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Date: 11 July 2023

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MAJUBA POWER STATION'S MONTHLY EMISSIONS REPORT FOR THE MONTH OF JUNE 2023

This serves as the monthly report required in terms of Majuba Power Station's Atmospheric Emission License (MPS/0014/2019/F03) under section 7 routine reporting and record keeping. The emissions are for the month of June 2023. Verified emissions of particulates are included. SO₂ and NO_x (as NO₂) emissions are included for all units. Greenhouse gasses are excluded as per the agreement reached between Eskom and the Department of Environmental, Forestry and Fisheries in the first quarter of 2017/18 financial year's MINTEC and MINMEC management meeting.

Raw Materials and Products

Table 1. Quantity of Raw Materials and Products used/produced for the month of June 2023

Raw Materials and Products used	Raw Material Type	Unit	Maximum Permitted Consumption/ Rate (Quantity)	Consumption/ Rate in Month of June 2023
	Coal	Tons/month	1 800 000	909 639.7
	Fuel Oil	Tons/month	6 000	13 178.4
Production Rates	Product/ By-Product Name	Unit	Maximum Production Rate Permitted (Quantity)	Production Rate in Month of June 2023
	Energy	*GWh	*3 058	1 562.39
	Ash	Tons/month	Not stated in the license	274 984.09

*Majuba AEL stipulates a maximum production capacity of 4110 MW. This equates to a production rate of 3058 GWh per month when converted, as indicated above. This is to align to the monthly production rates reported.

Abatement Technology

Table 2. Abatement Equipment Control Technology for the month of June 2023

Associated Unit	Technology Type	Actual Utilisation (%) for the month of June 2023	*Minimum Control Efficiency (%)
Unit 1	Fabric Filter Plant	100	99.92
Unit 2	Fabric Filter Plant	100	99.95
Unit 3	Fabric Filter Plant	100	99.91
Unit 4	Fabric Filter Plant	100	99.93
Unit 5	Fabric Filter Plant	100	99.85
Unit 6	Fabric Filter Plant	100	99.80

Generation Division (Operating Unit Coal 2)
 Majuba Power Station
 Between Amersfoort and Volksrust
 Private Bag x9001 Volksrust 2470 SA
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*Calculated from the assumption of 90% fly ash to 10% bottom ash and percentage ash as measured in coal.

Energy Source Characteristics

Table 3. Energy Source Material Characteristics for the month of June 2023

Characteristic	Stipulated Limit (Unit)	Monthly Average Content
Sulphur Content	0.94%	0.75
Ash Content	30%	30.23

Emissions Reporting

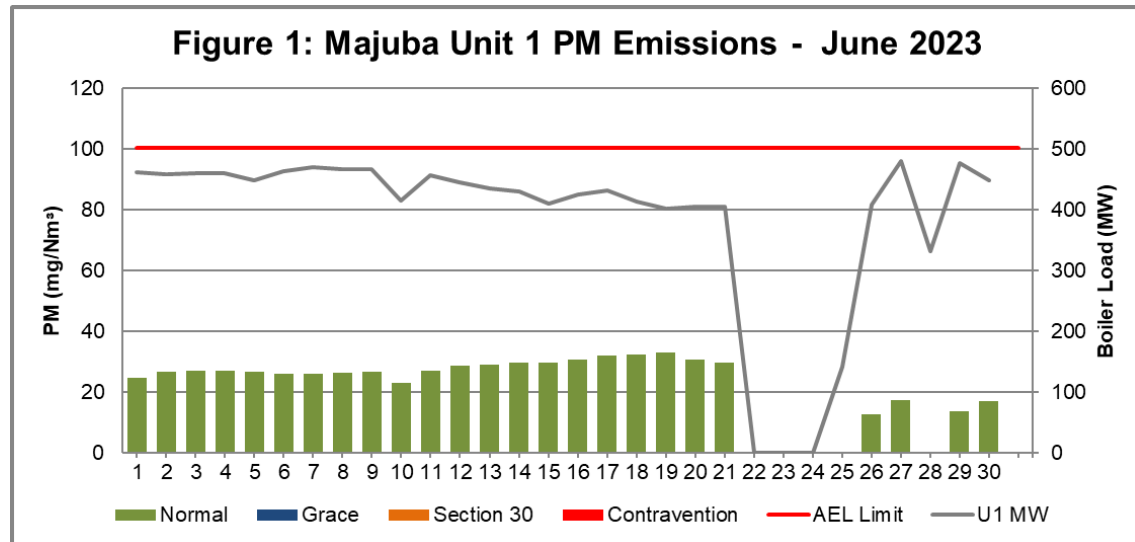


Figure 1. Particulate Matter emissions (daily averages) for the month of June 2023 against emission limit for Unit 1.

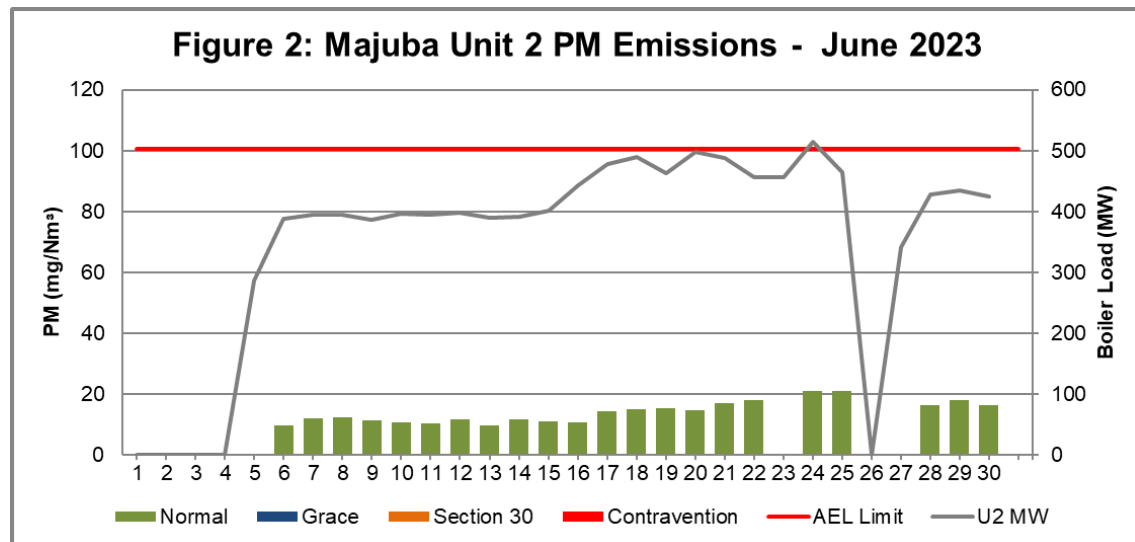


Figure 2. Particulate Matter emissions (daily averages) for the month of June 2023 against emission limit for Unit 2.

