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Mr Dan Hlanyane Senior Manager Municipal Health & Environmental Services Gert Sibande District Municipality PO BOX 3016 **ERMELO** 

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Date:11 October 2023

## MAJUBA POWER STATION'S MONTHLY EMISSIONS REPORT FOR THE MONTH OF **SEPTEMBER 2023**

This serves as the monthly report required in terms of Majuba Power Station's Atmospheric Emission License (MPS/0014/2019/F03) under section 7 routine reporting and record keeping. The emissions are for the month of September 2023. Verified emissions of particulates are included. SO<sub>2</sub> and NOx (as NO<sub>2</sub>) emissions are included for all units. Greenhouse gasses are excluded as per the agreement reached between Eskom and the Department of Environmental, Forestry and Fisheries in the first quarter of 2017/18 financial year's MINTEC and MINMEC management meeting.

#### **Raw Materials and Products**

Table 1. Quantity of Raw Materials and Products used/produced for the month of September

2023					
Raw Materials and Products used	Raw Material Type	Unit	Maximum Permitted Consumption/ Rate (Quantity)	Consumption/ Rate in Month of September 2023	
	Coal	Tons/month	1 800 000	887 074	
	Fuel Oil	Tons/month	6 000	11 552.2	
Production Rates	Product/ By- Product Name	Unit	Maximum Production Rate Permitted (Quantity)	Production Rate in Month of September 2023	
	Energy	*GWh	*3 058	1 514.16	
	Ash	Tons/month	Not stated in the license	271 089.90	

<sup>\*</sup>Majuba AEL stipulates a maximum production capacity of 4110 MW. This equates to a production rate of 3058 GWh per month when converted, as indicated above. This is to align to the monthly production rates reported.

## **Abatement Technology**

Table 2. Abatement Equipment Control Technology for the month of September 2023

Associated Unit	Technology Type	Actual Utilisation (%) for the month of September 2023	*Minimum Control Efficiency (%)
Unit 1	Fabric Filter Plant	100	99.96
Unit 2	Fabric Filter Plant	100	99.87
Unit 3	Fabric Filter Plant	100	99.95
Unit 4	Fabric Filter Plant	100	99.99
Unit 5	Fabric Filter Plant	100	99.89

Generation Division (Operating Unit Coal 2)

**Majuba Power Station** 

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Unit 6	Fabric Filter Plant	100	99.86

<sup>\*</sup>Calculated from the assumption of 90% fly ash to 10% bottom ash and percentage ash as measured in coal.

## **Energy Source Characteristics**

Table 3. Energy Source Material Characteristics for the month of September 2023

Characteristic	Stipulated Limit (Unit)	Monthly Average Content		
Sulphur Content	0.94%	0.68		
Ash Content	30%	30.56		

## **Emissions Reporting**

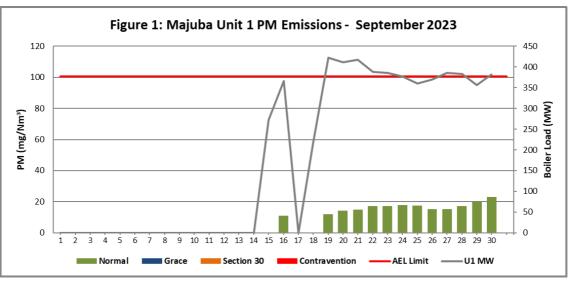


Figure 1. Particulate Matter emissions (daily averages) for the month of September 2023 against emission limit for Unit 1.

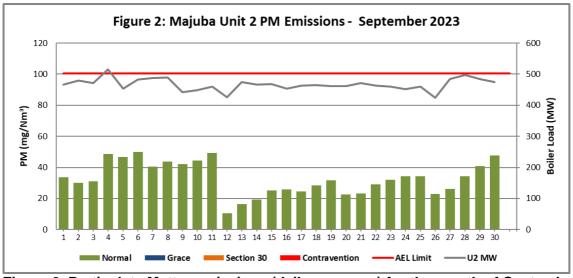


Figure 2. Particulate Matter emissions (daily averages) for the month of September 2023 against emission limit for Unit 2.

