

Medupi Power Station Bi-Annual Emissions Report

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Ref: H16/1/13-AEL/M1M/R1_Bi-Annual 2023/2024

Dear Mr Koenaite

MEDUPI POWER STATION BI-ANNUAL EMISSIONS REPORT

This report serves to fulfil the requirements of Section 7.7.2 of the Medupi Power Station Provisional Atmospheric Emission License (AEL) number H16/1/13-AEL/M1M/R1. This report reflects verified emissions data for the period of October 2023 to March 2024. The daily emissions figures for the reporting period were submitted monthly to the licensing authority.

The content of this report is aligned to the requirements of the Medupi Power Station provisional Atmospheric Emissions Licence and covers the following aspects:

- Compliance with regards to each AEL condition
- Interpretation of all available data, tests, and monitoring results regarding operation and all impacts on the environment
- Recommendations regarding non-compliance or potential non-compliance
- Target dates for the implementation of recommendations by the License Holder to achieve compliance.
- Impact of implemented corrective action taken for identified non-compliance.

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- 1. Bi-annual Reporting Requirements as per condition 7.7.2 of the AEL
 - Compliance with regards to each AEL condition, Recommendations regarding noncompliance or potential non-compliance and Target dates.

Non-compliances to conditions of the licence are reported to the licensing authority as soon as they are identified by the Power Station. The Station uses Continuous Emissions Monitoring System (CEMS) for emissions monitoring. Online monitoring is conducted on Unit 1, 2, 3, 5 and 6 for both Particulate Matter (PM) and Gaseous (NO₂ and SO₂) emissions. The accuracy of the monitors is confirmed by the parallel tests and correlation tests conducted annually. Note the AEL requirement is to conduct the tests once every two years. The AEL Compliance status is indicated on table 1 below.

Category of Listed	Sub-category of the Listed	Description of the listed activity
Activity	Activity	
1-Combustion	1.1 -Solid Fuel combustion	Solid fuels combustion installations used
Installations	installations	primarily for steam raising or electricity
		generation.
2-Petroleum industry	2.4-Storage and handling of	Petroleum product storage tanks and product
	petroleum	transfer facilities, except those under liquefied
		petroleum gas.
5-Mineral Processing,	5.1 -Storage and Handling of ore	Storage and handling of ore and coal not
Storage, and handling	and coal	situated on premises of a mine or works as
		defined in mines healthy and safety Act
		29/1996

Table 1: AEL Compliance Status and Action Plan

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2. Interpretation of all available data, test, and monitoring results regarding operation of the plant and all impacts on the environment.

Emission Exceedances



Figure 1: Stack Emission Exceedances Unit 1 - 6

PM Emissions

Medupi Power Station makes use of the Pulse Jet Fabric Filter Plant (PJFF) to reduce PM from the stacks. A daily average PM limit of 50 mg/Nm3 was granted and is in effect from July 2019 as reflected on the Medupi Power Station AEL. There was a total of nine (9) PM exceedances recorded during the reporting period. Six (6) of the exceedances were within grace (start-up and shutdowns), and three (3) were due to CEMS issues. No section 30 incidents were reported for this reporting period.

SO₂ and NO₂ Exceedances

A monthly average SO2 limit of 3500 mg/Nm3 was granted and is in effect from July 2019 as reflected on the Medupi Power Station AEL. SO2 emissions are monitored and managed daily to ensure duty of care. There was a total of three (3) SO2 exceedances of the 3500mg/Nm3 limit from 01-03 March 2024, however the monthly limit of 3500 mg/Nm3 was not exceeded.

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All the exceedances were due to the faulty analyzer at Unit 3 that was affected by Heating Ventilation and Air Condition (HVAC) system.

The Medupi Power Station firing system is equipped with 30 swirl stage low NO₂ burners, arranged in 5 rows of burners, and designed for normal operation with one standby-mill (4- mill operation), i.e., with 24 out of 30 burners. The processes that occur in the pulverized-coal firing system are grinding, drying, and distributing of the coal. The Low NO₂ burners are designed to ensure efficiency and improved performance.

