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Date:  
 21 July 2023

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Ref: 17/4/AEL/MP312/11/09

Dear Ms. Simelane

### **KRIEL POWER STATION'S MONTHLY STACK EMISSIONS REPORT FOR THE MONTH OF JUNE 2023**

This serves as the monthly report required in terms of Section 7.4 in Kriel Power Station's Atmospheric Emission License 17/4/AEL/MP312/11/09. The emissions are for the month of June 2023. Verified emissions of particulates matter, SO<sub>2</sub> and NO<sub>x</sub> (as NO<sub>2</sub>) are also included.

#### **Raw Materials and Products**

**Table 1:** Quantity of Raw Materials and Products used/produced for the month of June 2023

Raw Materials and Products used	Raw Material Type	Units	Maximum Permitted Consumption / Rate (Quantity)	Consumption / Rate in Month of June 2023
	Coal	Tons/month	1 227 600	637 495.00
	Fuel Oil	Tons/month	5 000	7034.15
Production Rates	Product/ By-Product Name	Unit	Maximum Production Capacity Permitted (Quantity)	Production Rate in Month of June 2023
	Ash	Tons/month	not specified	2275.59
	RE PM	kg/MWh	not specified	1.87

1/...

## Abatement Technology

**Table 2:** Abatement Equipment Control Technology for June 2023.

Associated Unit/Stack	Technology Type	Actual Efficiency (%)	Utilisation
		June 2023	June 2023
Unit 1	ESP	99.28%	0.00%
Unit 2	ESP	99.44%	100.0%
Unit 3	ESP	99.15%	100.0%
Unit 4	ESP	97.81%	100.0%
Unit 5	ESP	97.20%	100.0%
Unit 6	ESP	98.36%	100.0%

## Energy Source Characteristics

**Table 3:** Energy Source Material Characteristics for the month of June 2023





Characteristic	Stipulated Range (Unit)	Monthly Average Content
Sulphur Content	0.6-1.2 (%)	0.760
Ash Content	27-32 (%)	26.400

## Monthly Monitor Reliability

Associated Unit/Stack	PM (%)	SO <sub>x</sub> (%)	NO <sub>x</sub> (%)
North	99.45	97.36	100.00
South	91.47	99.78	100.00

## Emissions Reporting

**Table 6.5:** Graph Legend Description

Condition	Colour	Description
Normal		Emissions below Emission Limit Value (ELV)
Grace		Emissions above the ELV during grace period
Section 30		Emissions above ELV during a NEMA S30 incident
Contravention		Emissions above ELV but outside grace or S30 incident conditions

