

HENDRINA POWER STATION MONTHLY EMISSIONS REPORT

Atmospheric Emission License 17/4/AEL/MP313/11/16







1 RAW MATERIALS AND PRODUCTS

Raw	Raw Material Type	Units	Max. Permitted Consumption Rate	Consumption Rate Feb-2023	
Materials and Products	Coal	Tons	820 000	60 933.0	
rioducts	Fuel Oil	Tons	3 200	671.85	
	Product / By-Product Name	Units	Max. Production Capacity Permitted	Production Rate Feb-2023	
Dundundlan					
Production	Energy	GWh	1344	83.78	
Production Rates	Energy Ash	GWh Tons	1344 290 000	83.78 15 221	

2 ENERGY SOURCE CHARACTERISTICS

Coal Characteristics	Units	Stipulated Range	Monthly Average Content
Sulphur Content	%	0.6 to < 1	0.67
Ash Content	%	31 to < 35	24.98

3 EMISSION LIMITS (mg/Nm³)

Associated Unit/Stack	PM	SO ₂	NOx
North	75	3200	1200
South	75	3200	1200

4 ABATEMENT TECHNOLOGY (%)

Associated Unit/Stack	Technology Type	Efficiency Feb-2023
Unit 1	Fabric Filter Plant (FFP)	Unit Off-line
Unit 2	Fabric Filter Plant (FFP)	99.958%
Unit 3	Fabric Filter Plant (FFP)	Unit Off-line
Unit 4	Fabric Filter Plant (FFP)	Unit Off-line
Unit 5	Fabric Filter Plant (FFP)	Unit Off-line
Unit 6	Fabric Filter Plant (FFP)	Unit Off-line
Unit 7	Fabric Filter Plant (FFP)	Unit Off-line
Unit 8	Fabric Filter Plant (FFP)	Unit Off-line
Unit 9	Fabric Filter Plant (FFP)	Unit Off-line
Unit 10	Fabric Filter Plant (FFP)	100.000%

Note: Abatement plant does not have bypass mode operation, hence plant 100% Utilised.

Table 6.2: Operating days in compliance to PM AEL Limit - February 2023

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average PM (mg/Nm³)
North	11	0	0	0	0	13.6
South	14	0	0	0	0	13.9
SUM	25	0	0	0	0	

Table 6.3: Operating days in compliance to SO₂ AEL Limit - February 2023

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average SO ₂ (mg/Nm³)
North	13	0	C	0	0	1 112.3
South	15	0	C	0	0	898.0
SUM	28	0	C	0	0	

Table 6.4: Operating days in compliance to NOx AEL Limit - February 2023

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average NOx (mg/Nm³)
North	13	0	0	0	0	367.7
South	15	0	0	0	0	487.2
SUM	28	0	0	0	0	

Table 6.5: Legend Description

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Condition	Colour	Description
Normal	GLAL.	Emissions below Emission Limit Value (ELV)
Grace		Emissions above the ELV during grace period
Section 30		Emissions above ELV during a NEMA S30 incident
Contravention	THE SALE	Emissions above ELV but outside grace or S30 incident conditions

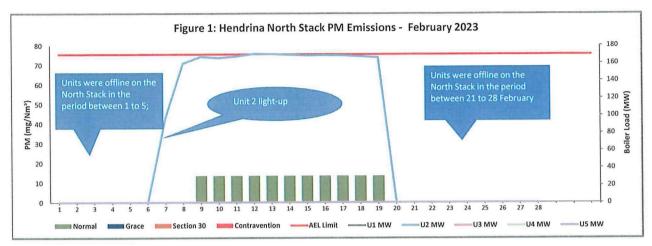


Figure 1: PM emissions for the month of February 2023 against emission limit for the North Stack. The average was 13.6mg/Nm3

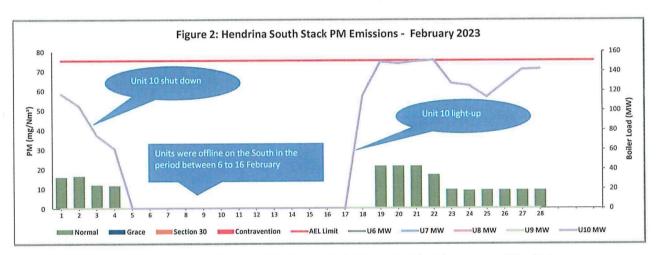


Figure 2: PM emissions for the month of February 2023 against emission limit for the South Stack. The average was 13.9mg/Nm3

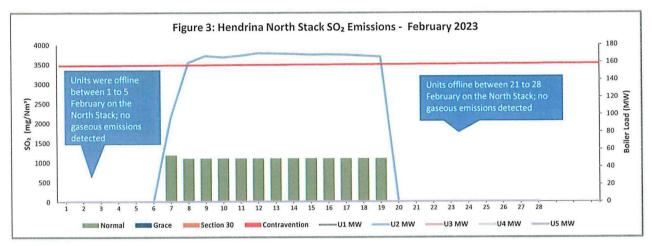


Figure 3: SOx emissions for the month of February 2023 against emission limit for the North Stack. The SOx limit is 3500mg/Nm3