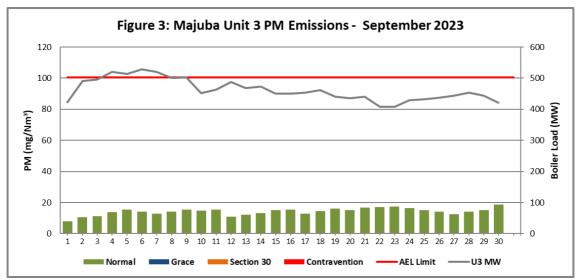


Figure 3. Particulate Matter emissions (daily averages) for the month of September 2023 against emission limit for Unit 3.

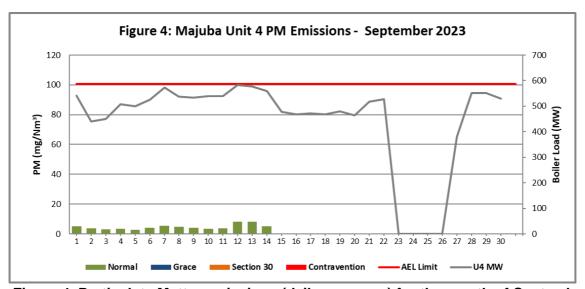


Figure 4. Particulate Matter emissions (daily averages) for the month of September 2023 against emission limit for Unit 4.

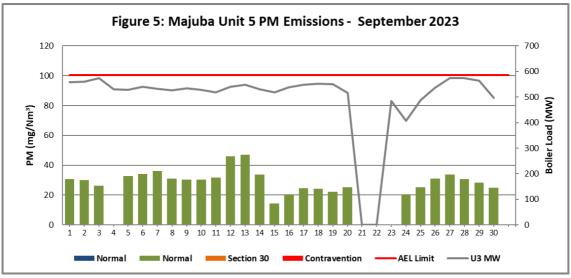


Figure 5. Particulate Matter emissions (daily averages) for the month of September 2023 against emission limit for Unit 5.

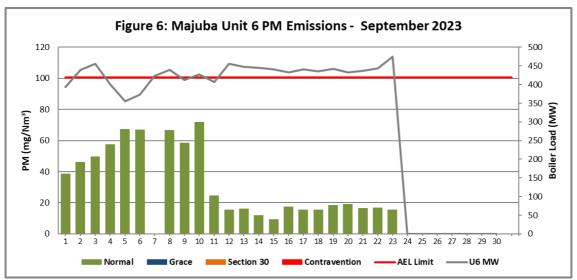


Figure 6. Particulate Matter emissions (daily averages) for the month of September 2023 against emission limit for Unit 6.

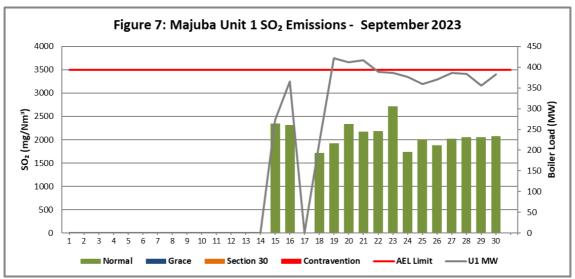


Figure 7. SO<sub>2</sub> emissions (daily averages) for the month of September 2023 against emission limit for Unit 1.

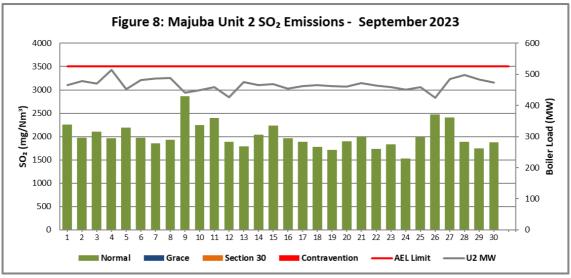


Figure 8. SO<sub>2</sub> emissions (daily averages) for the month of September 2023 against emission limit for Unit 2.

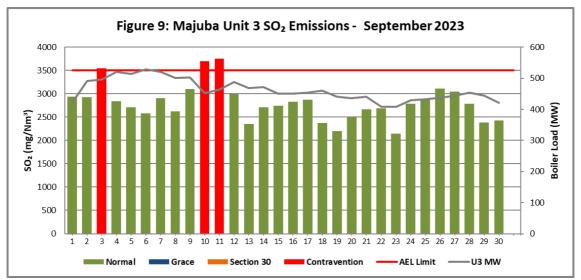


Figure 9. SO<sub>2</sub> emissions (daily averages) for the month of September 2023 against emission limit for Unit 3.

