

HENDRINA POWER STATION MONTHLY EMISSIONS REPORT

Atmospheric Emission License 17/4/AEL/MP313/11/16





923-2023: 100 years of Eskom Existence. Eskom Empowering the future.

1 RAW MATERIALS AND PRODUCTS

Raw	Raw Material Type	Units	Max. Permitted Consumption Rate	Consumption Rate Jan-2023
Products	Coal	Tons	820 000	85 600.0
	Fuel Oil	Tons	3 200	1000.95
		-		
	D 1 4/D D 1 4N		Max. Production Capacity	
	Product / By-Product Name	Units	Permitted	Production Rate Jan-2023
Rates	Energy	Units GWh		Production Rate Jan-2023
Rates			Permitted	

2 ENERGY SOURCE CHARACTERISTICS

Coal Characteristics	Units	Stipulated Range	Monthly Average Content
Sulphur Content	%	0.6 to < 1	0.63
Ash Content	%	31 to < 35	26.02

3 EMISSION LIMITS (mg/Nm³)

Associated Unit/Stack	PM	SO ₂	NOx
North	<i>7</i> 5	3200	1200
South	<i>7</i> 5	3200	1200

4 ABATEMENT TECHNOLOGY (%)

Associated Unit/Stack	Technology Type	Efficiency Jan-2023
Unit 1	Fabric Filter Plant (FFP)	Unit Off-line
Unit 2	Fabric Filter Plant (FFP)	99.970%
Unit 3	Fabric Filter Plant (FFP)	Unit Off-line
Unit 4	Fabric Filter Plant (FFP)	Unit Off-line
Unit 5	Fabric Filter Plant (FFP)	Unit Off-line
Unit 6	Fabric Filter Plant (FFP)	Unit Off-line
Unit 7	Fabric Filter Plant (FFP)	Unit Off-line
Unit 8	Fabric Filter Plant (FFP)	Unit Off-line
Unit 9	Fabric Filter Plant (FFP)	Unit Off-line
Unit 10	Fabric Filter Plant (FFP)	100.000%

Note: Abatement plant does not have bypass mode operation, hence plant 100% Utilised.

Associated Unit/Stack	PM	SO ₂	NO	O_2
North	100.0	100.0	93.2	0.0
South	100.0	100.0	100.0	34.4

Note: NOx emissions is measured as NO in PPM. Final NOx value is expressed as total NO 2

6 EMISSION PERFORMANCE

Table 6.1: Monthly tonnages for the month of January-2023

Associated Unit/Stack	PM (tons)	SOx (tons)	NOx (tons)	
North	2.3	0.0	0.0	
South	9.0	659.9	358.1	
SUM	11.3	659.9	358.1	

Table 6.2: Operating days in compliance to PM AEL Limit - January 2023

Table 6.2. Operating days in compliance to 1 in ALE Limit Gandary 2025							
Associated Unit/Stack	Total Calendar days	Days under normal operation	Grace	Section 30	Contraventio n	Total Exceedance	Average PM (mg/Nm²)
North	31	14	0	0	0	0	10.2
South	31	29	0	0	0	0	20.9
SUM	62	43	0	0	0	0	

Boiler unit 2 on the North Stack and Boiler Unit 10 on the South Stack were off or on start-up/shutdown process for the remaining days of the month

Table 6.3: Operating days in compliance to SO_2 AEL Limit - January 2023

Associated Unit/Stack	Total Calendar days	Days under normal operation	Grace	Section 30	Contraventio n	Total Exceedance	Average SO ₂ (mg/Nm³)
North	31	17	0	0	0	0	1 673.7
South	31	31	0	0	0	0	896.2
SUM	62	48	0	0	0	0	

Table 6.4: Operating days in compliance to NOx AEL Limit - January 2023

Associated Unit/Stack	Total Calendar days	Days under normal operation	Grace	Section 30	Contraventio n	Total Exceedance	Average NOx (mg/Nm³)
North	31	17	0	0	0	0	798.5
South	31	31	0	0	0	0	486.3
SUM	62	48	0	0	0	0	

Table 6.5: Legend Description

Condition	Color	Description	
Normal		Emissions below Emission Limit Value (ELV)	
Grace		Emissions above the ELV during grace period	
Section 30		Emissions above ELV during a NEMA S30 incident	
Contravention		Emissions above ELV but outside grace or S30 incident conditions	

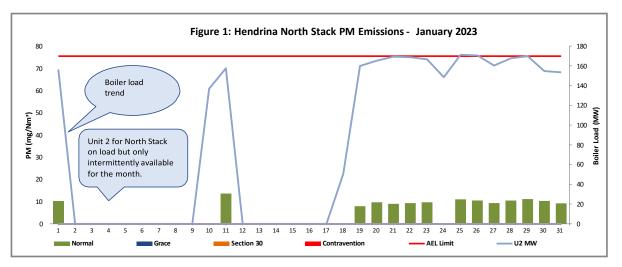


Figure 1: PM emissions for the month of January 2023 against emission limit for the North Stack. The monthly average was 10.2mg/Nm3

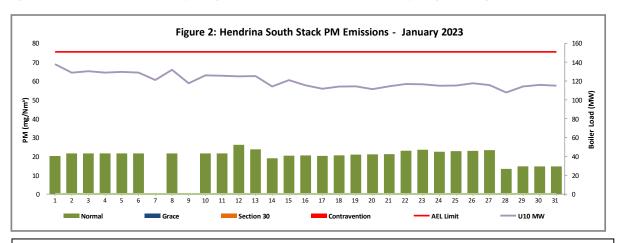


Figure 2: PM emissions for the month of January 2023 against emission limit for the South Stack. The monthly average was 20.9mg/Nm3

