

Gert Sibande District Municipality Corner of Joubert & Oosthuise Streets Ermelo 2350

Attention: Mr D Hlanyane

AND

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Total number of pages: 10

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# **GROOTVLEI POWER STATION**

Atmospheric Emission License GPS/0015/2015/F02

**BOILER ENGINEERING MANAGER** 

ENGINEERING MANAGER

ENVIRONMENTAL MANAGER

2024/07/03 DATE

2024/07/31 DATE

2024/07/31

DATE



**JUNE 2024** 

# **GROOTVLEI POWER STATION MONTHLY EMISSIONS REPORT**

Atmospheric Emission License GPS/0015/2015/F02



### **1 RAW MATERIALS AND PRODUCTS**

Raw Materials and	Raw Material Type	Units	Maximum Permitted Consumption Rate	Consumption Rate Jun-2024				
Products	Coal	Tons	650 000	135 190.0				
	Fuel Oil	Tons	20 000	1692.4				
	Product / By- Product Name	Units	Maximum Production Capacity Permitted	Indicative Production Rate Jun-2024				
Production Rates	Energy	GWh	806.4	225.86				
	Ash	Tons	300 000	35 231				
	RE PM	kg/MWh	not specified	0.08				

Note: Maximum energy production is calculated as:(190MW x 4 Units + 180MW x 2 Units) x 24hrs x Days in month/1000 = GWh.

# **2 ENERGY SOURCE CHARACTERISTICS**

Coal Characteristic	Units	Stipulated Range	Monthly Average Content
CV Content	MJ/kg	18-24	20.43
Sulphur Content	%	0.6 to < 1.2	0.68
Ash Content	%	27 to < 32	26.06

# 3 EMISSION LIMITS (mg/Nm<sup>3</sup>)

Associated Unit/Stack	РМ	SO₂	NO	
North	100	3500	1100	
South	50	3500	1100	

# 4 ABATEMENT TECHNOLOGY (%)

Associated Unit/Stack	Technology Type	Effieciency
Unit 1	Fabric Filter Plant (FFP)	99.941%
Unit 2	Fabric Filter Plant (FFP)	99.954%
Unit 3	Fabric Filter Plant (FFP)	99.585%
Unit 4	Fabric Filter Plant (FFP)	Unit Off-line
Unit 5	Fabric Filter Plant (FFP)	Unit Off-line
Unit 6	Fabric Filter Plant (FFP)	Unit Off-line

Note: Abatement plant does not have bypass mode operation, hence plant 100% Utilised.

# **5 MONITOR RELIABILITY (%)**

Associated Unit/Stack	РМ	SO₂	NO	O₂
North	100.0	97.1	99.9	98.2
South				

Note: NOx emissions is measured as NO in PPM. Final NOx value is expressed as total NO  $_{\rm 2}$ 

### **6 EMISSION PERFORMANCE**

Associated Unit/Stack	PM (tons)	SO <sub>2</sub> (tons)	NO <sub>x</sub> (tons)
Unit 1	7.71	849.2	240.0
Unit 2	8.40	965.9	273.8
Unit 3	1.04	91.8	27.7
Unit 4	0.00	0.0	0.0
Unit 5	0.00	0.0	0.0
Unit 6	0.00	0.0	0.0
SUM	17.15	1 906.9	541.5

Table 6.1: Monthly tonnages for the month of June-2024

Table 6.2: Operating days in compliance to PM AEL Limit - June 2024

Associated Unit/Stack	Normal	Grace	Section 30	Total Exceedance	Average PM (mg/Nm³)
North	30	0	0	0	13.2
South	0	0	0	0	
SUM	30	0	0	0	

Table 6.3: Operating days in compliance to SO<sub>2</sub> AEL Limit - June 2024

Associated Unit/Stack	Normal	Grace	Section 30	Total Exceedance	Average SO <sub>2</sub> (mg/Nm³)
North	30	0	0	0	1 484.1
South	0	0	0	0	
SUM	30	0	0	0	