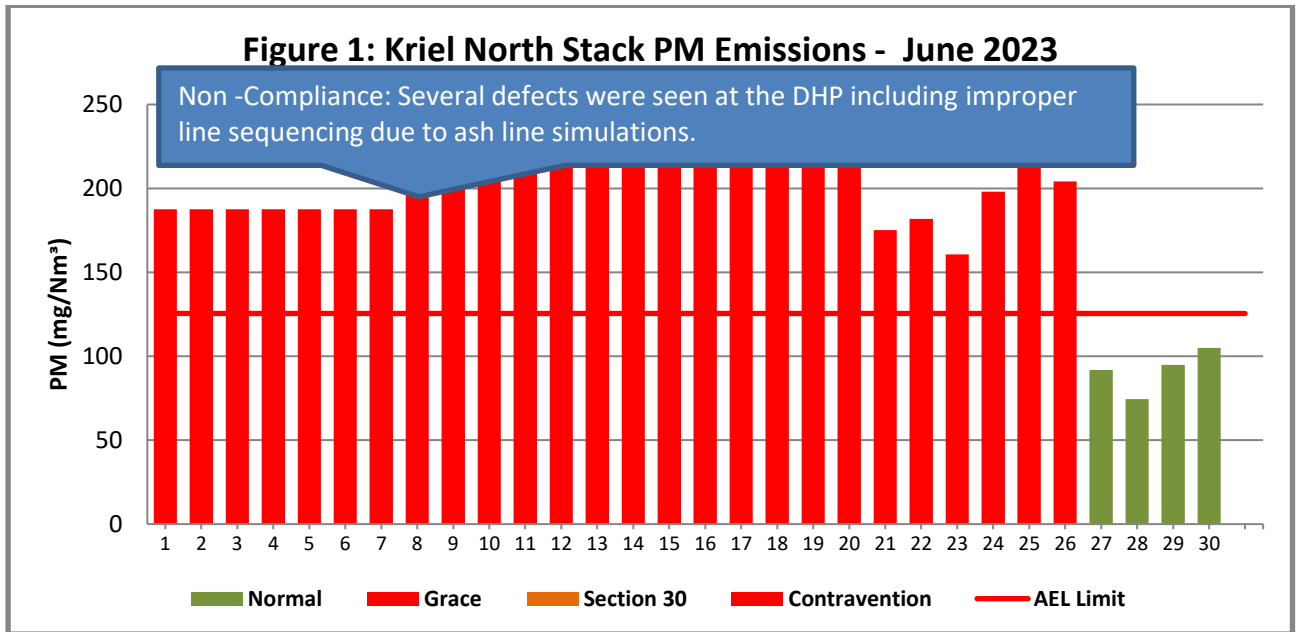


Figure 1: PM emissions for the month of June 2023 against emission limit for the North Stack. Monthly average was 200. mg/Nm3

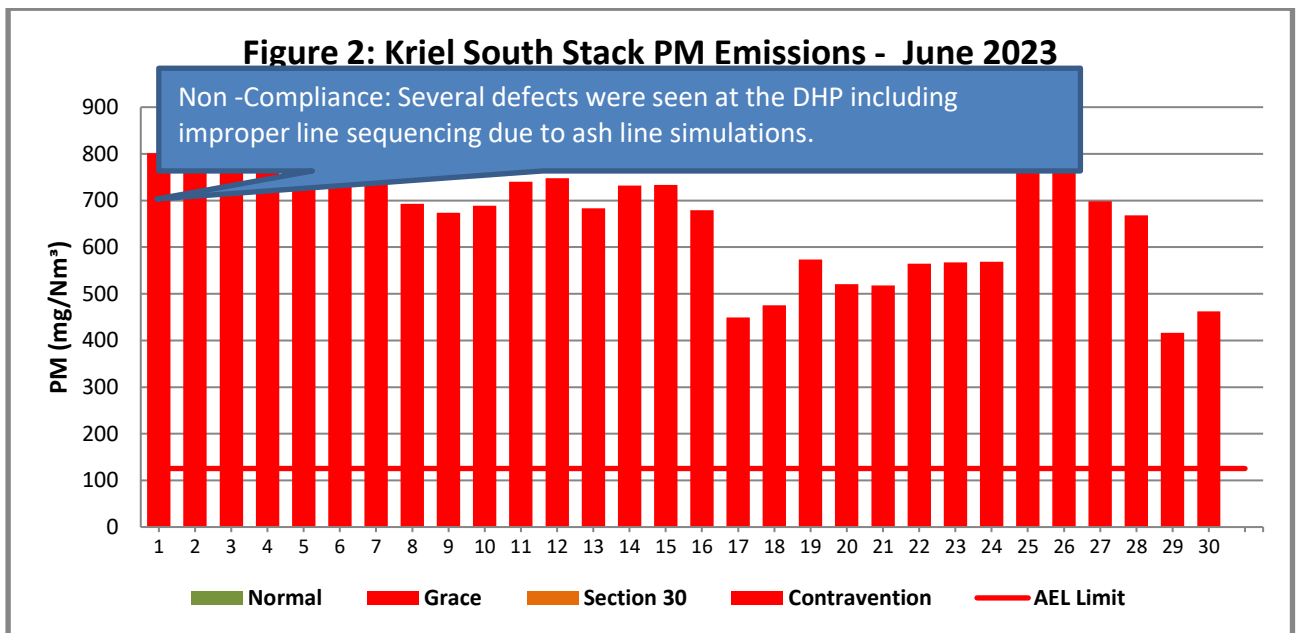


Figure 2: PM emissions for the month of June 2023 against emission limit for the South Stack. Monthly average was 666.3 mg/Nm3