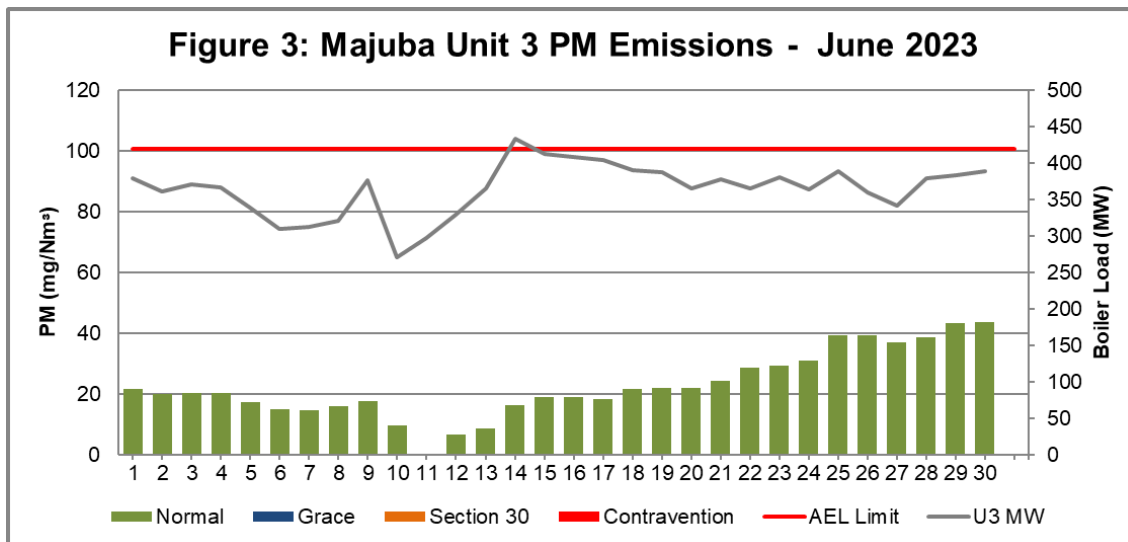


Figure 3. Particulate Matter emissions (daily averages) for the month of June 2023 against emission limit for Unit 3.

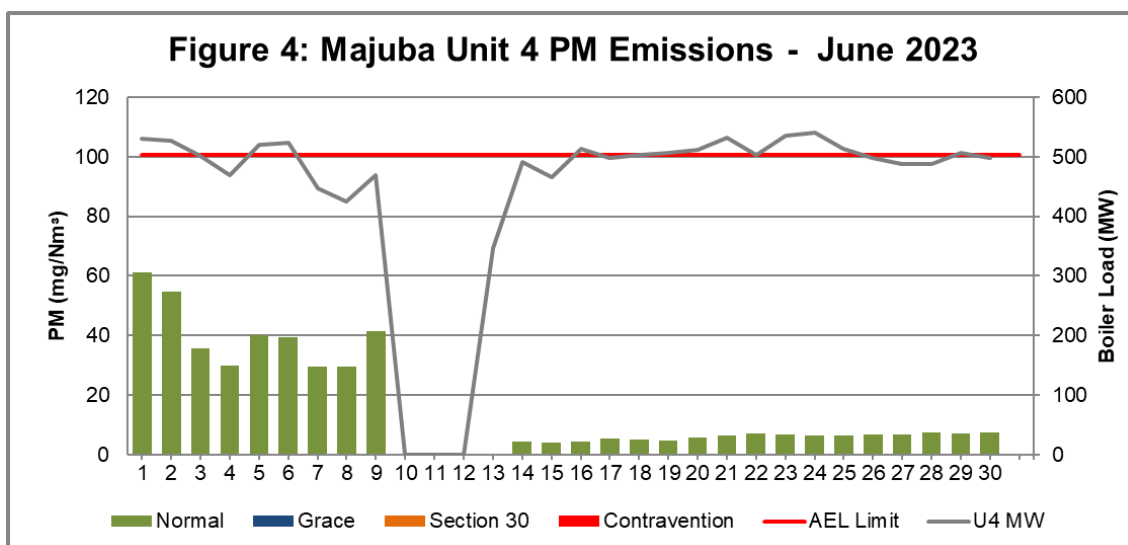


Figure 4. Particulate Matter emissions (daily averages) for the month of June 2023 against emission limit for Unit 4.

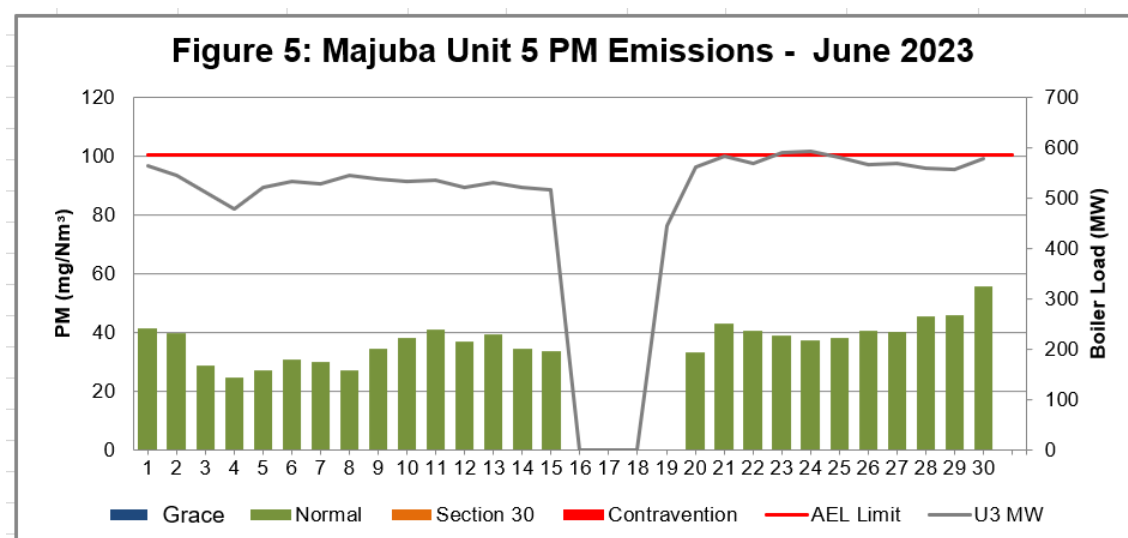


Figure 5. Particulate Matter emissions (daily averages) for the month of June 2023 against emission limit for Unit 5.