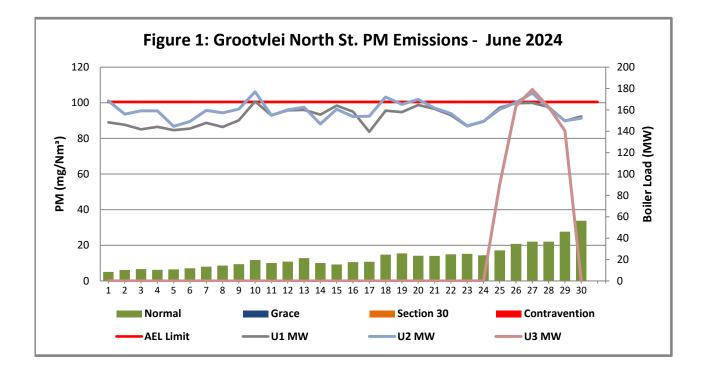
Table 6.4: Operating days in compliance to NOx AEL Limit - June 2024

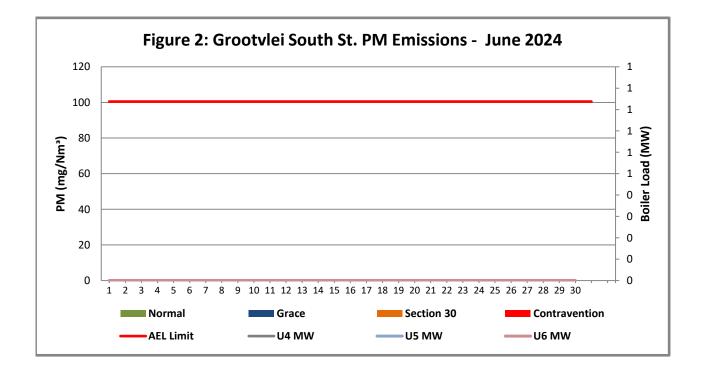
Associated Unit/Stack	Normal	Grace	Section 30	Total Exceedance	Average NOx (mg/Nm³)
North	30	0	0	0	419.7
South	0	0	0	0	
SUM	30	0	0	0	

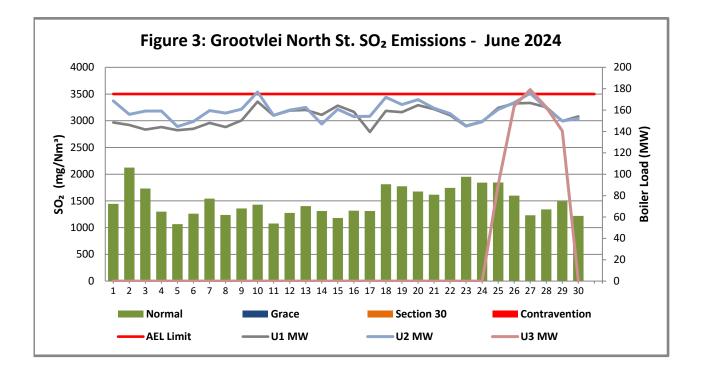
Note: NOx emissions is measured as NO in PPM. Final NOx value is expressed as total NO 2