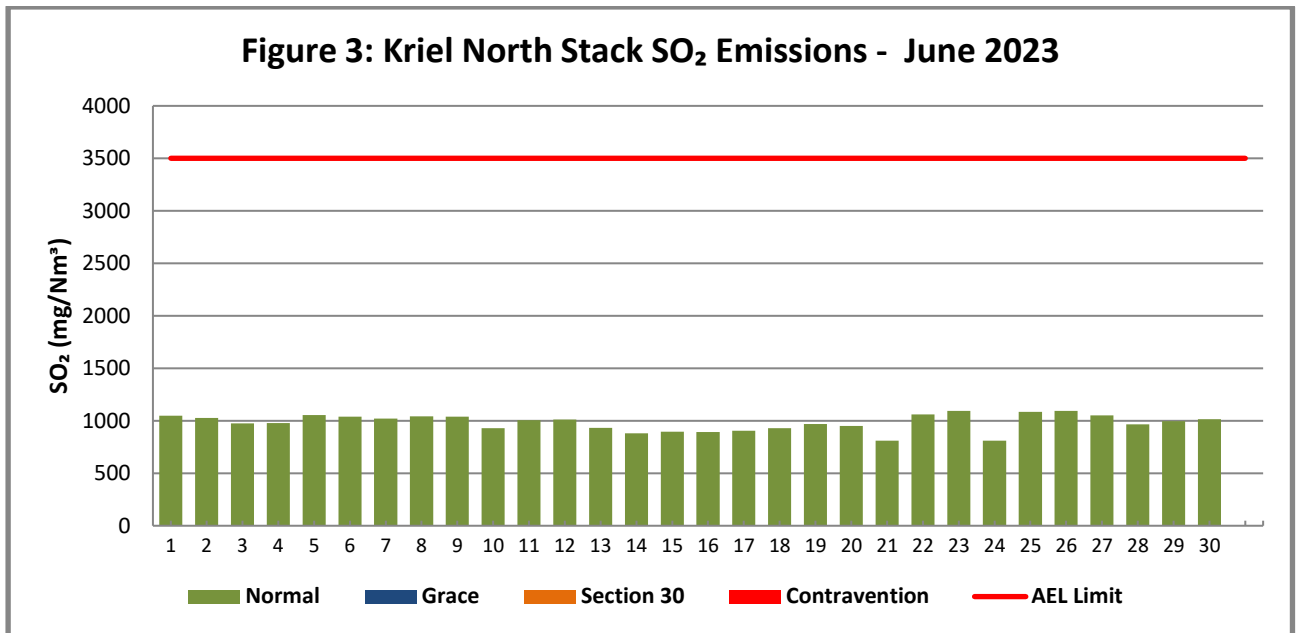


Figure 3. SO<sub>2</sub> emissions for the month of June 2023 against emission limit for the North Stack. The SO<sub>x</sub> Limit is 3500mg/Nm<sup>3</sup>.