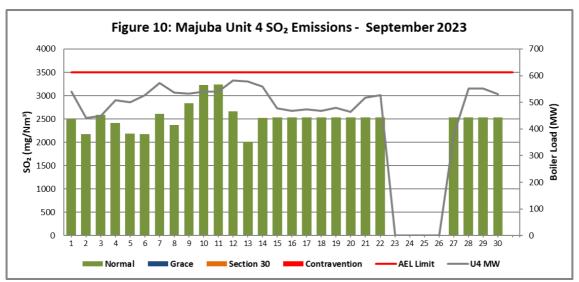


Figure 10. SO<sub>2</sub> emissions (daily averages) for the month of September 2023 against emission limit for Unit 4.

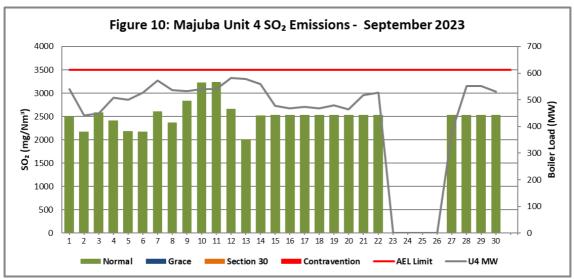


Figure 11. SO<sub>2</sub> emissions (daily averages) for the month of September 2023 against emission limit for Unit 5

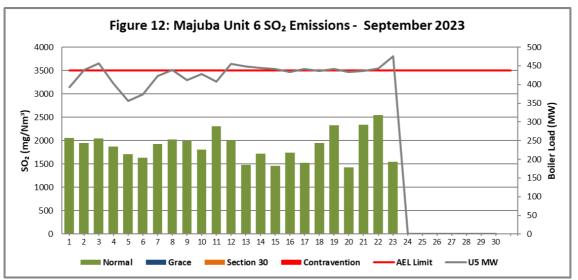


Figure 12. SO<sub>2</sub> emissions (daily averages) for the month of September 2023 against emission limit for Unit 6.

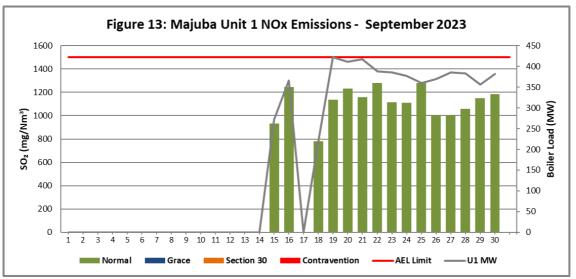


Figure 13. NOx emissions (daily averages) for the month of September 2023 against emission limit for Unit 1.

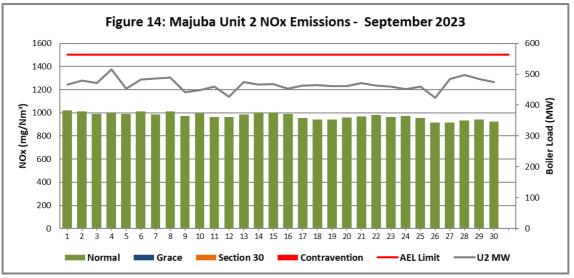


Figure 14. NOx emissions (daily averages) for the month of September 2023 against emission limit for Unit 2.

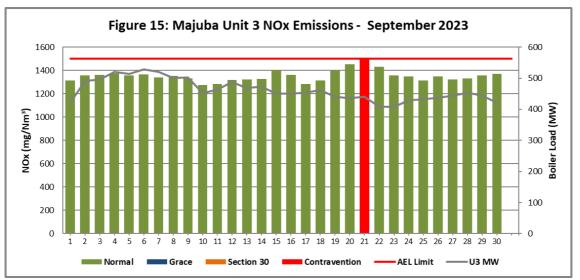


Figure 15. NOx emissions (daily averages) for the month of September 2023 against emission limit for Unit 3.