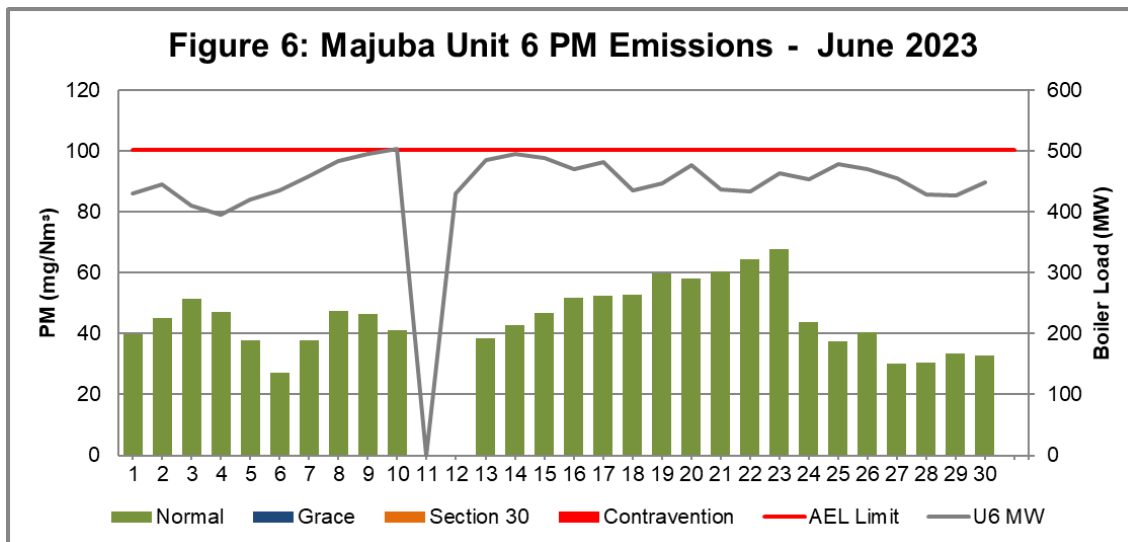


Figure 6. Particulate Matter emissions (daily averages) for the month of June 2023 against emission limit for Unit 6.

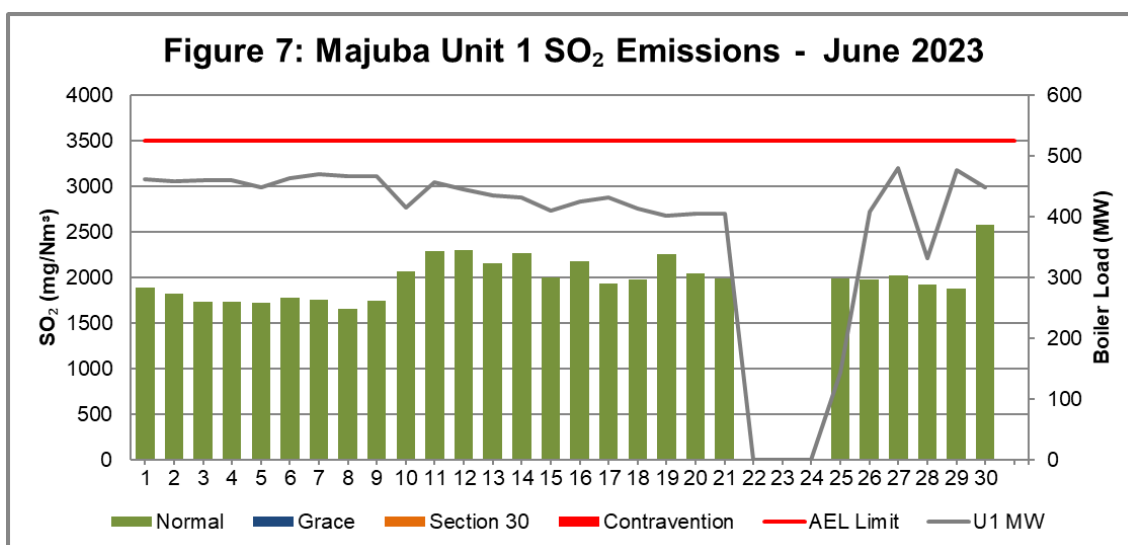


Figure 7. SO₂ emissions (daily averages) for the month of June 2023 against emission limit for Unit 1.

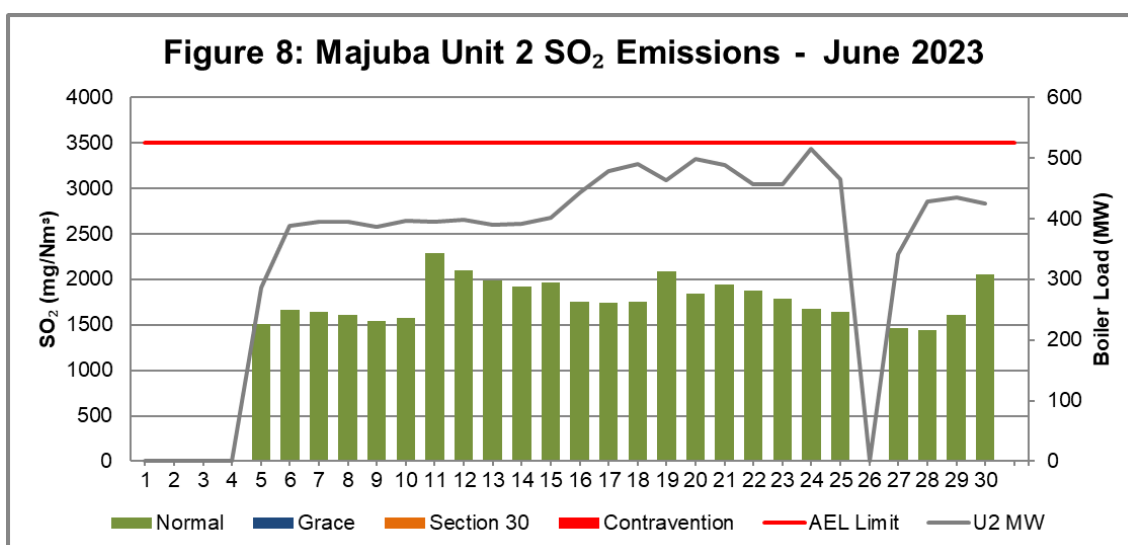


Figure 8. SO₂ emissions (daily averages) for the month of June 2023 against emission limit for Unit 2.