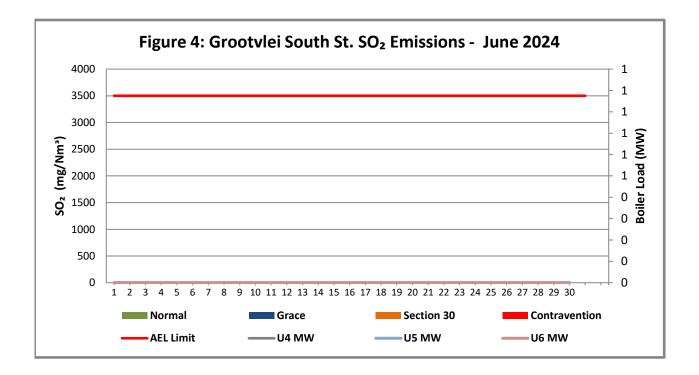
### Table 6.5: Legend Description

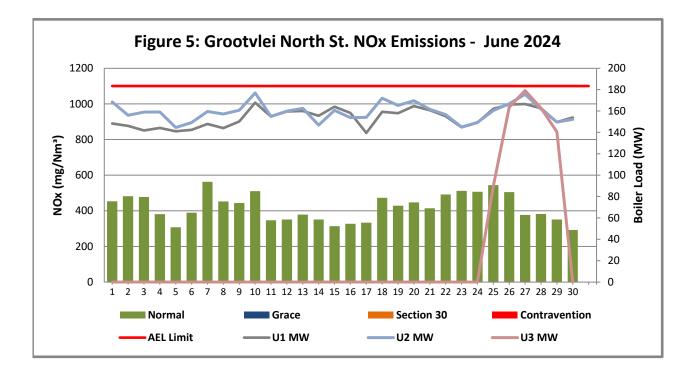
Condition	Colour	Description
Normal		Emissions below Emission Limit Value (ELV)
Grace		Emissions above the ELV during grace period
Section 30		Emissions above ELV during a NEMA S30 incident
Contravention		

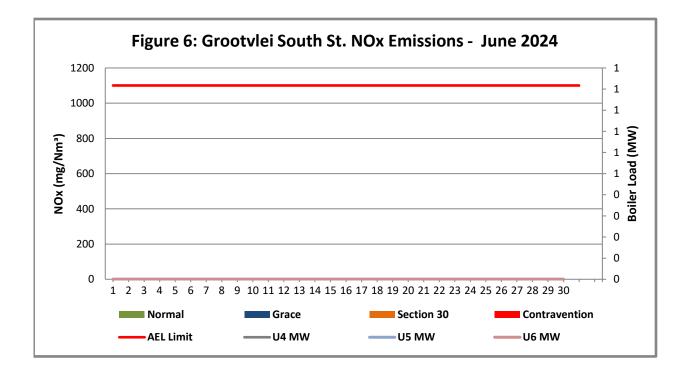












# **7 SHUT DOWN AND LIGHT UP INFORMATION**

### Table 7.1. PM Start-up information for the month of June-2024

North Stack	Event 1		Even	t 2	Eve	nt 3	E۱	vent 4
Unit No.	U	nit 2	Unit	3	no e	vent	no event	
Breaker Open (BO)	1:55 am	2024/06/14	BO previously	BO previously				
Draught Group (DG) Shut Down (SD)	DG did not trip or SD	DG did not trip or SD	n/a	n/a				
BO to DG SD (duration)	n/a	DD:HH:MM	n/a	DD:HH:MM		DD:HH:MM		DD:HH:MM
Fires in time			2:55 pm	2024/06/21				
Synch. to Grid (or BC)			3:45 pm	2024/06/25				
Fires in to BC (duration)		DD:HH:MM	04:00:50	DD:HH:MM		DD:HH:MM		DD:HH:MM
Emissions below limit from BC (end date)			not > limit	not > limit				
Emissions below limit from BC (duration)		DD:HH:MM	n/a	DD:HH:MM		DD:HH:M M		DD:HH:MM

North StackCont.	Event 5		Event	6	Event 7		E١	/ent 8
Unit No.	no e	vent	no event		no event		no event	
Breaker Open (BO)								
Draught Group (DG) Shut Down (SD)								
BO to DG SD (duration)		DD:HH:MM		DD:HH:MM		DD:HH:M M		DD:HH:MM
Fires in time								
Synch. to Grid (or BC)								
Fires in to BC (duration)		DD:HH:MM		DD:HH:MM		DD:HH:M M		DD:HH:MM
Emissions below limit from BC (end date)								
Emissions below limit from BC (duration)		DD:HH:MM		DD:HH:MM		DD:HH:M M		DD:HH:MM

