Eskom

HENDRINA POWER STATION MONTHLY EMISSIONS REPORT

Atmospheric Emission License 17/4/AEL/MP312/11/16



1 RAW MATERIALS AND PRODUCTS

Raw Matorials and	Raw Material Type	Units	Max. Permitted Consumption Rate	Consumption Rate May-2024
Products	Coal	Tons	820,000	303,751.0
	Fuel Oil	Tons	3,200	1,051.87
_	Desident / Des Desident		Mary Day Lond's Downsites	
Deschustion	Name	Units	Max. Production Capacity Permitted	Production Rate May-2024
Production Rates	Name Energy	Units GWh	Max. Production Capacity Permitted 1488	Production Rate May-2024 433.49
Production Rates	Name Energy Ash	Units GWh Tons	Max. Production Capacity Permitted 1488 290,000	Production Rate May-2024 433.49 67,129

2 ENERGY SOURCE CHARACTERISTICS

Coal Characteristics	Units	Stipulated Range	Monthly Average Content
Sulphur Content	%	0.6 to < 1	0.65
Ash Content	%	20 to < 35	22.10

3 EMISSION LIMITS (mg/Nm³)

Associated Unit/Stack	РМ	SO ₂	NOx
North	75	3500	1200
South	75	3500	1200

MAY 2024

4 ABATEMENT TECHNOLOGY (%)

Associated Unit/Stack	Technology Type	Efficiency May-2024
Unit 1	Fabric Filter Plant (FFP)	Unit Off-line
Unit 2	Fabric Filter Plant (FFP)	99.95%
Unit 3	Fabric Filter Plant (FFP)	Unit Off-line
Unit 4	Fabric Filter Plant (FFP)	100.00%
Unit 5	Fabric Filter Plant (FFP)	99.94%
Unit 6	Fabric Filter Plant (FFP)	99.88%
Unit 7	Fabric Filter Plant (FFP)	100%
Unit 8	Fabric Filter Plant (FFP)	Unit Off-line
Unit 9	Fabric Filter Plant (FFP)	Unit Off-line
Unit 10	Fabric Filter Plant (FFP)	100.00%

Note: Abatement plant does not have bypass mode operation, hence plant 100% Utilised.

5 MONITOR RELIABILITY (%)

Associated Unit/Stack	РМ	SO₂	NO	O2	CO2
North	100.0	100.0	100.0	99.7	99.73
South	100.0	100.0	100.0	100.0	100

Note: NOx emissions is measured as NO in PPM. Final NOx value is expressed as total NO $_{\rm 2}$

6 EMISSION PERFORMANCE

Table 6.1: Monthly tonnages for the month of May-2024

Associated Unit/Stack	PM (tons)	SOx (tons)	NOx (tons)	
North	13.6	5,889.86	2,746.2	
South	63.2	3,233.2	1,608.1	
SUM	76.8	9,123.1	4,354.3	

Table 6.2: Operating days in compliance to PM AEL Limit - May 2024

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average PM (mg/Nm ³)
North	31	0	0	0	0	13.0
South	31	0	0	0	0	43.9
SUM	62	0	0	0	0	

North Stack SO2 exceedence due to monitor defects. Mitigation measure outline at section 9 of this report: General

Table 6.3: Operating days in compliance to SO₂ AEL Limit - May 2024

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average SO ₂ (mg/Nm³)
North	1	0	0	30	30	5,368.7
South	31	0	0	0	0	2,139.5
SUM	32	0	0	30	30	

North Stack NO2 exceedence due to monitor defects. Mitigation measure outline at section 9 of this report: General

Table 6.4: Operating days in compliance to NOx AEL Limit - May 2024

Associated Unit/Stack	Normal	Grace	Section 30	Contravention	Total Exceedance	Average NOx (mg/Nm ³)
North	0	0	0	31	31	2,524.6
South	31	0	0	0	0	1,056.3
SUM	31	0	0	31	31	

Table 6.5: Legend Description

Condition	Colour	Description
Normal		Emissions below Emission Limit Value (ELV)
Grace		Emissions above the ELV during grace period
Section 30		Emissions above ELV during a NEMA S30 incident
Contravention		Emissions above ELV but outside grace or S30 incident conditions



Figure 1: PM Emissions trends for North Stack- May 2024



Figure 2: PM Emissions trends for South Stack- May 2024



Figure 4: Sulphur dioxide Emissions trends for South Stack- May 2024

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Gaseous Emission Trends (NOx and SOx) for the North Stack have been removed due to suspected erronous data from the Continuous Emission Monitoring System (CEMS) .