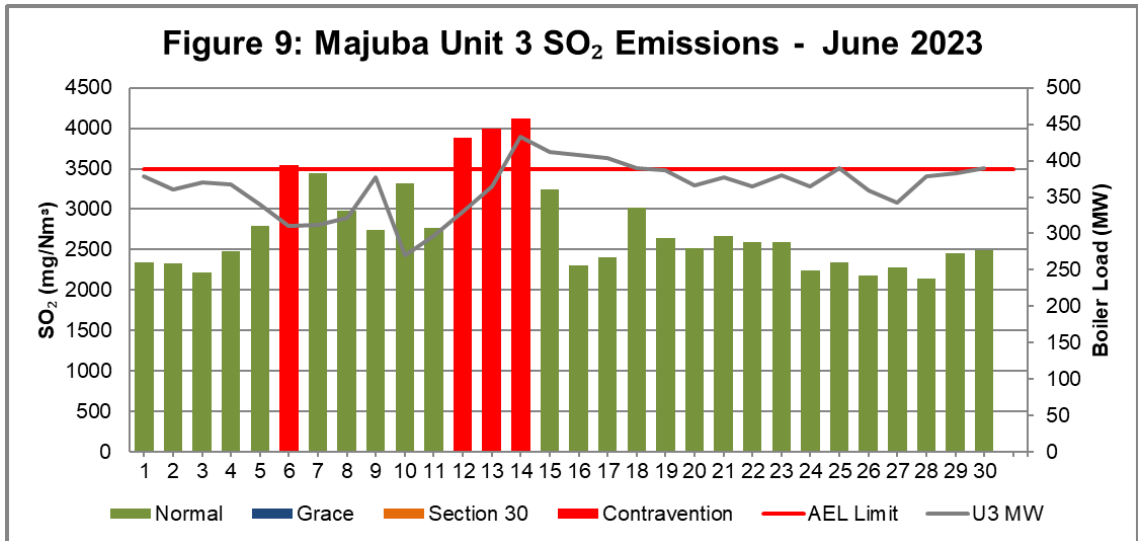


Figure 9. SO₂ emissions (daily averages) for the month of June 2023 against emission limit for Unit 3.

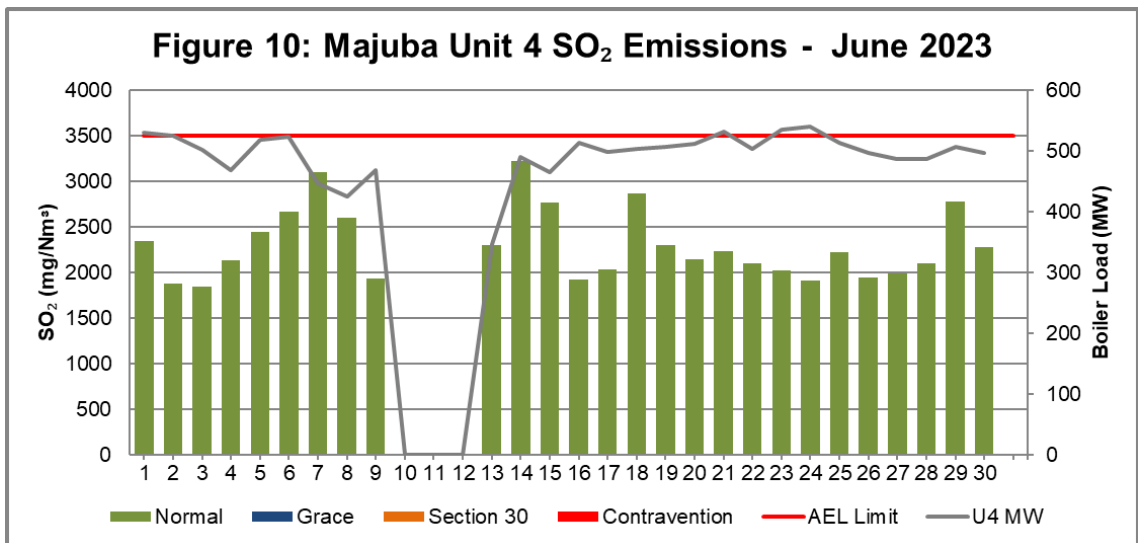


Figure 10. SO₂ emissions (daily averages) for the month of June 2023 against emission limit for Unit 4.

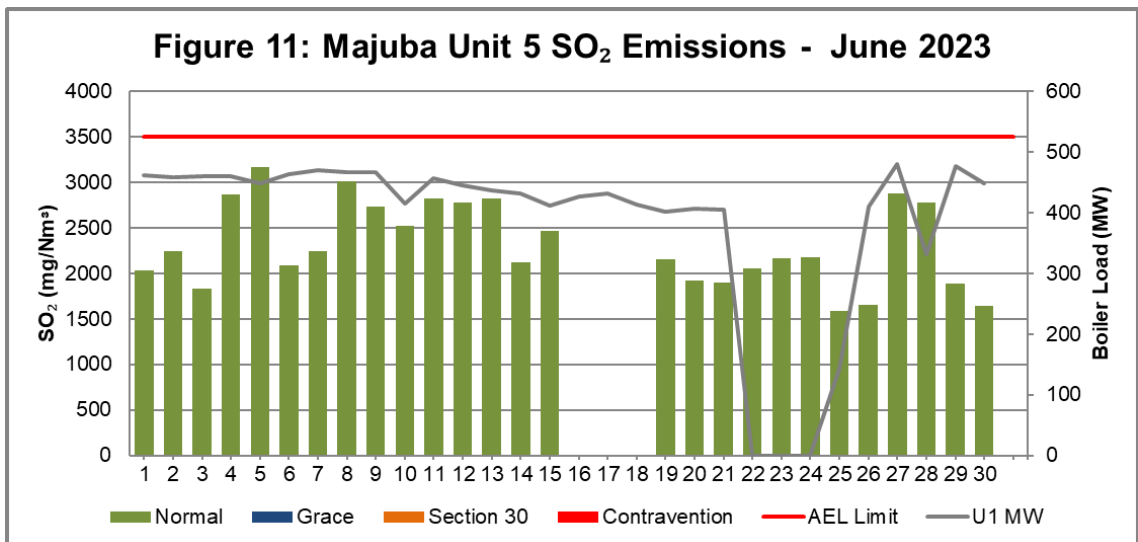


Figure 11. SO₂ emissions (daily averages) for the month of June 2023 against emission limit for Unit 5