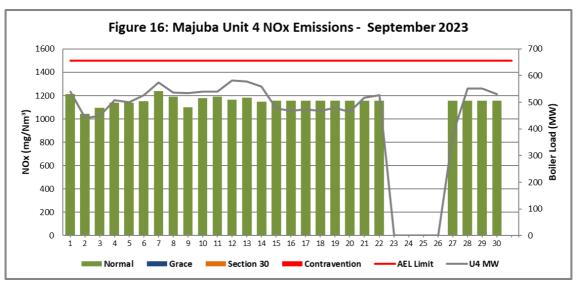


Figure 16. NOx emissions (daily averages) for the month of September 2023 against emission limit for Unit 4

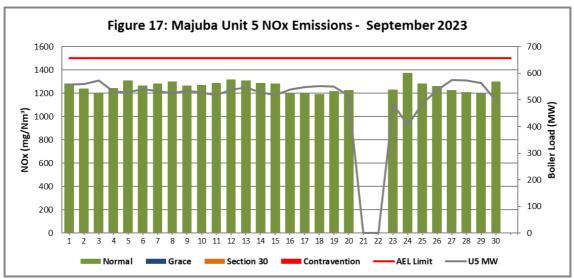


Figure 17. NOx emissions (daily averages) for the month of September 2023 against emission limit for Unit 5

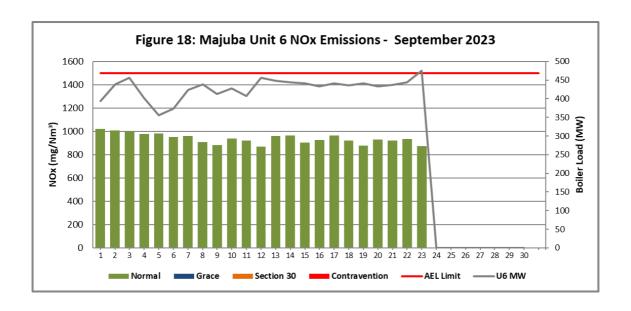


Figure 18. NOx emissions (daily averages) for the month September 2023 against emission limit for Unit 6

Table 4: Monthly tonnages for the month of September 2023

Unit	PM (tons)	SO <sub>2</sub> (tons)	NOx (tons)
Unit 1	6.7	1 028	546
Unit 2	63.2	3 835	1 855
Unit 3	26.3	5 187	2 496
Unit 4	5.0	4 869	2 219
Unit 5	54.6	4 719	2 496
Unit 6	46.4	2 812	1 393

Table 5: Average monthly concentrations (mg/Nm³) for the month of September 2023

Unit	PM (Mg/Nm³)	SO <sub>2</sub> (Mg/Nm <sup>3</sup> )	NOx (Mg/Nm³)
1	16.4	2 103.4	1 112.0
2	33.0	2 014.3	972.4
3	14.3	2 803.6	1 353.0
4	2.6	2 537.6	1 155.2
5	29.4	2 380.3	1 260.0
6	33.6	1 886.9	938.8

Table 6: Each unit and respective days operating in compliance to the AEL Emission Limits (SO<sub>2</sub>, NOx, and PM)

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance		
Unit 1	13	0	0 0 0		0 0 0		0
Unit 2	30	0	0	0	0		
Unit 3	26	0	0	4	4		
Unit 4	25	0	0	0	0		
Unit 5	26	0	0	0	0		
Unit 6	22	0	0	0	0		

**Table 7: MONITOR RELIABILITY (%)** 

Associated Unit/Stack	РМ	SO <sub>2</sub> NO		O <sub>2</sub>
Unit 1	100.0	98.5	99.3	97.5
Unit 2	100.0	100.0	100.0	99.4
Unit 3	100.0	100.0	100.0	100.0
Unit 4	54.8	100.0	100.0	0.0
Unit 5	95.7	100.0	100.0	99.9
Unit 6	95.4	100.0	100.0	99.8

Table 8: CO<sub>2</sub> and O<sub>2</sub> deviations of the Month of September 2023