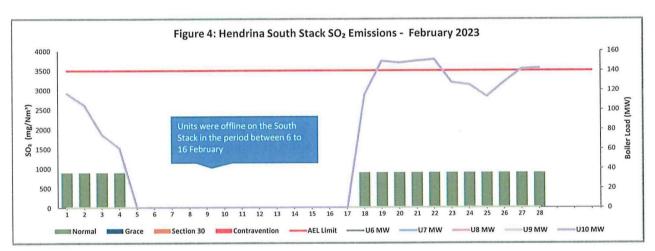


Figure 3: SOx emissions for the month of February 2023 against emission limit for the South Stack. The SOx limit is 3500mg/Nm3

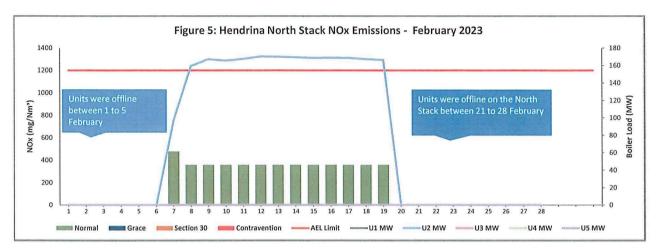


Figure 5: NOx emissions for the month of February 2023 against emission limit for the North Stack. The NOx limit is 1200mg/Nm3

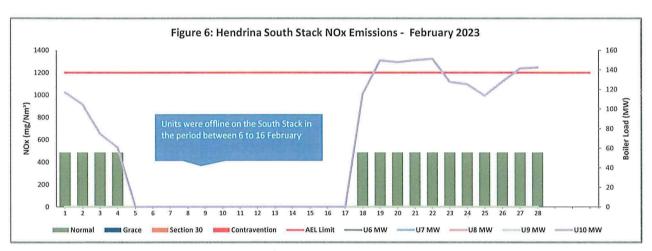


Figure 6: NOx emissions for the month of February 2023 against emission limit for the South Stack. The NOx limit is 1200mg/Nm3

7 SHUT DOWN AND LIGHT UP INFORMATION

Table 7.1 PM Start-up information for the month of February-2023

North Stack	Event 1		Eve	nt 2
Unit No.	Ui	nit 2	Unit 2	
Breaker Open (BO)			5:35 pm	2023/02/19
Draught Group (DG) Shut Down (SD)			6:45 pm	2023/02/19
BO to DG SD (duration)		DD:HH:MM	00:01:10	DD:HH:MM
Fires in time	3:50 pm	2023/02/07		
Synch. to Grid (or BC)	3:50 am	2023/02/08		
Fires in to BC (duration)	00:12:00	DD:HH:MM		DD:HH:MM
Emissions below limit from BC (end date)	not > limit	not > limit		
Emissions below limit from BC (duration)	n/a	DD:HH:MM		DD:HH:MM

South Stack	Eve	ent 1
Unit No.	Un	it 10
Breaker Open (BO)	2:15 am	2023/02/04
Draught Group (DG) Shut Down (SD)	2:15 am	2023/02/04
BO to DG SD (duration)		DD:HH:MM
Fires in time	6:10 pm	2023/02/18
Synch. to Grid (or BC)	12:10 am	2023/02/18
Fires in to BC (duration)	00:06:00	DD:HH:MM
Emissions below limit from BC (end date)	not > limit	not > limit
Emissions below limit from BC (duration)	n/a	DD:HH:MM

8

Source Code / Name	Root Cause	Calculation of Impacts / emissions associated with the incident	Dispersion modeling of pollutants where applicable	Date measure will be implemented	Measures implemented to prevent reoccurrence
		incident	applicable		

9 General

The particulate matter (PM10) emissions on the North and South Common Stack were within the monthly limit, North stack recorded PM10 average emissions figure of 13 6 mg/Nm3 while south stack recorded PM10 average figure of 13 9 mg/Nm3

NB The rest of the information demonstrating compliance with the emission license conditions is supplied in the annual emission reports sent to your office

16/03/2023 20/03/2023 Boiler/ FFP Date Compiled Environmental Officer Date B Madiope Marco Cossa 20/03/2023 Authorised by, GM P Ndwandwe Validated by Environmental Manager FFP SE/ Environmental Officer Compiled by **Boiler Engineering Department** Air Quality Officer For Nkangala District Municipality Eskom Environmental Management D Herbst Copies B Mccourt R Rampiar Group Technology Engineering E Patel Engineering Manager Hendrina Power Station Operating Manager Maintenance Manager Unit Production Manager

Boiler Engineering Manager System Engineer Boiler Engineering

Environmental Officer
C & I Engineering Manager
Production Manager