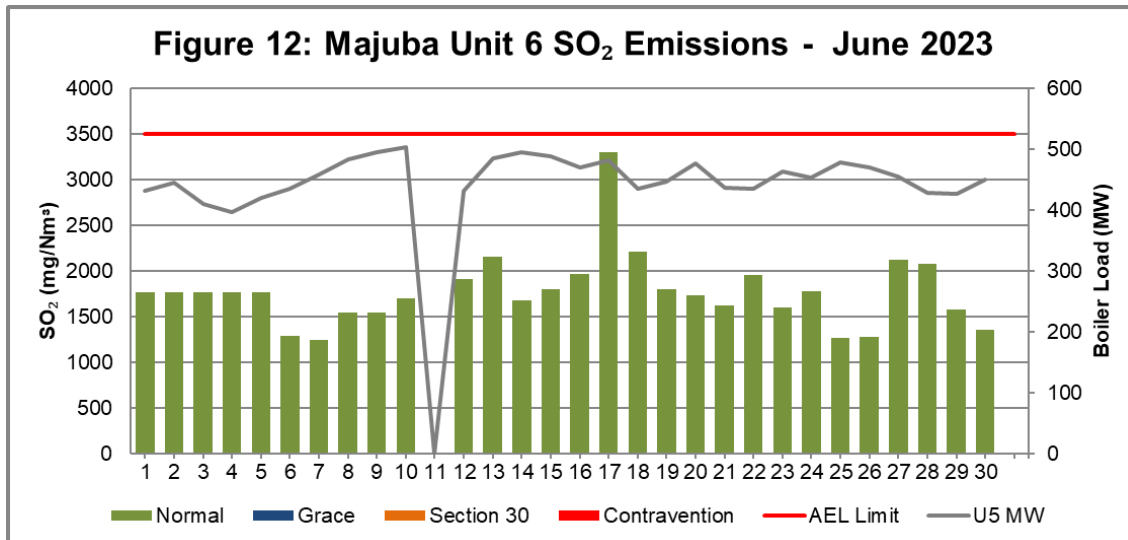


Figure 12. SO₂ emissions (daily averages) for the month of June 2023 against emission limit for Unit 6.

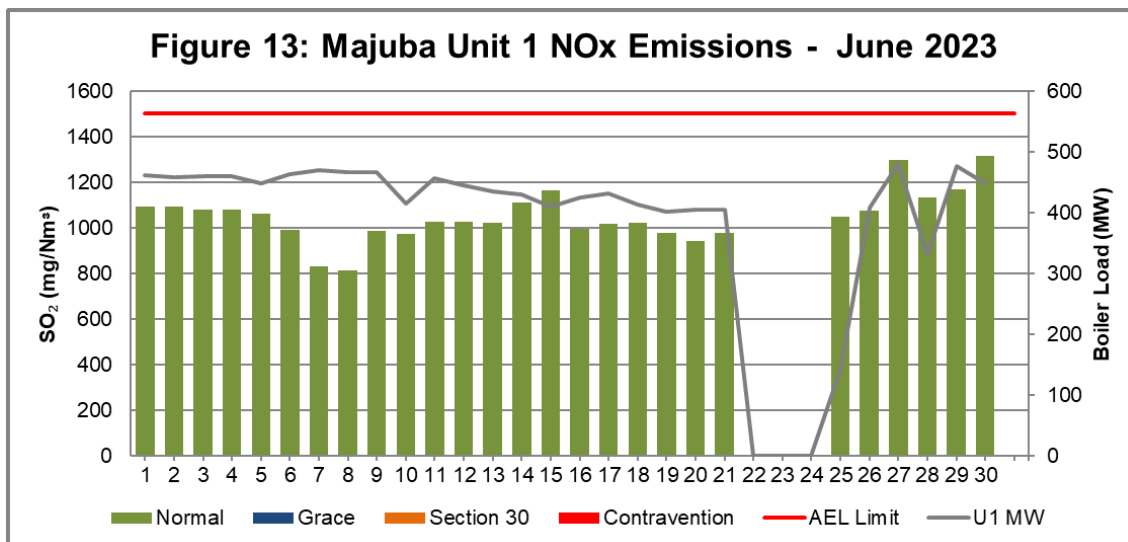


Figure 13. NO_x emissions (daily averages) for the month of June 2023 against emission limit for Unit 1.

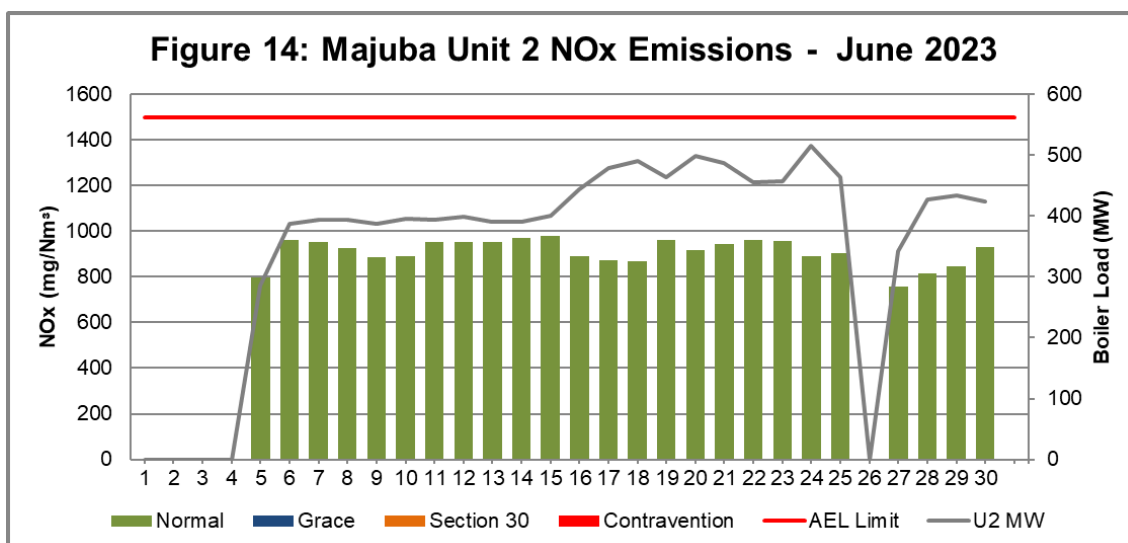


Figure 14. NO_x emissions (daily averages) for the month of June 2023 against emission limit for Unit 2.