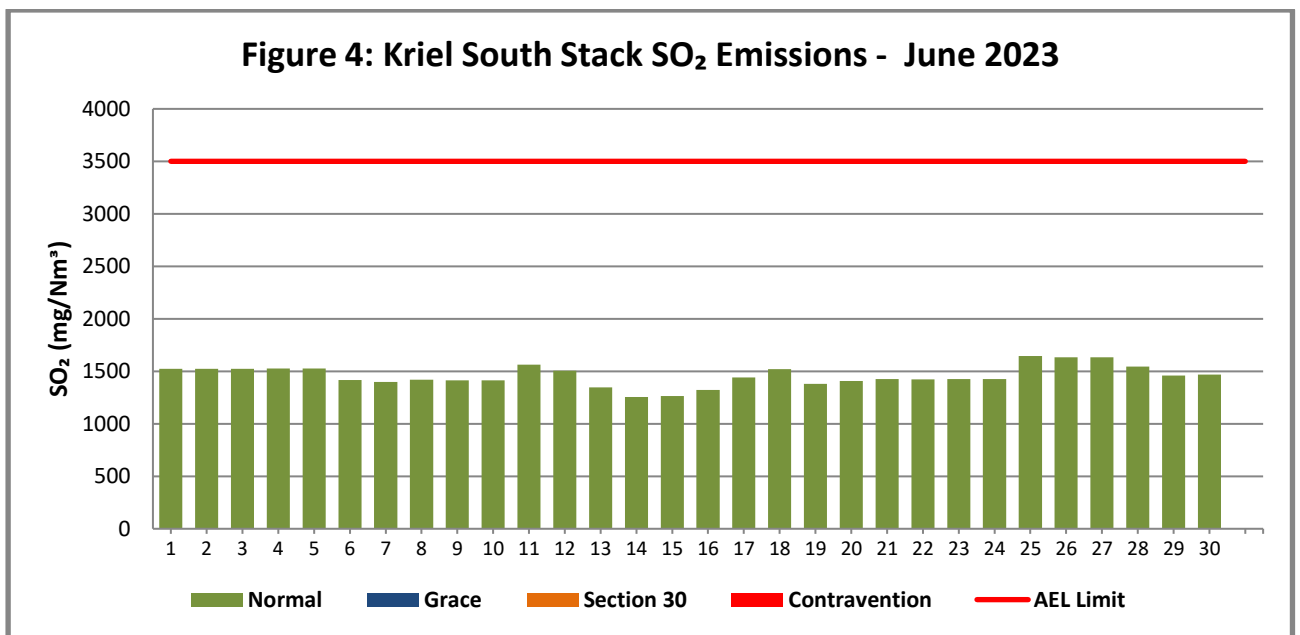


Figure 4. SO<sub>2</sub> emissions for the month of June 2023 against emission limit for the South Stack. The SO<sub>x</sub> Limit is 3500mg/Nm<sup>3</sup>.