Spot Checks measurements have been performed internally and they confirm the error.

The Station has conducted correlation and parallel tests for both stacks via services of a SANAS Acrredited service provider and the final report is awaited. The station shall implement the correlation factors once the reports are received from the service provider and they shall be shared with the Licencing Authority.



Figure 6: Nitrogen dioxide Emissions trends for South Stack- May 2024

7 SHUT DOWN AND LIGHT UP INFORMATION

Table 7.1 PM Start-up information for the month of May-2024

North Stack	Event 1		Event 2	
Unit No.		Unit 2	Unit 2	
Breaker Open (BO)			12:25 PM	24/05/2024
Draught Group (DG) Shut Down (SD)			2:15 PM	24/05/2024
BO to DG SD (duration)		DD:HH:MM	00:01:50	DD:HH:MM
Fires in time	7:20 PM	07/05/2024	26/05/2024	26/05/2024
Synch. to Grid (or BC)	7:20 AM	07/05/2024	6:10 PM	26/05/2024
Fires in to BC (duration)	DD:HH:MM	DD:HH:MM	00:12:00	DD:HH:MM
Emissions below limit from BC (end date)	not > limit	not > limit	not > limit	not > limit
Emissions below limit from BC (duration)	n/a	DD:HH:MM	n/a	DD:HH:MM

South Stack	E	Event 1	Event	12
Unit No.		Unit 6	Unit 1	10
Breaker Open (BO)	12:15 PM	11/05/2024	11:50 PM	31/05/2024
Draught Group (DG) Shut Down (SD)	12:15 PM	11/05/2024	11:50 PM	31/05/2024
BO to DG SD (duration)		DD:HH:MM		DD:HH:MM
Fires in time	5:00 PM	24/05/2024		
Synch. to Grid (or BC)	10:00 PM	24/05/2024		
Fires in to BC (duration)	00:05:00	DD:HH:MM		DD:HH:MM
Emissions below limit from BC (end date)	not > limit	not > limit		
Emissions below limit from BC (duration)	n/a	DD:HH:MM		DD:HH:MM

8 Complaints register

Source Code / Name	Root Cause Analysis	Calculation of Impacts / emissions associated with the incident	Dispersion modeling of pollutants where applicable	Date measure will be implemented	Measures implemented to prevent reoccurrence
The Station did not receive complaints related to air quality during the month of May 2024.					

9 General

The station has taken to execute short term and long term mitigations to ensure reliability of the CEMS. The short term actions include interim repairs and replacement of damaged components, which are now complete, by the Original Equipment Manufacturer. For the long term, the station will engage the Licencing Authority regarding a complete overhaul of the CEMS as required by Paragraph 2 of General Condition 4.1 of the AEL.

15 July 2024

Compiled: Ben Madiope: **Environmental Officer**

Authorised by: GM

T. Lekalakala

For:

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15/07/2024

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15/07/2024 Date Validated by Manager: Environmental Date L. Ntila Compiled by: Boiler Engineering Department FFP SE/ Environmental Officer Air Quality Officer Nkangala District Municipality D Herbst Eskom Environmental Management B Mccourt Group Technology Engineering R Rampiar E. Patel Hendrina Power Station: Engineering Manager **Operating Manager** Maintenance Manager Unit Production Manager Boiler Engineering Manager System Engineer: Boiler Engineering **Environmental Officer** C & I Engineering Manager **Production Manager**

Environmental Manager

PSM