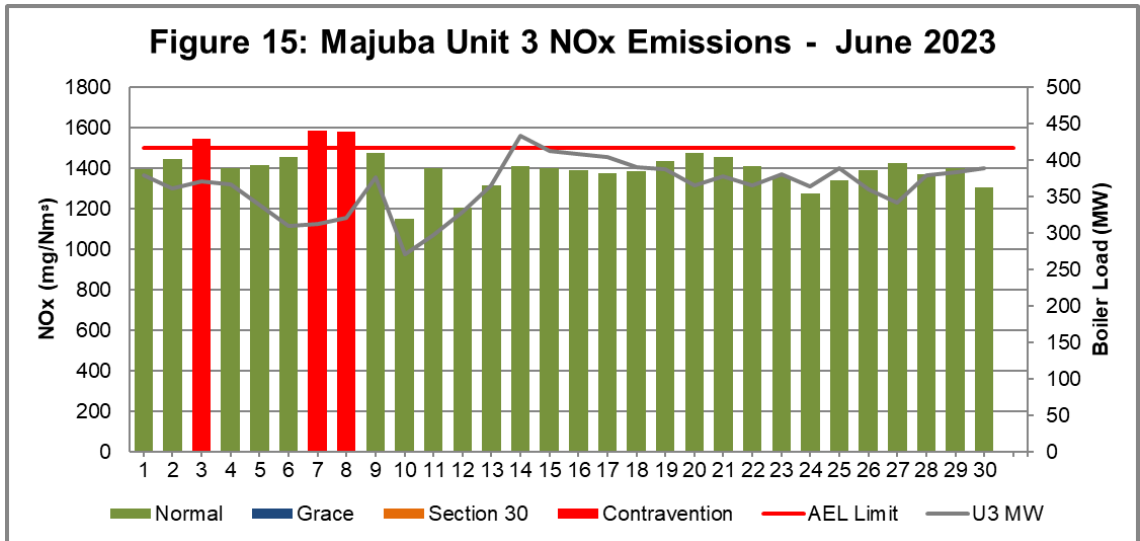


Figure 15. NOx emissions (daily averages) for the month of June 2023 against emission limit for Unit 3.

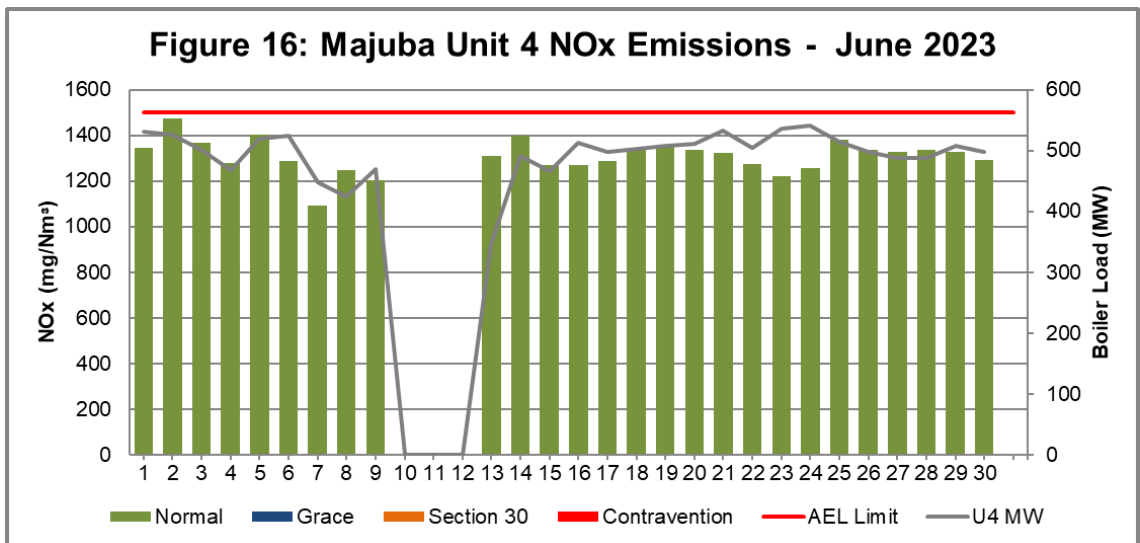


Figure 16. NOx emissions (daily averages) for the month of June 2023 against emission limit for Unit 4

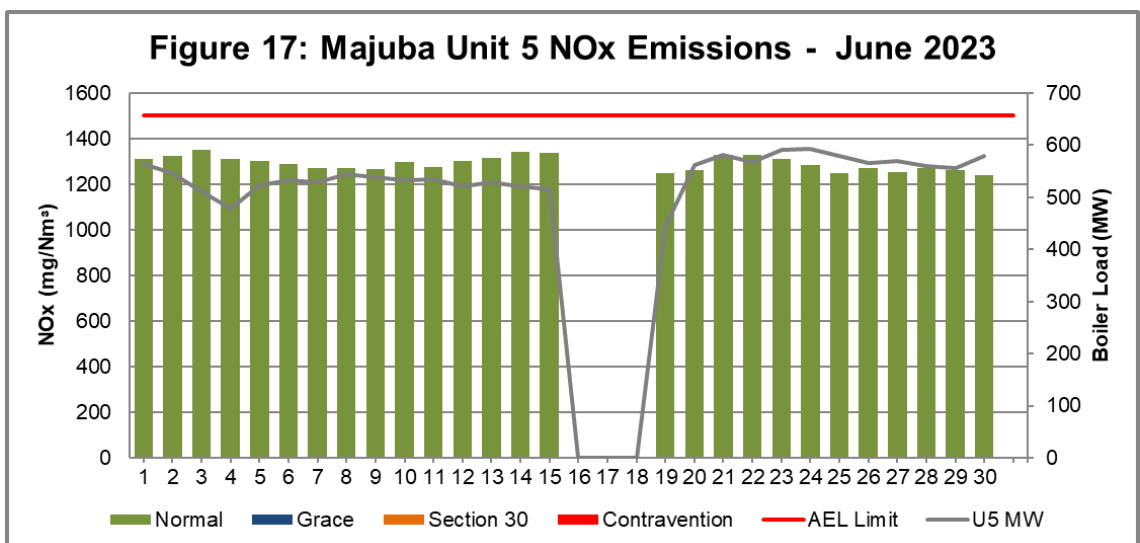


Figure 17. NOx emissions (daily averages) for the month of June 2023 against emission limit for Unit 5

