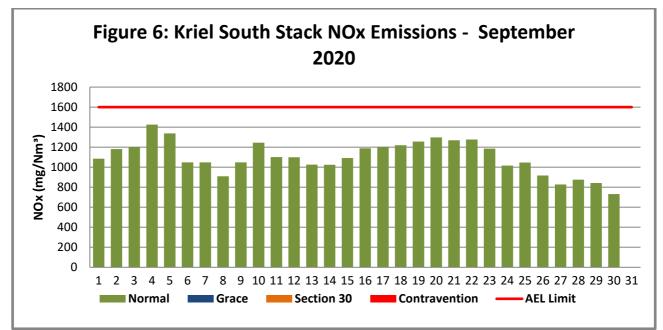


Figure 6. NO2 emissions (daily averages) for the month of September 2020 against emission limit for the South Stack. The NOx Limit is 1600mg/Nm³.

 Table 4: Monthly tonnages for the month September 2020

Unit	PM (tons)	SO ₂ (tons)	NO ₂ (tons)	
SUM	491.3	10 153.9	4 675.7	

Table 5: Each unit and respective days operating under normal operation and section 30 days respectively

2020								
Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average PM (mg/Nm³)		
North	5	2	0	0	7	113.4		
South	0	0	6	0	6	134.3		

Table 5.1: Operating days in compliance to PM AEL Limit - September 2020

Table 5.2: Operating	days in co	ompliance to S	SOx AEL Limit	September 2020

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average SOx (mg/Nm³)
North	30	0	0	0	0	2 332.5
South	30	0	0	0	0	2 503.1

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average NOx (mg/Nm ³)
North	30	0	0	0	0	1 164.4
South	30	0	0	0	0	1 100.7

Light up information

North Stack	Event 1	Event 2		Event 3		Event 4	
Unit No.	no event	Ur	Unit 2		no event		nit 2
Breaker Open (BO)		12:55 AM	2020/09/02	8:40 AM	2020/09/21	3:00 AM	2020/09/19
Draught Group (DG) Shut Down (SD)		11:50 AM	2020/09/02	11:10 PM	2020/09/21	5:30 PM	2020/09/19
BO to DG SD (duration)	DD:HH:MM	00:10:55	DD:HH:MM	00:14:30	DD:HH:MM	00:14:30	DD:HH:MM
Fires in time		8:20 PM	2020/09/03			11:10 AM	2020/09/20
Synch. to Grid (or BC)		1:25 AM	2020/09/04			7:40 AM	2020/09/21
Fires in to BC (duration)	DD:HH:MM	00:05:05	DD:HH:MM		DD:HH:MM	00:20:30	DD:HH:MM
Emissions below limit from BC (end date)		12:00 AM	2020/08/26			not > limit	not > limit
Emissions below limit from BC (duration)	DD:HH:MM	+++++++++++++++++++++++++++++++++++++++	DD:HH:MM		DD:HH:MM	n/a	DD:HH:MM

North Stack Cont.	Event 1	Event 2	Event 3	Event 4	
Unit No.	Unit No. no event		no event	no event	

Breaker Open (BO)	6:35 AM	2020/09/28	4:15 PM	2020/09/29	12:25 AM	2020/10/01	12:25 PM	2020/10/01
Draught Group (DG) Shut Down (SD)	10:20 PM	2020/09/28	9:40 AM	2020/09/30	7:45 AM	2020/10/01	2:00 AM	2020/10/02
BO to DG SD (duration)	00:15:45	DD:HH:MM	00:17:25	DD:HH:MM	00:07:20	DD:HH:MM	00:13:35	DD:HH:MM
Fires in time								
Synch. to Grid (or BC)								
Fires in to BC (duration)		DD:HH:MM		DD:HH:MM		DD:HH:MM		DD:HH:MM
Emissions below limit from BC (end date)								
Emissions below limit from BC (duration)		DD:HH:MM		DD:HH:MM		DD:HH:MM		DD:HH:MM

South Stack	Event 1		Event 2		Event 3		Event 4	
Unit No.	n	o event	Unit 5		no event		Unit 6	
Breaker Open (BO)			11:15 PM	2020/09/04	10:35 PM	2020/09/02	BO previously	BO previously
Draught Group (DG) Shut Down (SD)			12:05 PM	2020/09/05	3:10 PM	2020/09/03	n/a	n/a
BO to DG SD (duration)		DD:HH:MM	00:12:50	DD:HH:MM	00:16:35	DD:HH:MM	n/a	DD:HH:MM
Fires in time			7:35 AM	2020/09/07			1:20 AM	2020/09/04
Synch. to Grid (or BC)			11:45 AM	2020/09/07			2:45 PM	2020/09/04
Fires in to BC (duration)		DD:HH:MM	00:04:10	DD:HH:MM		DD:HH:MM	00:13:25	DD:HH:MM
Emissions below limit from BC (end date)			not > limit	not > limit			12:00 AM	2020/08/26
Emissions below limit from BC (duration)		DD:HH:MM	n/a	DD:HH:MM		DD:HH:MM	######################################	DD:HH:MM