The Low NO₂ Burners are required to maintain a minimum control efficiency of 70% with 100 utilizations in terms of condition 7.1 of the Medupi Power Station AEL. The Station's stack emissions for NO₂ generally performs below the AEL limit of 750mg/Nm3. The Station recorded a high NO₂ above 750 mg/Nm3 from 01 to 03 March 2024 due to CEMS analyzers that were affected by Heating Ventilation and Air Condition (HVAC) system. The HVAC system was then repaired, and the temperature normalized from 04 March 2024.



Unit 1-6 Emission Tonnages

Figure 2: Six monthly PM Tonnages

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Figure 3: Six monthly SO₂ tonnages



Figure 4: Six monthly NO2 tonnages

Table 2: Emissions spot/verification/correlation/parallel test results

Unit	Type of test	Date
1	Particulate Matter Monitor Correlation Measurements	May 2022
	Gaseous parallel Measurements	January 2023
	Particulate Matter Monitor Spot Check Measurements	None
	Particulate Matter Monitor Correlation Measurements	February 2023
2	Gaseous parallel Measurements	November 2022
Z	Particulate Matter Monitor Spot Check Measurements	None
3	Particulate Matter Monitor Correlation Measurements	January 2023

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	Gaseous parallel Measurements	October 2022
	Particulate Matter Monitor Spot Check Measurements	October 2022
	Particulate Matter Monitor Correlation Measurements	None
4	Gaseous parallel Measurements	None
	Particulate Matter Monitor Spot Check Measurements	None
	Particulate Matter Monitor Correlation Measurements	July 2022
5	Gaseous parallel Measurements	April 2023
	Particulate Matter Monitor Spot Check Measurements	May 2022
	Particulate Matter Monitor Correlation Measurements	August 2023
6	Particulate Matter Monitor Spot Check Measurements	March 2022
	Gaseous parallel Measurements	November 2022

All the correlation and parallel test reports are still valid. No parallel and correlation tests for Unit 4 which is off due the Generator incident.



Figure 5: Six monthly fuel oil TVOC emissions performance

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Fuel Oil Consumption



Figure 6: Six monthly fuel oil consumption

Medupi Power Station uses fuel oil during unit light up, the maximum allowable tons of fuel oil to be used by Medupi Power Station is 20 000 tons/month. The Power Station monitors the monthly usage and report to Waterberg District Municipality (WDM), figure 6 above indicates that the Power Station complies with the requirements of the provisional AEL limit of 20 000 tons per month.



Coal Burnt Rate



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Medupi Power Station AEL No. H16/1/13-AEL/M1/R1 prescribes limits for raw materials consumption for coal. Medupi Power Station coal consumption rate was well within the limit 1 875 000 tons/month as prescribed by the provisional AEL for the past six months.

Production rates

The maximum licensed production capacity is limited to 4 800 MW. The power station remained within prescribed limit for the period between October 2023 and March 2024. For most of the months, the Units were operated with load losses to reduce particulate emissions.



Figure 8: Six monthly production rate

Ambient Air Quality Results for January 2023 – December 2023

Eskom commissioned two (2) ambient air quality monitoring stations at Kroomdraai farm and Marapong to assess background conditions of ambient air quality prior to the commissioning of Medupi Power Station and the impacts on the environment thereof. The Medupi site is equipped for continuous monitoring of ambient concentrations of sulphur dioxide (SO₂), nitrogen dioxide (NO₂), ozone (O₃), fine particulate matter of sizes <10µm and <2.5 in diameter (PM₁₀ and PM_{2.5}). Table 3 below presents ambient air quality monitoring concentrations for the year 2023 monitoring period. The number of exceedances for the O₃, PM₁₀, and PM_{2.5} daily limit exceeded the annual allowable limit. The rest of the ambient pollutants are still within the allowable limits.