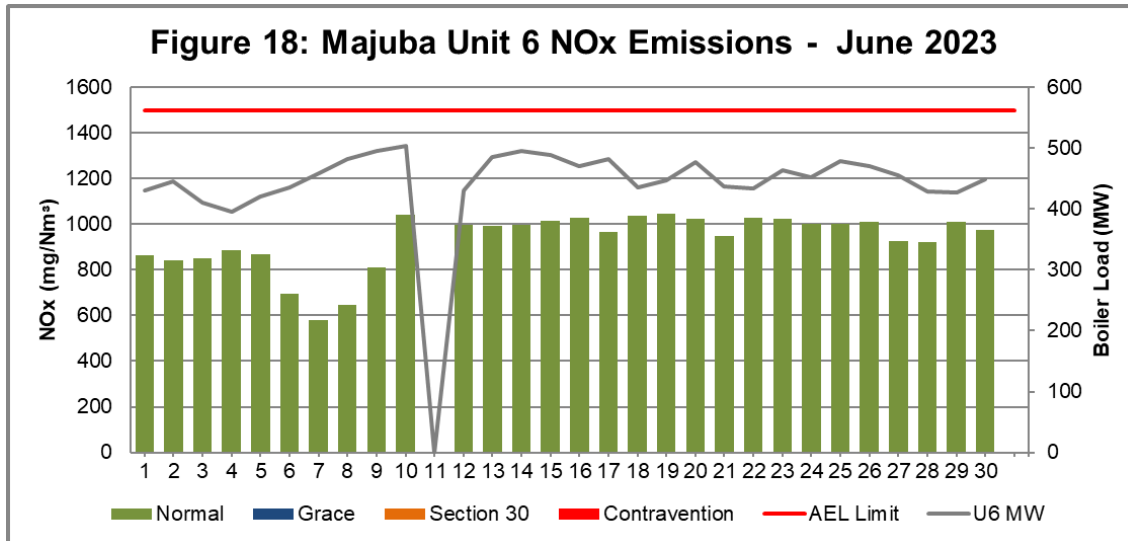


Figure 18. NOx emissions (daily averages) for the month June 2023 against emission limit for Unit 6

Table 4: Monthly tonnages for the month of June 2023

Unit	PM (tons)	SO ₂ (tons)	NOx (tons)
Unit 1	31.5	2 543	1 336
Unit 2	18.8	2 714	1 388
Unit 3	34.9	4 148	2 096
Unit 4	31.4	4 402	2 511
Unit 5	72.0	4 604	2 580
Unit 6	89.1	3 608	1 890

Table 5: Average monthly concentrations (mg/Nm³) for the month of June 2023

Unit	PM (Mg/Nm ³)	SO ₂ (Mg/Nm ³)	NOx (Mg/Nm ³)
1	26.5	1 987.6	1 049.9
2	14.2	1 777.1	909.5
3	23.5	2 769.7	1 398.5
4	17.8	2 302.0	1 308.7
5	37.1	2 315.4	1 291.3
6	45.2	1 772.7	931.8

Table 6: Each unit and respective days operating in compliance to the AEL Emission Limits (SO₂, NOx, and PM)

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance
Unit 1	25	0	0	0	0
Unit 2	22	0	0	0	0
Unit 3	26	0	0	7*	7*
Unit 4	26	0	0	0	0
Unit 5	26	0	0	0	0
Unit 6	28	0	0	0	0

*An investigation to determine the root cause is underway

Table 7: MONITOR RELIABILITY (%)

Associated Unit/Stack	PM	SO ₂	NO	O ₂
Unit 1	99.2	90.9	95.5	95.2
Unit 2	99.4	99.5	99.2	99.0
Unit 3	99.8	95.4	95.4	98.5
Unit 4	99.8	95.1	95.1	100.0
Unit 5	100.0	100.0	100.0	100.0
Unit 6	100.0	79.0	98.2	100.0