# CO<sub>2</sub> and O<sub>2</sub> Relationship

	CO <sub>2</sub> (Actual Dry %)					Final O <sub>2</sub> CEMS Data (%)				SUM CO <sub>2</sub> + O <sub>2</sub> CEMS Data (%)								
	U1	U2	U3	U4	U5	U6	U1	U2	U3	U4	U5	U6	U1	U2	U3	U4	U5	U6
2023/08/31		9.0	9.0	9.8	10.6	8.6		12.3	11.5	11.0	9.8	11.8		21.4	20.5	20.8	20.4	20.4
2023/09/01		9.0	8.4	9.9	11.2	8.7		11.5	12.2	11.0	9.1	11.2		20.5	20.6	20.8	20.3	19.9
2023/09/02		8.9	9.5	9.7	11.3	8.8		11.5	11.1	11.0	8.9	10.5		20.4	20.5	20.6	20.2	19.3
2023/09/03		8.9	9.3	9.8	11.4	8.8		11.6	11.4	11.0	8.9	10.0		20.5	20.7	20.8	20.3	18.7
2023/09/04		8.9	9.6	9.8	10.8	8.6		10.9	10.9	11.0	9.9	10.4		19.9	20.5	20.8	20.7	19.0
2023/09/05		9.0	9.5	9.9	10.9	8.6		11.8	11.0	11.0	9.8	11.3		20.8	20.6	20.9	20.6	19.9
2023/09/06		8.9	9.4	9.9	11.0	8.5		11.6	11.2	11.0	9.3	11.2		20.5	20.7	20.8	20.3	19.8
2023/09/07		8.9	9.1	9.9	10.6	8.6		11.1	11.3	11.0	9.7	11.3		20.0	20.5	20.8	20.3	19.8
2023/09/08		8.9	9.0	9.9	10.5	8.6		11.4	11.6	11.0	10.0	10.8		20.3	20.5	20.8	20.5	19.5
2023/09/09		9.0	9.2	9.9	10.9	8.7		12.0	11.4	11.0	9.5	11.1		21.1	20.5	20.9	20.4	19.8
2023/09/10		8.9	8.6	10.0	10.6	8.8		11.9	12.1	11.0	9.9	11.2		20.8	20.6	21.0	20.5	20.0
2023/09/11		8.9	8.6	10.0	10.4	8.7		11.3	12.0	11.0	10.2	11.6		20.3	20.6	20.9	20.6	20.3
2023/09/12		9.0	8.7	9.6	10.4	8.3		12.1	11.8	11.0	10.2	11.3		21.1	20.6	20.5	20.6	19.6
2023/09/13		9.0	8.6	9.6	10.7	8.4		11.5	12.1	11.0	9.7	10.9		20.4	20.7	20.6	20.5	19.3
2023/09/14		8.9	8.7	9.7	10.7	8.4		12.0	12.0	11.0	9.8	11.0		20.9	20.7	20.7	20.5	19.4
2023/09/15	7.3	8.9	8.4	9.8	10.3	8.8	13.9	11.8	12.1	11.0	10.1	10.8	21.2	20.8	20.5	20.8	20.4	19.6
2023/09/16	7.3	8.9	8.5	9.8	10.7	8.7	13.6	11.7	11.8	11.0	9.5	10.9	20.9	20.6	20.4	20.8	20.1	19.6
2023/09/17		8.9	8.5	9.8	11.0	8.7		11.8	11.9	11.0	9.3	10.9		20.7	20.4	20.8	20.3	19.6
2023/09/18	7.2	8.9	8.6	9.8	11.2	8.7	12.7	11.6	11.8	11.0	9.1	10.9	19.9	20.5	20.5	20.8	20.3	19.6
2023/09/19	7.6	8.9	8.5	9.8	11.2	8.7	11.9	11.5	12.2	11.0	9.2	10.9	19.5	20.4	20.7	20.8	20.4	19.6
2023/09/20	7.5	8.9	8.3	9.8	10.9	8.7	12.1	11.6	12.4	11.0	9.8	10.9	19.6	20.5		20.8	20.7	19.6
2023/09/21	7.5	8.9	8.3	9.8		8.6	12.2	11.4	12.4	11.0		11.0	19.6	20.3		20.8		19.6
2023/09/22	7.5	8.9	8.0	9.8		8.6	13.1	11.3	12.7	11.0		11.0	20.6	20.2		20.8		19.6
2023/09/23	7.5	8.9	8.2		10.0	9.1	13.3	11.4	12.5		9.9	10.4	20.8	20.3				19.5
2023/09/24	7.4	8.9	8.5		9.0		12.3	11.5	12.2		11.9		19.7	20.4			21.0	
2023/09/25	7.4	8.9	8.5		10.2		12.9	11.5	12.1		10.2		20.3	20.5			20.4	
2023/09/26	7.3	9.0	8.5		11.0		13.2	12.0	12.1		9.3		20.5	21.0			20.3	
2023/09/27	7.3	8.9	8.7	9.8	11.4		12.0	11.5	11.9	11.0	9.1		19.3	20.4		20.8	20.5	
2023/09/28	7.3	8.9	8.8	9.8	11.6		11.6	11.3	11.7	11.0	8.8		18.9	20.3		20.8	20.5	
2023/09/29	7.4	8.9	8.8	9.8	11.6		12.5	11.4	11.8	11.0	8.7		19.8	20.4		20.8	20.3	
2023/09/30	7.5	8.9	8.2	9.8	10.8		12.2	11.3	12.5	11.0	9.9		19.7	20.3	20.7	20.8	20.6	