South Stack Cont.	Event 1		Event 2		Event 3		Event 4	
Unit No.	Un	nit 4	no	event	no event		no event	
Breaker Open (BO)	10:25 PM	2020/09/09	2:05 AM	2020/09/25	12:30 PM	2020/09/25	8:45 PM	2020/09/26
Draught Group (DG) Shut Down (SD)	9:10 AM	2020/09/10	4:10 AM	2020/09/25	10:50 AM	2020/09/26	5:05 AM	2020/09/27
BO to DG SD (duration)	00:10:45	DD:HH:MM	00:02:05	DD:HH:MM	00:22:20	DD:HH:MM	00:08:20	DD:HH:MM
Fires in time	7:15 AM	2020/09/14						
Synch. to Grid (or BC)	3:05 PM	2020/09/14						
Fires in to BC (duration)	00:07:50	DD:HH:MM		DD:HH:MM		DD:HH:MM		DD:HH:MM
Emissions below limit from BC (end date)	12:00 AM	2020/08/26						

Emissions below limit from BC (duration)	###############	DD:HH:MM		DD:HH:MM		DD:HH:MM		DD:HH:MM	
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Complaints Register

Table 7: Complaints for the month of September 2020.								
Source Code/ Name	Root Cause Analysis	Calculation of Impacts/ emissions associated with the incident	Dispersion modeling of pollutants where applicable	Measures implemented to prevent reoccurrence	Date by which measure will be implemented			
There was no complaint related to air quality received during the month of September 2020.								

General

The particulate matter (PM10) emissions on the North common stack were within the monthly limit during the month of September 2020. North stack recorded the monthly PM10 average emissions figure of **113.4 mg/Nm3**. South stack recorded PM10 monthly average figure of **65.88 mg/Nm3** under normal operation (07 – 30 September 2020) and the overall figure of **118.99 mg/Nm3** including days under abnormal/upset condition (01- 30 September 2020). The gaseous (NOx & SOx) emissions on the north stack were also within the daily limit; however there were days at which South stack (NOx & Sox) monitors were defective during the month of September 2020.

South Stack – Gaseous Monitors Unavailable

On the 8th of September 2020, the NOx and SOx monitor on the south stack failed and became unavailable; this was exactly a day after the said monitor was calibrated by the OEM. The investigations immediately carried out by maintenance department found that the monitor had failed due to a faulty O2/H20 analyzer. The OEM was then called to site to fix and calibrate the aforementioned monitors which were successfully fixed and restored to service on the 14th of September 2020. The rest of the days at which the monitor was functional during the month of September 2020 was used to determine emissions compliance status as indicated above (para 1).

The above discussed monitor incident has impacted on Kriel Power Station's statutory reporting requirements of NOx emissions on the south stack. However, based on the investigation on maximum emissions release rate conducted at both north and south emissions stacks, gaseous emissions at Kriel Power Station have never came close to exceeding the limits during Plant Start-Up, Upset or Maintenance and Shutdown Conditions. Based on previous readings during normal operations, the gaseous emission limits have not been exceeded then either. Kriel Power Station is confident that NOx and SOx emissions on south stack have been within the limit during the period when the monitor was unavailable.

NB: The rest of the information demonstrating compliance with the emission license conditions is supplied in the annual emission reports sent to your office.

Month	Description of Section30 Incidents - including the	Root Cause (s)	Status of S30 Incident with	Remarks
	reference number		DEFF (open or	

			closed)	
April - 2020	No section 30 incident reported.			No event to report.
May - 2020	No section 30 incident reported.			No event to report.
June - 2020	No section 30 incident reported.			No event to report.
July - 2020	No section 30 incident reported.			No event to report.
Aug - 2020	Upset condition in Unit 05 exceeded 48 hours grace period.	High hopper levels and ash transportation backlog at Unit 05 due to MCB		Incident processed
Sep - 2020	No section 30 incident reported.			No event to report.
Oct - 2020				
Nov - 2020				
Dec - 2020				
Jan - 2021				
Feb - 2021				
Mar - 2021				