Table 8: CO₂ and O₂ deviations of the Month of June 2023

*Blank spaces indicate that the unit was offline during that period

CO₂ and O₂ Relationship

Date	CO ₂ (Actual Dry %)						Final O ₂ CEMS Data (%)						SUM CO ₂ + O ₂ CEMS Data (%)					
	U1	U2	U3	U4	U5	U6	U1	U2	U3	U4	U5	U6	U1	U2	U3	U4	U5	U6
2023/05/25	7.5	8.9	8.7	9.2	9.8	8.5	11.0	10.6	12.2	11.8	10.9	10.1	18.6	19.5	20.9	21.0	20.7	18.7
2023/05/26	7.5	8.3	8.4	9.4	10.2	8.5	10.7	11.1	12.3	11.5	10.2	10.1	18.2	19.4	20.6	20.9	20.4	18.6
2023/05/27	7.4		9.0	9.9	10.7	8.4	10.6		11.7	10.8	9.8	9.6	18.1		20.7	20.7	20.5	18.0
2023/05/28	7.5		8.6	9.3	10.6	8.4	11.0		12.3	11.6	9.9	9.9	18.5		21.0	20.9	20.5	18.3
2023/05/29	7.5		8.3	9.0	10.4	8.6	10.7		12.8	11.9	10.2	9.9	18.1		21.1	21.0	20.6	18.5
2023/05/30	7.5		8.4	9.5	11.0	8.4	10.8		12.7	11.3	9.4	10.3	18.3		21.1	20.9	20.4	18.7
2023/05/31	7.5		8.5	9.3	11.1	8.4	10.9		12.6	11.5	9.3	10.2	18.4		21.1	20.9	20.3	18.7
2023/06/01	7.4		8.3	9.3	10.9	8.5	11.5		12.6	11.6	9.4	10.5	19.0		20.9	20.9	20.4	19.0
2023/06/02	7.6		8.2	9.4	10.6	8.7	11.4		12.7	11.4	9.8	10.3	19.0		20.9	20.8	20.4	19.0
2023/06/03	7.6		8.7	9.4	10.3	8.7	11.0		12.3	11.5	10.1	10.5	18.6		21.0	20.9	20.4	19.1
2023/06/04	7.6		8.5	9.1	9.8	8.7	11.0		12.5	11.8	10.8	10.8	18.6		21.0	20.9	20.6	19.5
2023/06/05	7.5	7.1	8.0	9.5	10.1	8.7	11.1	12.3	13.0	11.7	10.4	10.6	18.7	19.3	21.0	21.2	20.6	19.3
2023/06/06	7.5	7.8	7.3	9.5	10.8	8.5	11.0	11.9	13.4	11.3	9.7	9.9	18.5	19.7	20.7	20.8	20.5	18.4
2023/06/07	7.5	7.7	7.4	8.9	10.7	8.6	10.8	11.8	13.3	11.9	9.8	9.6	18.2	19.5	20.7	20.8	20.5	18.2
2023/06/08	8.0	8.2	7.4	8.4	10.3	8.6	11.0	11.1	13.3	12.3	10.0	9.5	18.9	19.3	20.7	20.8	20.3	18.1
2023/06/09	8.6	8.3	8.4	9.2	10.6	8.6	11.2	11.0	12.3	11.3	9.8	9.2	19.9	19.3	20.6	20.5	20.4	17.8
2023/06/10	8.6	8.5	7.7		10.5	8.5	12.0	11.1	12.7		9.9	9.5	20.7	19.7	20.4		20.4	18.0
2023/06/11	8.7	8.2	7.1		10.5		11.5	11.8	12.4		9.9		20.2	20.0	19.5		20.4	
2023/06/12	8.7	8.6	7.8		10.4	8.7	11.7	11.3	12.3		10.1	10.3	20.4	19.9	20.0		20.5	19.0
2023/06/13	8.6	8.6	8.0	7.3	10.5	8.7	12.1	11.3	12.6	12.0	10.1	9.6	20.7	20.0	20.6	19.3	20.5	18.4
2023/06/14	8.7	8.6	8.9	8.9	10.4	8.8	12.2	11.6	11.7	11.8	10.2	9.7	20.9	20.2	20.6	20.7	20.6	18.5
2023/06/15	8.8	8.7	8.8	8.7	10.3	8.8	12.0	11.4	12.0	11.6	10.3	9.7	20.8	20.2	20.8	20.4	20.6	18.5
2023/06/16	8.7	8.9	9.0	9.3		8.7	11.7	10.6	11.7	11.0		9.8	20.5	19.5	20.6	20.3		18.4
2023/06/17	8.8	9.0	8.9	9.4		8.6	11.5	10.4	11.6	11.4		10.0	20.3	19.4	20.5	20.8		18.6
2023/06/18	8.8	9.3	8.8	9.2		8.7	11.6	10.4	11.9	11.7		10.7	20.4	19.6	20.7	20.9		19.4
2023/06/19	8.9	8.8	8.8	9.3	9.3	8.8	11.7	11.0	12.0	11.4	10.5	10.1	20.6	19.8	20.7	20.8	19.8	18.9
2023/06/20	8.8	9.3	8.1	9.1	11.2	8.6	11.8	10.4	12.8	11.7	8.9	9.5	20.6	19.7	20.9	20.8	20.0	18.1
2023/06/21	8.8	9.1	8.2	9.5	11.3	8.5	11.9	10.5	12.5	11.2	8.9	9.9	20.7	19.6	20.7	20.7	20.2	18.4
2023/06/22		9.1	8.2	9.2	11.1	8.5		11.0	12.6	11.8	9.3	10.4		20.0	20.8	21.0	20.4	18.9
2023/06/23		8.8	8.3	9.6	11.3	8.6		11.0	12.3	11.3	9.0	9.5		19.8	20.7	20.9	20.4	18.1
2023/06/24		9.7	8.1	9.8	11.5	8.5		10.0	12.4	10.9	8.8	9.9		19.7	20.5	20.8	20.3	18.4
2023/06/25	8.4	9.4	8.4	9.4	11.5	8.5	11.7	10.4	12.3	11.7	8.6	9.7	20.1	19.8	20.6	21.1	20.1	18.2
2023/06/26	8.5		7.9	9.2	11.4	8.6	12.0		12.8	11.6	8.8	9.6	20.6		20.7	20.9	20.2	18.2
2023/06/27	8.8	7.6	7.8	9.2	11.3	8.5	11.9	11.9	12.9	11.7	9.0	9.7	20.7	19.5	20.7	20.9	20.3	18.3
2023/06/28	8.1	8.7	8.1	9.3	11.3	8.5	13.5	10.9	12.3	11.6	9.1	10.5	21.6	19.6	20.5	20.9	20.3	19.1
2023/06/29	8.7	9.0	8.5	9.2	11.4	8.5	12.5	10.9	12.1	11.8	8.9	10.4	21.2	19.9	20.6	21.0	20.3	18.8
2023/06/30	8.7	8.9	8.2	9.1	11.6	8.4	13.2	11.0	12.2	11.8	8.5	9.7	21.9	19.9	20.4	20.9	20.2	18.2

Calculation: CO₂% + O₂% = 19.5-21.5%

Emergency Generation

Table 9: Emergency Generation for the month of June 2023

	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	Unit 6
Emergency Generation hours declared by national Control	0	0	0	0	0	0
Emergency Hours declared including hours after stand down	0	0	0	0	0	0
Hours over the Limit during Emergency Generation	0	0	0	0	0	0

Comments on the performance and availability of each unit

UNIT 1

The unit base loaded for most of the days during the month and off for three days. No fabric filter bags were replaced during the month.

UNIT 2

The unit base loaded for most of the days during the month and off for six days. No fabric filter bags were replaced during the month.

UNIT 3

The unit base loaded for all of the days during the month. Fifty-three fabric filter bags were replaced during the month.

UNIT 4

The unit base loaded for most of the days during the month and off for three days. Twelve fabric filter bags were replaced during the month.

UNIT 5

The unit base loaded for most of the days during the month and off for three days. Thirteen fabric filter bags were replaced during the month.

UNIT 6

The unit base loaded for most of the days during the month and off for one day. Twenty-four fabric filter bags were replaced during the month.

Complaints Register

Table 10: Complaints for the month of June 2023


Source Code/ Name	Root Cause Analysis	Calculation of Impacts/ emissions associated with the incident	Dispersion modelling of pollutants where applicable	Measures implemented to prevent reoccurrence	Date by which measure will be implemented
	No complaints were received during the month of June 2023.				

General

Fuel oil consumption for the month of June 2023 exceeded the AEL limit of 6000 tons and the station is currently implementing an action plan to address the high fuel oil consumption associated with mills capability support. Unit 3 exceeded SO₂ limit on the 6th, 12th, 13th and the 14th of June, and NO_x limit on the 3rd, 7th, and the 8th of June 2023. The preliminary investigation indicates that these are linked to the March and May exceedances. The investigation report has not been finalized because of parallel tests that needed to be carried out to identify the root cause. The parallel tests are in progress, after the station receives the test reports the investigation will be concluded and shared with the authorities.

Yours sincerely

Report compiled by:



Faith Kagoda
ENVIRONMENTAL MANAGER: (MAJUBA)

Date 11/07/2023

Report verified by:



Lindani Madonsela
BOILER ENGINEERING MANAGER: (MAJUBA)

Date 11/07/2023

Report approved by:



Johan Swanepoel
ENGINEERING MANAGER: (MAJUBA)

2023/07/12
Date