Calculation:  $CO_2\% + O_2\% = 19.5-21.5\%$ 

<sup>\*</sup>Blank spaces indicate that the unit was offline during that period

### **Emergency Generation**

## Table 9: Emergency Generation for the month of September 2023

	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	Unit 6
Emergency Generation hours declared by national Control	0	0	0	0	0	0
Emergency Hours declared including hours after stand down	0	0	0	0	0	0
Hours over the Limit during Emergency Generation	0	0	0	0	0	0

## Comments on the performance and availability of each unit

### **UNIT 1**

The unit was on outage for fourteen days of the month and was brought back on the 14<sup>th</sup>. No fabric filter bags were replaced during the month.

#### **UNIT 2**

The unit base loaded for all of the days during the month. Seventy fabric filter bags were replaced during the month.

### UNIT 3

The unit base loaded for all of the days during the month. No fabric filter bags were replaced during the month.

### **UNIT 4**

The unit base loaded for most of the days during the month and off for four days. Thirty-eight fabric filter bags were replaced during the month.

### **UNIT 5**

The unit base loaded for most of the days during the month and off for two days. Thirteen fabric filter bags were replaced during the month.

#### **UNIT 6**

The unit base loaded for most of the days during the month and off for seven days. Twenty-two fabric filter bags were replaced during the month.

# **Complaints Register**

Table 10: Complaints for the month of September 2023

Source Code/ Name	Root Cause Analysis	Calculation of Impacts/ emissions associated with the incident	Dispersion modelling of pollutants where applicable	Measures implemented to prevent reoccurrence	Date by which measure will be implemented	
	No complaints were received during the month of September 2023.					

#### General

Fuel oil consumption for the month of September 2023 exceeded the AEL limit of 6000 tons and the station will send an updated action addressing the high fuel oil consumption. Unit 3 exceeded the SO<sub>2</sub> AEL limit on the 3<sup>rd</sup>, 10<sup>th</sup> and the 11<sup>th</sup> of September 2023 and exceeded the NOx limit on the 21<sup>st</sup> of September 2023.

The Station suspects that these are linked to the March, May and June exceedances as reported. The investigations have not been finalized because of parallel tests that needed to be carried out to identify the root cause. The parallel test will resume once the stack lifts have been brought back to service. The Station submitted a letter to the Licensing Authority on the 04<sup>th</sup> of September 2023 with regards to the faulty monitors and delayed parallel and correlation tests.

Lastly, ash content for the month of September exceeded the AEL limit of 30%, the Station will investigate the cause.

Date 09/10/2023

Yours sincerely

Report compiled by:

Faith Kagoda

ENVIRONMENTAL MANAGER: (MAJUBA)

Report verified by:

Lindani Madonsela Date 09/10/2023

**BOILER ENGINEERING MANAGER: (MAJUBA)** 

Report approved by:

Swanspoel 2023/10/10
Johan Swanspoel Date

Johan Swanepoel
ENGINEERING MANAGER: (MAJUBA)