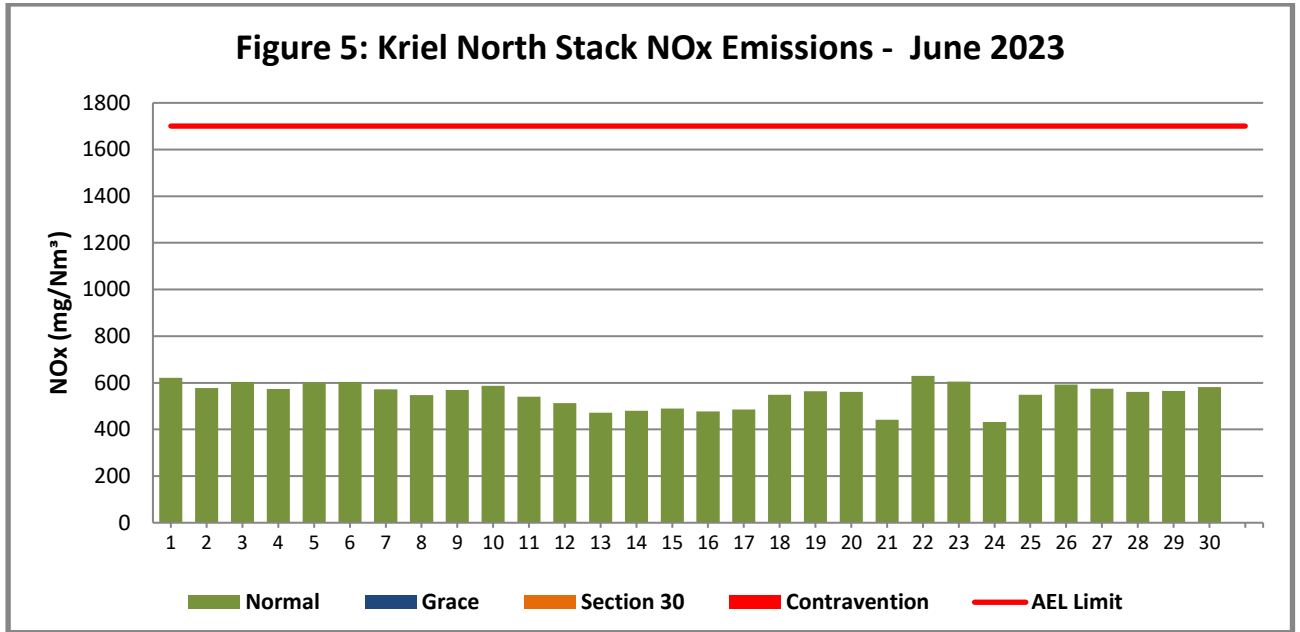


Figure 5. NO<sub>2</sub> emissions for the month of June 2023 against emission limit for the North Stack. The NO<sub>x</sub> Limit is 1600mg/Nm<sup>3</sup>.

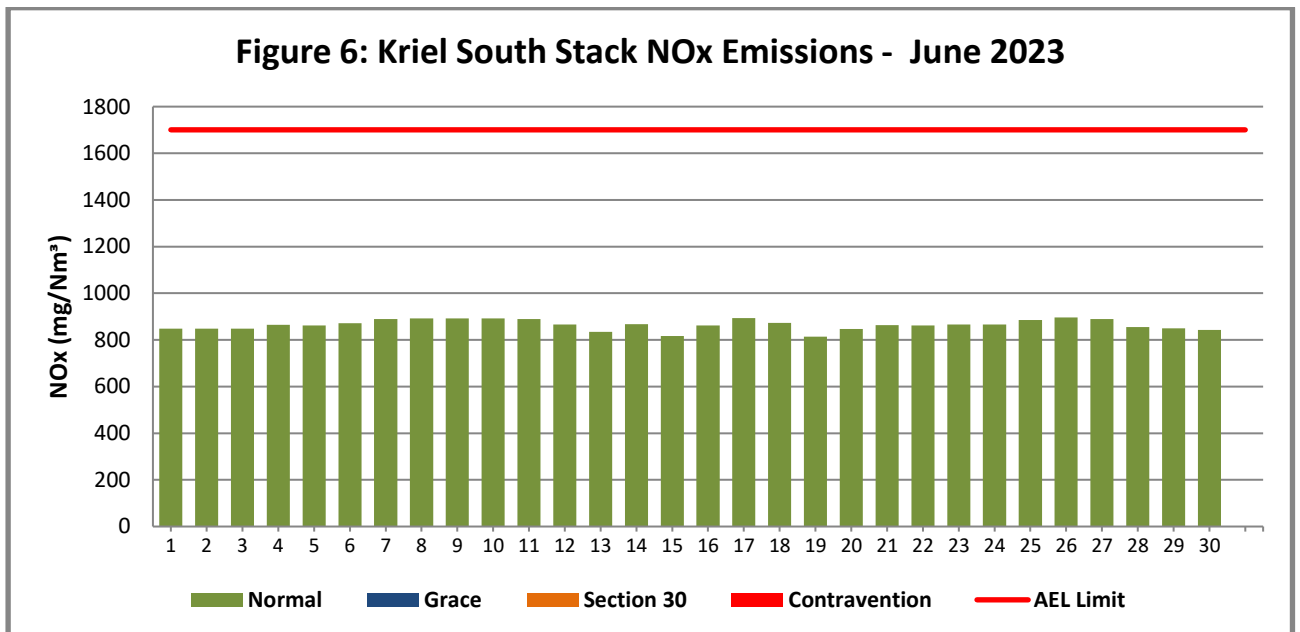


Figure 6. NO<sub>2</sub> emissions for the month of June 2023 against emission limit for the South Stack. The NO<sub>x</sub> Limit is 1600mg/Nm<sup>3</sup>.