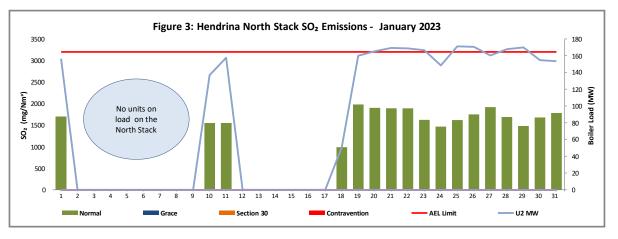
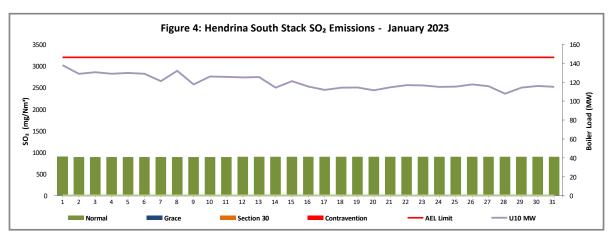


Figure 3: SOx emissions for the month of January 2023 against emission limit for the North Stack.



 $Figure \ 4: SOx \ emissions \ for \ the \ month \ of \ January \ 2023 \ against \ emission \ limit \ for \ the \ South \ Stack.$

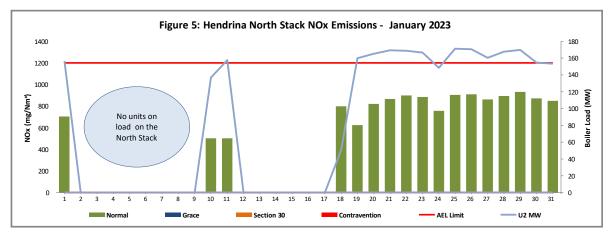
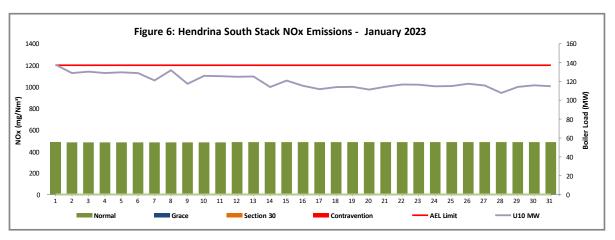


Figure 5: NOx emissions for the month of January 2023 against emission limit for the North Stack. The NOx limit is 1200mg/Nm3



7 SHUT DOWN AND LIGHT UP INFORMATION

Table 7.1 PM Start-up information for the month of January-2023

North Stack	Event	1	Even	t2	Event 3	
Unit No.	Unit 2	2	Unit	2	Unit 2	
Breaker Open (BO)	11:45 pm	2023/01/01	12:25 pm	2023/01/11	2:05 am	2023/01/31
Draught Group (DG) Shut Down (SD)	11:45 pm	2023/01/01	7:35 pm	2023/01/11	6:25 pm	2023/01/31
BO to DG SD (duration)		DD:HH:MM	00:07:10	DD:HH:MM	00:16:20	DD:HH:MM
Fires in time						
Synch. to Grid (or BC)						
Fires in to BC (duration)		DD:HH:MM		DD:HH:MM		DD:HH:MM
Emissions below limit from BC (end date)						
Emissions below limit from BC (duration)		DD:HH:MM		DD:HH:MM		DD:HH:MM

South Stack	Event	1
Unit No.	Unit 1	0
Breaker Open (BO)	8:55 pm	2023/01/08
Draught Group (DG) Shut Down (SD)	DG did not trip or SD	DG did not trip or SD
BO to DG SD (duration)	n/a	DD:HH:MM
Fires in time		
Synch. to Grid (or BC)		
Fires in to BC (duration)		DD:HH:MM
Emissions below limit from BC (end date)		
Emissions below limit from BC (duration)		DD:HH:MM

7.2: Point Source emissions released during start-up (fires-in) and Shut-down (SD) for the month of January-2023 in mg/Nm³

There was no high emissions during boiler start-up or shut-down process

8 EMERGENCY GENERATION

There was no emergency generation

9 COMPLAINTS REGISTER

Source C Name	ode/	Analysis	emissions associated with the incident	Dispersion modeling of pollutants where applicable	Date measure will be implemented	Measures implemented to prevent reoccurrence		
There were no complaints related to air quality received during the month of January 2023.								

10 S30 INCIDENT OR LEGAL CONTRAVENTION REGISTER

There was no incident reported for January 2023

11 General

The particulate matter (PM10) emissions on the North and South Common Stack were within the monthly limit; North stack recorded PM10 average emissions figure of 10.2 mg/Nm3 while south stack recorded PM10 average figure of 20.9 mg/Nm3.

NB: The rest of the information demonstrating compliance with the emission license conditions is supplied in the annual emission reports sent to your office.

<u> </u>	06/03/2023			06/03/2023
Compiled: Environmental Officer Date			Boiler/ FFP	Date
B. Madiope			Marco Cossa	
Od	C			
7		2023-03-09		
Authorised by	y: GM	Date	Validated by Manager:	Date
P Ndwandwe				
Compiled by:	Boiler Engineering Department		FFP SE/ Environmental Officer	
For:	Nkangala District Municipality		Air Quality Officer	
Copies:	Eskom Environmental Management		D Herbst	
			B Mccourt	
	Group Technology Engineering		R Rampiar	
			E. Patel	
	Hendrina Power Station:		Engineering Manager	
			Operating Manager	
			Maintenance Manager	
			Unit Production Manager	
			Boiler Engineering Manager	
			System Engineer: Boiler Engineering	
			Environmental Officer	
			C & I Engineering Manager	
			Production Manager	

Environmental Manager