South Stack	Even	nt 1	Event 2		Event 3		Event 4	
Unit No.	no event		no event		no event		no event	
Breaker Open (BO)								
Draught Group (DG) Shut Down (SD)								
BO to DG SD (duration)	C	DD:HH:MM		DD:HH:MM		DD:HH:M M		DD:HH:MM
Fires in time								
Synch. to Grid (or BC)								
Fires in to BC (duration)	C	DD:HH:MM		DD:HH:MM		DD:HH:M M		DD:HH:MM
Emissions below limit from BC (end date)								
Emissions below limit from BC (duration)	C	DD:HH:MM		DD:HH:MM		DD:HH:M M		DD:HH:MM

South StackCont.	Event 5	Event 6	Event 7	Event 8 no event	
Unit No.	no event	no event	no event		
Breaker Open (BO)					
Draught Group (DG) Shut Down (SD)					
BO to DG SD (duration)	DD:HH:MM	DD:HH:MM	DD:HH:M M	DD:HH:MM	
Fires in time					
Synch. to Grid (or BC)					
Fires in to BC (duration)	DD:HH:MM	DD:HH:MM	DD:HH:M M	DD:HH:MM	
Emissions below limit from BC (end date)					
Emissions below limit from BC (duration)	DD:HH:MM	DD:HH:MM	DD:HH:M M	DD:HH:MM	

7.2: Point Source emissions released during start-up (fires-in) and Shut-down (SD) for the month of June-2024 in mg/Nm<sup>3</sup>

[Include reference to once off test showing typical emissions rates during fires in and SD]

### ADDENDUM TO MONTHLY EMISSIONS REPORT

#### **8 EMERGENCY GENERATION**

#### Emergency Generation [This is only required for stations that are requested to report on this information]

 Table 8. Emergency Generation per unit for the month of June-2024

	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	Unit 6
Emergency Generation hours declared by national Control						
Emergency Hours declared including hours after stand down						
Hours over the Limit during Emergency Generation						

#### 9 COMPLAINTS REGISTER

Table 9. Complaints for the month of June-2024

Source Code / Name	Root Cause Analysis	•	 •	Date measure will be implemented
(Insert name of affected person/sour ce)	(Insert root cause for incident)	(Insert emissions associated with incident)	 (Insert mitigation measures taken)	(Insert date of implementation of mitigation method)

#### **10 S30 INCIDENT OR LEGAL CONTRAVENTION REGISTER**

To be completed in the case of a S30 incident or a legal contravention:

Unit no	Incident Start Date	Incident End Date	Incident Cause	Remedial action	Date S30 initial notification sent	Date S30 investigation report sent	Date DEA Acknowledg- ment	Date DEA Acceptabe	Comments / Reference No.

#### **11 General**

South Stack off. The monthly averages are: PM is 13.20 mg/Nm³, SO<sub>2</sub> is 1484 mg/Nm³, and NOx is 420 mg/Nm³, all below the AEL limits of 100, 3500, and 1100 mg/Nm³, respectively. There were no issues with leaking bags or monitor reliability.

Anten	2024/07/22	SALAWESH 202	4/07/22
they	al Department Date	Boiler Engineering	Date
General Man	ager(Acting) Date		
Compiled by:	Boiler Engineering Department	FFP System Engineer	
For:	Department of Environmental Affairs and Tourism	Chief Air Pollution Control Officer	
Copies:	Eskom Environmental Management	D Herbst K Langerman	
	Group Technology Engineering	R Rampiar E. Patel	
	Grootvlie Power Station:	Engineering Manager Operating Manager Maintenance Manager Unit Production Manager Boiler Engineering Manager System Engineer Environmental Officer Performance and Test Production Manager	