Table 4: Monthly tonnages for the month June 2023

Unit	PM (tons)	SO <sub>2</sub> (tons)	NO <sub>2</sub> (tons)
SUM	2275.6	7051.5	4100.0

**Table 5:** Each unit and respective days operating under normal operation and section 30 days respectively

Table 5.1: Operating days in non-compliance to PM AEL Limit – June 2023

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Monthly Limit Exceedance	Average PM (mg/Nm <sup>3</sup> )
North	4	26	0	0	26	200.9
South	0	30	0	0	30	666.3

Table 5.2: Operating days in compliance to SOx AEL Limit - June 2023

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average SOx (mg/Nm <sup>3</sup> )
North	30	0	0	0	0	983.8
South	30	0	0	0	0	1 459.2

Table 5.3: Operating days in compliance to NOx AEL Limit – June 2023

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average NOx (mg/Nm <sup>3</sup> )
North	30	0	0	0	0	550.7
South	30	0	0	0	0	864.4

**Light up information**

**Table 6:** PM Start-up information for the month of June 2023

North Stack	Event 1		Event 2		Event 3		Event 4	
Unit No.	no event		Unit 1		Unit 2		no event	
Breaker Open (BO)	7:40 pm	2023/06/18	12:00 am	2023/06/12	10:35 am	2023/06/11	BO previously	BO previously
Draught Group (DG) Shut Down (SD)	1:10 am	2023/06/19	4:45 pm	2023/06/12	11:30 pm	2023/06/11	n/a	n/a
BO to DG SD (duration)	00:05:30	DD: HH:MM	00:16:45	DD: HH:MM	00:12:55	DD: HH:MM	n/a	DD: HH:MM
Fires in time			1:35 pm	2023/06/19	9:50 pm	2023/06/16		
Synch. to Grid (or BC)			12:35 am	2023/06/20	8:30 am	2023/06/17		
Fires into BC (duration)		DD: HH:MM	00:11:00	DD: HH:MM	00:10:40	DD: HH:MM		DD: HH:MM
Emissions below limit from BC (end date)			not > limit	not > limit	not > limit	not > limit		
Emissions below limit from BC (duration)		DD: HH:MM	n/a	DD: HH:MM	n/a	DD: HH:MM		DD: HH:MM

South Stack	Event 1		Event 2		Event 3		Event 4	
Unit No.	no event		Unit 4		Unit 4		Unit 5	
Breaker Open (BO)			5:00 pm	2023/06/23	5:15 am	2023/06/27	4:25 pm	2023/06/09
Draught Group (DG) Shut Down (SD)			DG did not trip or SD	DG did not trip or SD	10:50 am	2023/06/28	8:10 pm	2023/06/09
BO to DG SD (duration)		DD: HH:MM	n/a	DD: HH:MM	01:05:35	DD: HH:MM	00:03:45	DD: HH:MM
Fires in time			5:00 pm	2023/06/23	8:50 pm	2023/06/29	9:55 pm	2023/06/09
Synch. to Grid (or BC)			11:20 pm	2023/06/23	1:20 am	2023/06/30	1:30 am	2023/06/10
Fires into BC (duration)		DD: HH:MM	00:06:20	DD: HH:MM	00:04:30	DD: HH:MM	00:03:35	DD: HH:MM
Emissions below limit from BC (end date)			not > limit	not > limit	not > limit	not > limit	not > limit	not > limit
Emissions below limit from BC (duration)		DD: HH:MM	n/a	DD: HH:MM	n/a	DD: HH:MM	n/a	DD: HH:MM

