

### HENDRINA POWER STATION MONTHLY EMISSIONS REPORT

Atmospheric Emission License 17/4/AEL/MP313/11/16



# 1 RAW MATERIALS AND PRODUCTS

Raw	Raw Material Type	Units	Max. Permitted Consumption Rate	Consumption Rate Mar-2022
Materials and Products	Coal	Tons	820 000	209 835.0
Floudets	Fuel Oil	Tons	3 200	1139.89
Production	Product / By-Product Name	Units	Max. Production Capacity Permitted	Production Rate Mar-2022
Production -	Product / By-Product Name Energy	Units GWh		Production Rate Mar-2022
Production Rates			Permitted	

# 2 ENERGY SOURCE CHARACTERISTICS

Coal Characteristics	Units	Stipulated Range	Monthly Average Content
Sulphur Content	%	0.6 to < 1	1.09
Ash Content	%	31 to < 35	29.03

# 3 EMISSION LIMITS (mg/Nm³)

Associated Unit/Stack	РМ	SOx	NOx	
North	75	3200	1200	
South	75	3200	1200	

### 4 ABATEMENT TECHNOLOGY (%)

Associated Unit/Stack	Technology Type	Efficiency Mar-2022		
Unit 1	Fabric Filter Plant (FFP)	Unit Off-line		
Unit 2	Fabric Filter Plant (FFP)	99.984%		
Unit 3	Fabric Filter Plant (FFP)	Unit Off-line		
Unit 4	Fabric Filter Plant (FFP)	Unit Off-line		
Unit 5	Fabric Filter Plant (FFP)	99.987%		
Unit 6	Fabric Filter Plant (FFP)	99.994%		
Unit 7	Fabric Filter Plant (FFP)	99.990%		
Unit 8	Fabric Filter Plant (FFP)	Unit Off-line		
Unit 9	Fabric Filter Plant (FFP) Unit			
Unit 10	Fabric Filter Plant (FFP)	100.000%		

Note: Abatement plant does not have bypass mode operation, hence plant 100% Utilised.

# 5 MONITOR RELIABILITY (%)

Associated Unit/Stack	РМ	SO <sub>2</sub>	NO	O <sub>2</sub>	CO <sub>2</sub>
North	99.6	98.3	98.1	98.8	96.6
South	90.5	100.0	100.0	99.7	100.0

Note: NOx emissions is measured as NO in PPM. Final NOx value is expressed as total NO<sub>2</sub>

# 6 EMISSION PERFORMANCE

Table 6.1: Monthly tonnages for the month of March-2022

Associated Unit/Stack	PM (tons)	SOx (tons)	NOx (tons)	CO <sub>2</sub> (tons)
North	2.7	1 306.4	439.0	143 760.3
South	32.3	2 181.2	1 071.2	300 237.2
SUM	35.0	3 487.6	1 510.2	443 997.4

Table 6.2: Operating days in compliance to PM AEL Limit - March 2022

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average PM (mg/Nm³)
North	22	0	0	0	0	4.5
South	31	0	0	0	0	27.8
SUM	53	0	0	0	0	T

#### Comments

Normal days for PM determined according to section 7.3.5 of AEL (PM not reportable when units are off or during start-ups/shutdowns)

North Stack non-normal days: 9, whereby 6 days units offload and 3 days is regarded as start-up and shutdown operation.

South Stack Boiler Units were running normal for the whole month

South Stack PM monitor failed on the 28th of March and was returned to service on the 5th of April.

The Station used averaged data to compesate for lost data on the South Stack PM monitor between 28 and 31 March.

Table 6.3: Operating days in compliance to SOx AEL Limit - March 2022

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average SOx (mg/Nm³)
North	23	0	0	0	0	1 965.5
South	31	0	0	0	0	1 714.8
SUM	54	0	0	0	0	

Comments Normal days determined by when gassess continued to be detected by monitor.

North Stack, gaseous emissions were not detected for a period of 8 days

Table 6.4: Operating days in compliance to NOx AEL Limit - March 2022

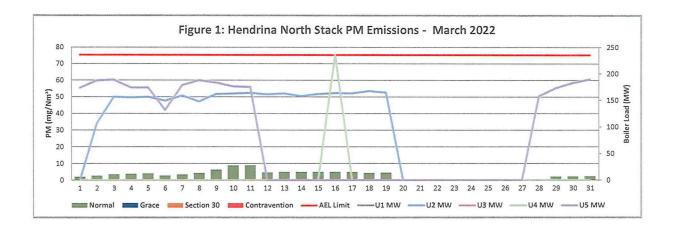
Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average NOx (mg/Nm³)
North	23	0	0	0	0	663.3
South	31	0	0	0	0	838.6
SUM	54	0	0	0	0	

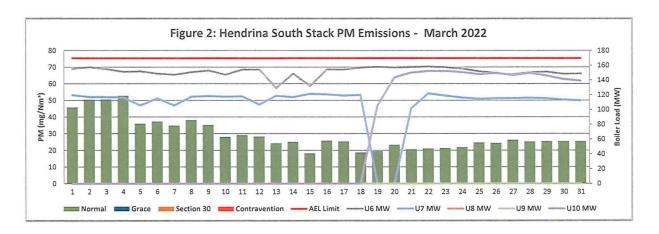
Comments Normal days determined by when gassess continued to be detected by monitor.