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Months	SO ₂ Hourly	SO ₂ Daily	SO ₂ 10-Minute	NO ₂ Hourly	PM ₁₀ Daily	PM _{2.5} Daily	O ₃ 8- Hourly
Jan-23	0	0	0	0	4	ND	0
Feb-23	0	0	0	0	1	ND	2
Mar-23	0	0	0	0	4	7	0
Apr-23	3	0	8	0	0	1	0
May-23	5	1	14	0	0	0	0
Jun-23	2	0	11	0	0	2	0
Jul-23	1	0	2	0	2	2	0
Aug-23	3	0	4	0	3	ND	17
Sep-23	2	0	4	0	4	ND	69
Oct-23	4	0	3	0	2	ND	42
Nov-23	0	0	4	0	3	ND	0
Dec-23	1	0	3	0	0	ND	ND
Total	21	1	53	0	23	12	130
Allow Number of exceedances	88	4	526	0	4	4	11

Table 3: Number of exceedances of the National Ambient Air Quality Limits for reporting period.

ND - No Data

PM2.5 Daily monitoring equipment has been faulty since august 2023. PM2.5 was removed from site due to errors on the data. Eskom Research and Testing department is in a process of setting up a new contract. The Marapong Ambient Monitoring station was not operational during the reporting period due to vandalism. The ambient monitoring station was relocated to a more secure location at Marapong and reinstated on 03 April 2024.

Fugitive Dust Fall Results

Medupi Power Station dust monitoring network consists of 20 buckets which are collected and analysed within 30 +- 3 days. The results for the reporting period of October 2023 to April 2024 is depicted in figure 9 below. It is evident that the dust management practice within the Power Station is a challenge, however from January 2024 to March 2024 the station recorded only one exceedance at D03.

Table 4: Six monthly Fugitive Dust Buckets Exceedances

Monitoring Point	Number of Exceedances	Months and Dust fallout (mg/m²/days)
D03	1 ·	March 2024 =1860 mg/m²/d.

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D15a	6	July 2023 = 1712 mg/m2/d, Aug 2023 = 1873 mg/m2/d, Sep 2023
<i></i>		= 1895 mg/m2/d, Oct 2023 = 1474 mg/m2/d, Nov 2023 = 1223
		mg/m2/d, and Dec 2023 = 1979 mg/m2/d.
D13	2	Oct 2023 = 1645 mg/m2/d, and Nov 2023 = 2046 mg/m2/d.
D5a	5	Aug 2023 = 1544 mg/m2/d, Sep 2023 = 1525 mg/m2/d, Oct 2023 = 2574 mg/m2/d, Nov 2023 = 2496 mg/m2/d, and Dec 2023 = 1555 mg/m2/d.
D16	2	Oct 2023 = 1558mg/m2/d, and Nov 2023 = 1501 mg/m2/d.

Note: Medupi Power Station developed a dust management plan, and the measures are being implemented and monitored regularly to determine their effectiveness



Figure 9: Fugitive Dust-Fall Emissions

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Conclusion

Medupi Power Station complies with most of the requirement of the AEL issued in terms of Section 40(1) (a) of the National Environmental Management: Air Quality Act, 2004, listed activity No. 1.1, 2.4 and 5.1.

The stack emissions performance showed improved performance between October 2023 and March 2024. Most of the exceedances that were recorded were attributed to poor CEMS performance. This had an impact on the reliability of the data mostly for Unit 6, where in some instances low PM figures were recorded.

The ambient air monitoring station indicated exceedances of PM10 and PM2.5. The other parameters did not exceed the allowable annual limit of the National Ambient Air Quality for reporting period. The ADF and other sources of fugitive dust around Lephalale contributed to the elevated PM concentrations. Fugitive dust monitoring network recorded multiple exceedances at D15a and D5. A dust management plan with actions to address the exceedances was developed and submitted to the authorities. Implementation of the actions is in progress.

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