South Stack ...Cont.	Event 1		Event 2		Event 3		Event 4	
Unit No.	Unit 5		no event		no event		Unit 6	
Breaker Open (BO)	7:55 pm	2023/06/21	10:10 pm	2023/06/30				
Draught Group (DG) Shut Down (SD)	8:50 pm	2023/06/21	10:15 pm	2023/06/30				
BO to DG SD (duration)	00:00:55	DD: HH:MM	00:00:05	DD: HH:MM		DD: HH:MM		DD: HH:MM
Fires in time	4:20 am	2023/06/22					11:55 pm	2023/06/04
Synch. to Grid (or BC)	4:05 pm	2023/06/22					4:30 am	2023/06/05
Fires into BC (duration)	00:11:45	DD: HH:MM		DD: HH:MM		DD: HH:MM	00:04:35	DD: HH:MM
Emissions below limit from BC (end date)	not > limit	not > limit					not > limit	not > limit
Emissions below limit from BC (duration)	n/a	DD: HH:MM		DD: HH:MM		DD: HH:MM	n/a	DD: HH:MM

**Complaints Register**

**Table 9:** Complaints for the month of June 2023.

Source Code/ Name	Root Cause Analysis	Calculation of Impacts/ emissions associated with the incident	Dispersion modeling of pollutants where applicable	Measures implemented to prevent reoccurrence	Date by which measure will be implemented
There was no complaint related to air quality received during the month of June 2023.					

**General**

The particulate matter (PM10) emissions on the North Common Stack exceeded the **monthly limit**; on average emissions figure of **200.9 mg/Nm<sup>3</sup>** while South Common Stack also exceeded the **monthly limit** on the recorded PM10 monthly average figure of **666.3 mg/Nm<sup>3</sup>**. The gaseous (NOx & SOx) emissions on the North and South common Stacks were within the **daily limit** during the month of June 2023; refer to graphs above.

NB: The rest of the information demonstrating compliance with the emissions license conditions is supplied in the annual emission reports sent to your office.

**Kriel Power Station's List of NEMA Section 30 Incidents for 2023/2024 Financial Year**

Month	Description of Section 30 Incidents - including the reference number	Root Cause (s)	Status of S30 Incident with DEFF (open or closed)	Remarks
April-2023	South Stack High Emissions	Unit 4 A EFP plant breakdown causing half load conditions which calls for operating the unit with fuel oil support to badly impacting the stack emissions	Open	
May - 2023	North Stack High Emissions	Unit 4 A EFP plant breakdown causing half load conditions which calls for operating the unit with fuel oil support to badly impacting the stack emissions	Open	
May - 2023	South Stack High Emissions	Unit 4 A EFP plant breakdown causing half load conditions which calls for operating the unit with fuel oil support to badly impacting the stack emissions	Open	
June – 2023	North Stack High Emissions	Units operating at half load conditions which affects the sulphur dosing and causes the plant to operate	Open	



		with fuel oil support because of high turbine back pressure, low final feedwater temperature, high works power loss from high usage of electric feed pump and dust handling plant because of dust transportation resulting in high stack emissions		
<b>June - 2023</b>	South Stack High Emissions	Units operating at half load conditions which affects the sulphur dosing and causes the plant to operate with fuel oil support because of high turbine back pressure, low final feedwater temperature, high works power loss from high usage of electric feed pump and dust handling plant because of dust transportation resulting in high stack emissions	Open	
<b>July - 2023</b>				
<b>Aug - 2023</b>				
<b>Sep - 2023</b>				
<b>Oct - 2023</b>				
<b>Nov - 2023</b>				
<b>Dec - 2023</b>				
<b>Jan - 2024</b>				
<b>Feb - 2024</b>				
<b>Mar - 2024</b>				