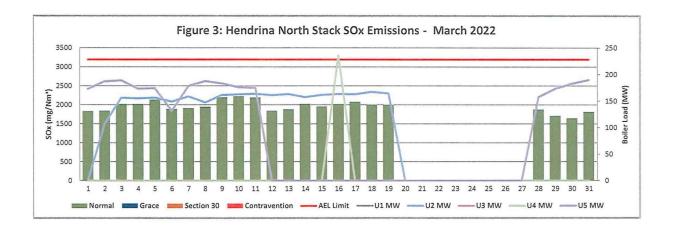
North Stack, gaseous emissions were not detected for a period of 8 days

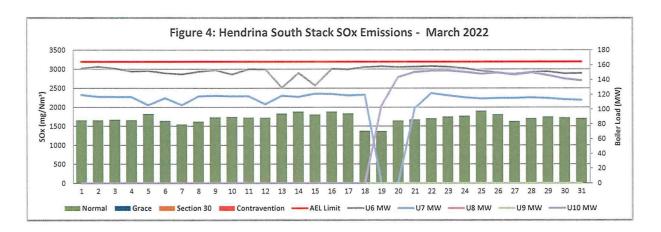
Table 6.5: Legend Description

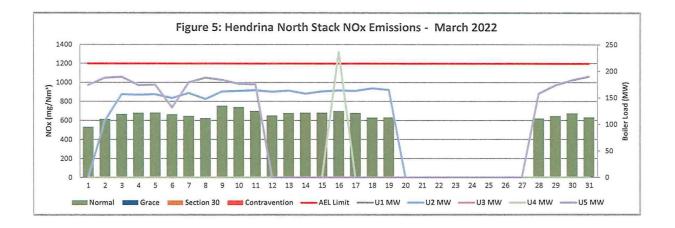
Condition	Colour	Description
Normal	State 15	Emissions below Emission Limit Value (ELV)
Grace		Emissions above the ELV during grace period
Section 30	No. of the least o	Emissions above ELV during a NEMA S30 incident
Contravention		Emissions above ELV but outside grace or S30 incident conditions

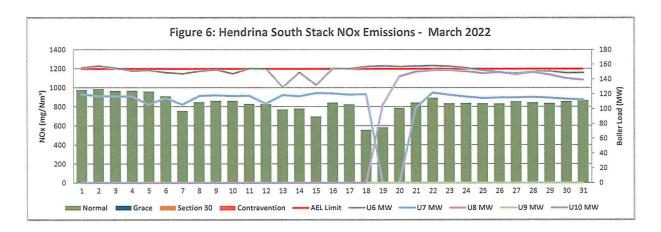












# 7 SHUT DOWN AND LIGHT UP INFORMATION

Table 7.1 PM Start-up information for the month of March-2022

North Stack	Even	t 1	Ever	nt 2	Eve	nt 3
Unit No.	Unit		Unit 5		Unit 5	
Breaker Open (BO)	BO previously	BO previously	4:45 am	2022/03/06	9:45 pm	2022/03/11
Draught Group (DG) Shut Down (SD)	n/a	n/a	5:05 am	2022/03/06	7:15 am	2022/03/12
BO to DG SD (duration)	n/a	DD:HH:MM	00:00:20	DD:HH:MM	00:09:30	DD:HH:MM
Fires in time	5:30 am	2022/03/02	2022/03/07	2022/03/07	28:00:40	2022/03/28
Synch. to Grid (or BC)	5:30 pm	2022/03/02	9:50 am	2022/03/07	11:40 am	2022/03/28
Fires in to BC (duration)	00:12:00	DD:HH:MM	00:12:00	DD:HH:MM	00:11:00	DD:HH:MM
Emissions below limit from BC (end date)	not > limit	not > limit	not > limit	not > limit	not > limit	not > limit
Emissions below limit from BC (duration)	n/a	DD:HH:MM	n/a	DD:HH:MM	n/a	DD:HH:MM

South Stack	Ever	nt 1	Event 2		
Unit No.	Unit	t 7	Unit 10		
Breaker Open (BO)	1:45 am	2022/03/18	BO previously	BO previously	
Draught Group (DG) Shut Down (SD)	2:15 am	2022/03/18	n/a	n/a	
BO to DG SD (duration)	00:00:30	DD:HH:MM	n/a	DD:HH:MM	
Fires in time	8:50 am	2022/03/21	2022/03/19	2022/03/19	
Synch. to Grid (or BC)	2:50 pm	2022/03/21	3:50 pm	2022/03/19	
Fires in to BC (duration)	00:06:00	DD:HH:MM	00:06:00	DD:HH:MM	
Emissions below limit from BC (end date)	not > limit	not > limit	not > limit	not > limit	
Emissions below limit from BC (duration)	n/a	DD:HH:MM	n/a	DD:HH:MM	

<sup>7.2:</sup> Point Source emissions released during start-up (fires-in) and Shut-down (SD) for the month of March-2022 in mg/Nm³

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### 8 EMERGENCY GENERATION

There was no emergency generation

### 9 COMPLAINTS REGISTER

No complaints received

# 10 S30 INCIDENT OR LEGAL CONTRAVENTION REGISTER

The Station did not experienced NEMA section 30 or Emission Legal Contravention for the month of March 2022

### 11 General

Notification on the failure of South Stack PM monitor was sent to the municipality

26/04/2022

Compiled Environmental Officer

Date

B Madiope

E

09 NAY 3022 Date

Authorised by GM

A Van Greuning

Compiled by Boiler Engineering Department

For Nkangala District Municipality

Copies Eskom Environmental Management

Group Technology Engineering

Hendrina Power Station

26/04/2022

Boiler/ FFP Marco Cossa Date

Validated by Manager

Paulor or

09/05/2022

R Goliada

Environmental J Ramagoma Date

FFP SE/ Environmental Officer

Air Qaulity Officer

D Herbst B Mccourt

R Rampiar E Patel

Engineering Manager
Operating Manager
Maintenance Manager
Unit Production Manager
Boiler Engineering Manager
System Engineer Boiler Engineering
Environmental Officer
C & I Engineering Manager
Production Manager
Environmental Manager

PSM